



**TRANE®**

*Cooling and Heating  
Systems and Services*

## Product Catalog

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# AquaStream 3G™ Air-Cooled Liquid Chillers

*Model CGAM*



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**CG-PRC019-E4**

# Introduction

Design and manufacturing excellence makes Trane a leader in the air-cooled chiller marketplace. This tradition of using excellence to meet market demands is illustrated with the new Trane AquaStream 3G the 55-450 kW air-cooled cooling unit. The introduction of this next-generation chiller is an exciting step forward in energy-efficiency, sound, reliability, ease of serviceability, control precision, application versatility, and operational cost-effectiveness. The new chiller is designed to deliver proven AquaStream 3G performance based on the redesign of a European model that has been a market leader, plus all the benefits of new heat transfer and fan designs, as well as, low-speed, direct-drive scroll compressors.

## Important Design Advances and New Features

- Higher full-load and part-load energy efficiency that reduce operating costs.
- Significantly lower noise levels than other scroll compressor chillers.
- HFC-410A optimized design.
- Factory-installed evaporator pump and buffer tank available to make installation easier.
- Flow switch and water strainer are factory installed in the optimum locations for seamless operation and reduced chiller installation and maintenance time.
- Trane CH530™ with Adaptive Controls™ have improved fan algorithms for more reliable operation at extreme conditions.
- Single chiller time of day scheduling communication for easier control of small jobs.
- Easily integrated with existing BAS via BACnet™, Modbus™, or LonTalk™ communication interface.
- All major service components are close to the unit edge for safe and easy maintenance.
- The chiller is designed for easy serviceability with input from our extended experience in design, testing and field operation.

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## Features and Benefits

### Reliability

- Years of laboratory testing including running the chiller at extreme operating conditions have resulted in optimized compressor and chiller systems reliability by confirming a robust design and verifying quality each step of the way.
- Direct-drive, low-speed scroll compressors with fewer moving parts provide maximum efficiency, high reliability, and low maintenance requirements. Suction gas-cooled motor stays at a uniformly low temperature for long motor life.
- The third generation microprocessor control system provides improved control capabilities with Adaptive Control™ to keep the unit operating even in adverse conditions. Advanced microelectronics protect both the compressor and the motor from typical electrical fault conditions like thermal overload and phase rotation.
- Flow switch is factory-installed at the optimum location in the piping for reduced chiller installation cost and superior flow sensing, reducing the potential for nuisance trips.
- Exceptionally rigid condenser coil structure is designed with finished element analysis.
- Innovative condenser pressure integrated fan control algorithms provide more reliable operation at extreme temperature conditions.

### Life Cycle Cost-Effectiveness

- Industry leading full- and part-load efficiency
- Electronic expansion valve and high speed suction temperature sensor enables tight chilled water temperature control and low superheat, resulting in more efficient full-load and part-load operation than previously available.
- The factory-installed and tested pump package available with many options to meet a variety of customer needs.

## **Application Versatility**

- Industrial/low temperature process cooling - Excellent operating temperature range and precise control capabilities enable tight control.
- Ice/thermal storage - Utilities and owners benefit from reduced cooling energy cost. The AquaStream 3G chiller's dual setpoint control and industry leading ice energy storage efficiency assures reliable operation and superior system efficiency.

## **Simple, Economical Installation**

- There are a variety of sound options to help meet many different job site requirements: compact, super quiet and comprehensive acoustic package.
- System integration available with LonTalk, or ModBus, or BACnet through a single twisted-pair wire for a less expensive translation to an existing building automation system.
- Powder-coated paint provides superior durability, corrosion protection, and is less likely to be damaged while rigging/lifting/installing the chiller.
- Factory commissioned unit-mounted starter reduces overall job cost and improves system reliability by eliminating job site design, installation and labor coordination requirements.

## **Precision Control**

- Microprocessor-based Trane CH530 controls monitor and maintain optimal operation of the chiller and its associated sensors, actuators, relays, and switches, all of which are factory-installed, powered up and tested prior to shipping.
- Adaptive Control maintains chiller operation under adverse conditions, when many other chillers might simply shut down. Operating conditions that are compensated for include high condensing pressure and low suction pressure.



## Features and Benefits

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- AquaStream 3G advanced microprocessor controls enable variable primary flow applications providing chilled water temperature control accuracy of  $\pm 2^{\circ}\text{F}$  ( $1.1^{\circ}\text{C}$ ) for flow changes up to 10 percent per minute, plus handling of flow changes up to 30 percent per minute with continuous operation.
- Easy-to-use operator interface displays all operating and safety messages, with complete diagnostics information, on a highly readable panel with a scrolling touch-screen display. Status and diagnostic messages are in plain language - no codes to interpret - and are available in 20 languages.

## Improved Serviceability

- All major serviceable components are close to the edge. Service shutoff valves and water strainer are conveniently located to enable easy service.
- Water piping connections are factory piped to the edge of the unit to make installation safer and faster.
- Electronic expansion valve designed so controls can be removed and serviced without refrigerant handling.
- The optional pump package is designed to be serviced in place. The unit structure includes a rigging point for pump servicing, making inspection, cleaning and pump seal changes easier.
- High pressure transducer and temperature sensors mountings enable troubleshooting and replacement without removing refrigerant charge, greatly improving serviceability over the life of the unit.
- Dead front panel construction provides for enhanced service technician safety.

# Application Considerations

Certain application constraints should be considered when sizing, selecting and installing Trane AquaStream 3G chillers. Unit and system reliability is often dependent upon proper and complete compliance with these considerations. Where the application varies from the guidelines presented, it should be reviewed with your local Trane sales engineer.

**Note:** *The terms water and solution are used interchangeably in the following paragraphs.*

## Unit Sizing

Intentionally over-sizing a unit to assure adequate capacity is not recommended. Erratic system operation and excessive compressor cycling are often a direct result of an oversized chiller. In addition, an oversized unit is usually more expensive to purchase, install, and operate. If over sizing is desired consider using two smaller units.

## Water Treatment

The use of untreated or improperly treated water in chillers may result in scaling, erosion, corrosion, and algae or slime buildup. This will adversely affect heat transfer between the water and system components. Proper water treatment must be determined locally and depends on the type of system and local water characteristics.

Neither salt nor brackish water is recommend for use in Trane air-cooled AquaStream 3G chillers. Use of either will lead to a shortened life. Trane encourages the employment of a qualified water treatment specialist, familiar with local water conditions, to assist in the establishment of a proper water treatment program.

Foreign matter in the chilled water system can also increase pressure drop and, consequently, reduce water flow. For this reason it is important to thoroughly flush all water piping to the unit before making the final piping connections to the unit.

## Effect of Altitude on Capacity

At elevations substantially above sea level, the decreased air density will decrease condenser capacity and, therefore, unit capacity and efficiency.

## Application Considerations

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### Ambient Limitations

Trane AquaStream 3G chillers are designed for year-round operation over a range of ambient temperatures. The air-cooled model CGAM chiller will operate in ambient temperatures of 46°C. Selecting the low ambient option will allow the chiller to operate with ambient temperature as low as -18°C and high ambient option will increase the operational capability of the chiller to operate in ambient temperatures up to 52°C.

The minimum ambient temperatures are based on still conditions (winds not exceeding 8 km/h). Greater wind velocities will result in a drop in head pressure, therefore increasing the minimum starting and operating ambient temperature. The Adaptive Control™ microprocessor will attempt to keep the chiller on-line when high or low ambient conditions exist, making every effort to avoid nuisance trip-outs and provide the maximum allowable tonnage.

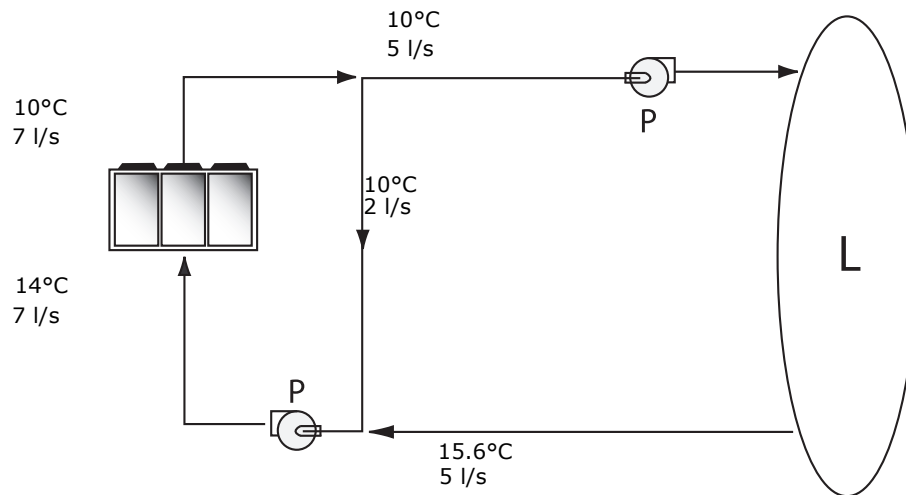
### Water Flow Limits

The minimum water flow rates are given in the General Data section of this catalog. Evaporator flow rates below the tabulated values will result in laminar flow causing freeze-up problems, scaling, stratification and poor control. The maximum evaporator water flow rate is also given. Flow rates exceeding those listed may result in very high pressure drop across the evaporator.

#### Flow Rates Out of Range

Many process cooling jobs require flow rates that cannot be met with the minimum and maximum published values within the AquaStream 3G evaporator. A simple piping change can alleviate this problem. For example: a plastic injection molding process requires 5.0 l/s of 10°C water and returns that water at 15.6°C. The selected chiller can operate at these temperatures, but has a minimum flow rate of 6.6 l/s. The system layout in Figure 1 can satisfy the process.

**Figure 1. Flow Rate Out of Range Systems Solution**





### **Flow Proving**

Trane provides a factory-installed water flow switch monitored by CH530 which protects the chiller from operating in loss of flow conditions.

### **Variable Flow in the Evaporator**

An attractive chilled water system option may be a Variable Primary Flow (VPF) system. VPF systems present building owners with several cost-saving benefits when compared with Primary/Secondary chilled water systems. The most obvious cost savings results from eliminating the constant volume chiller pump(s), which in turn eliminates the related expenses of the associated piping connections (material, labor), and electrical service and switch gear. In addition to the installed cost advantage building owners often cite pump related energy savings as the reasons that prompted them to select a VPF system.

The AquaStream 3G has the capability to handle variable evaporator flow without losing leaving water temperature control. The microprocessor and capacity control algorithms are designed to take a 10 percent change in water flow rate per minute while maintaining a  $\pm 1.1^{\circ}\text{C}$  leaving water temperature control accuracy. The chiller tolerates up to 30 percent per minute water flow variation as long as the flow is equal or above the minimum flow rate requirement.

With the help of a software analysis tool such as System Analyzer™, DOE-2 or TRACE™, you can determine whether the anticipated energy savings justify the use of variable primary flow in a particular application. Existing constant flow chilled water systems may be relatively easily converted to VPF and benefit greatly from the inherent efficiency advantages.

## **Water Temperature**

### **Leaving Water Temperature Limits**

Trane AquaStream 3G chillers have three distinct leaving water categories:

- standard, with a leaving solution range of 5.5 to 18°C
- low temperature process cooling, with leaving solution range of -12 to 18°C
- ice-making, with leaving solution range of -7 to 18°C

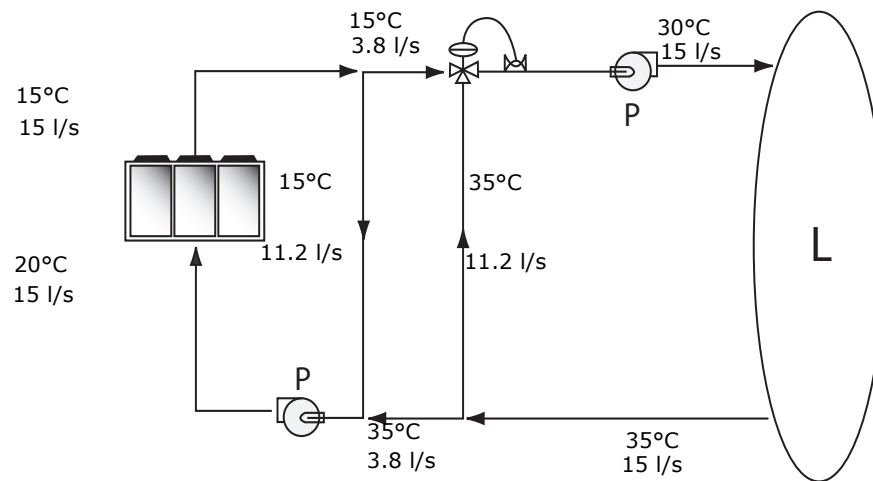
Since leaving solution temperature below 5.5°C results in suction temperature at or below the freezing point of water, a glycol solution is required for all low temperature and ice-making machines. Ice making control includes dual setpoint controls and safeties for ice making and standard cooling capabilities. Consult your local Trane sales engineer for applications or selections involving low temperature or ice making machines.

The maximum water temperature that can be circulated through the CGAM evaporator when the unit is not operating is 51.7°C.

### Leaving Water Temperature Out of Range

Similar to the flow rate limitations above, many process cooling jobs require temperature ranges that are outside the allowable minimum and maximum operating values for the chiller. Figure 2 below shows a simple example of a mixed water piping arrangement change that can permit reliable chiller operation while meeting such cooling conditions. For example, a laboratory load requires 5 l/s of water entering the process at 30°C and returning at 35°C. The chiller's maximum leaving chilled water temperature of 15.6°C. In the example shown, both the chiller and process flow rates are equal, however, this is not necessary. For example, if the chiller had a higher flow rate, there would simply be more water bypassing and mixing with warm water returning to the chiller.

**Figure 2. Temperature Out of Range System Solution**



### Supply Water Temperature Drop

Full load chilled water temperature drops from 3.3 to 10°C may be used as long as minimum and maximum water temperature and minimum and maximum flow rates are not violated. Temperature drops outside this range at full load conditions are beyond the optimum range for control and may adversely affect the microcomputer's ability to maintain an acceptable supply water temperature range. Furthermore, full load temperature drops of less than 3.3°C may result in inadequate refrigerant superheat which is critical to long term efficient and reliable operation. Sufficient superheat is always a primary concern in any refrigerant system and is especially important in a packaged chiller where the evaporator is closely coupled to the compressor.

**Parameters which influence the water temperature stability:**

- Ambient temperature and water temperature (modify cooling capacity)
- Number of capacity steps
- Minimum time between starts of a compressor
- Control dead band
- Water loop volume
- Load fluctuations
- Fluid type or percentage of glycol

**Typical Water Piping**

All building water piping must be flushed prior to making final connections to the chiller. To reduce heat loss and prevent condensation, insulation should be applied. Expansion tanks are also usually required so that chilled water volume changes can be accommodated.

**Avoidance of Short Water Loops**

Adequate chilled water system water volume is an important system design parameter because it provides for stable chilled water temperature control and helps limit unacceptable short cycling of chiller compressors.

The AquaStream 3G chiller's temperature control sensor is located in the supply (outlet) water connection or pipe. This location allows the building to act as a buffer to slow the rate of change of the system water temperature. If there is not a sufficient volume of water in the system to provide an adequate buffer, temperature control can suffer, resulting in erratic system operation and excessive compressor cycling.

Typically, a two-minute water loop circulation time is sufficient to prevent short water loop issues. Therefore, as a guideline, ensure the volume of water in the chilled water loop equals or exceeds two times the evaporator flow rate. For systems with a rapidly changing load profile the amount of volume should be increased.

If the installed system volume does not meet the above recommendations, the following items should be given careful consideration to increase the volume of water in the system and, therefore, reduce the rate of change of the return water temperature.

- A volume buffer tank located in the return water piping.
- Larger system supply and return header piping (which also reduces system pressure drop and pump energy use).

## Application Considerations

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An optional factory-installed buffer tank is designed to meet the minimum two minute loop time without additional job site piping. The buffer tank can also be used on jobs that already meet or exceed the minimum loop time to further reduce the potential for compressor cycling, increasing the compressor life span, and reducing system temperature fluctuations.

### **Minimum water volume for a process application**

If a chiller is attached to an on/off load such as a process load, it may be difficult for the controller to respond quickly enough to the very rapid change in return solution temperature if the system has only the minimum water volume recommended. Such systems may cause chiller low temperature safety trips or in the extreme case evaporator freezing. In this case, it may be necessary to add or increase the size of the mixing tank in the return line or consider the optional factory-installed buffer tank with the chiller.

## **Multiple Unit Operation**

Whenever two or more units are used on one chilled water loop, Trane recommends that their operation be coordinated with a higher level system controller for best system efficiency and reliability. The Trane Tracer system has advanced chilled plant control capabilities designed to provide such operation.

## **Ice Storage Operation**

An ice storage system uses the chiller to make ice at night when utilities generate electricity more efficiently and charge less for electricity with lower demand and energy charges. The stored ice reduces or even replaces mechanical cooling during the day when utility rates are at their highest. This reduced need for cooling results in significant utility cost savings and source energy savings.

Another advantage of an ice storage system is its ability to eliminate chiller over sizing. A "rightsized" chiller plant with ice storage operates more efficiently with smaller support equipment while lowering the connected load and reducing operating costs. Best of all this system still provides a capacity safety factor and redundancy by building it into the ice storage capacity for practically no cost compared to over sized systems.

The Trane air-cooled chiller is uniquely suited to low temperature applications like ice storage because of the ambient relief experienced at night. Chiller ice making efficiencies are typically similar to or even better than standard cooling daytime efficiencies as a result of night-time dry-bulb ambient relief.

Standard smart control strategies for ice storage systems are another advantage of the AquaStream 3G chiller. The dual mode control functionality are integrated right into the chiller. Trane Tracer building management systems can measure demand and receive pricing signals from the utility and decide when to use the stored cooling and when to use the chiller.

### Unit Placement

#### Setting The Unit

A base or foundation is not required if the selected unit location is level and strong enough to support the unit's operating weight (see "Weights" section of this catalog).

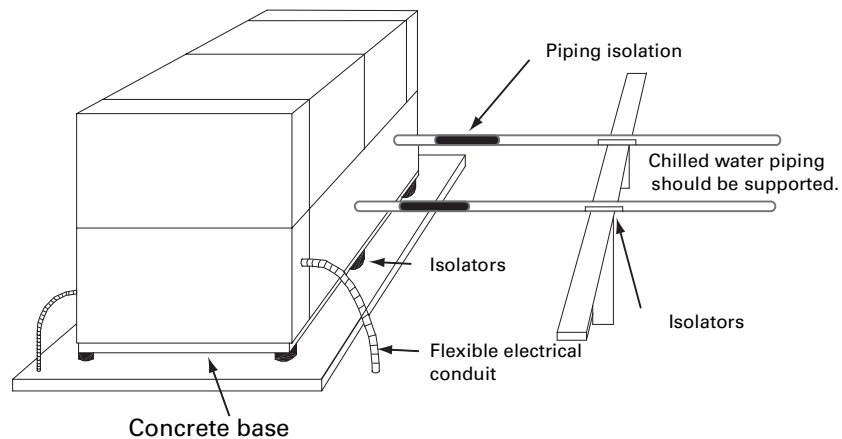
For a detailed discussion of base and foundation construction, refer to the sound engineering bulletin or the unit IOM. Manuals are available through the local Trane office.

HVAC equipment must be located to minimize sound and vibration transmission to the occupied spaces of the building structure it serves. If the equipment must be located in close proximity to a building, it should be placed next to an unoccupied space such as a storage room, mechanical room, etc. It is not recommended to locate the equipment near occupied, sound sensitive areas of the building or near windows. Locating the equipment away from structures will also prevent sound reflection, which can increase sound levels at property lines or other sensitive points.

#### Isolation and Sound Emission

Structurally transmitted sound can be reduced by elastomeric vibration eliminators. Elastomeric isolators are generally effective in reducing vibratory noise generated by compressors, and therefore, are recommended for sound sensitive installations. An acoustical engineer should always be consulted on critical applications.

**Figure 3. Installation Example**





## Application Considerations

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For maximum isolation effect, water lines and electrical conduit should also be isolated. Wall sleeves and rubber isolated piping hangers can be used to reduce the sound transmitted through water piping. To reduce the sound transmitted through electrical conduit, use flexible electrical conduit.

Local codes on sound emissions should always be considered. Since the environment in which a sound source is located affects sound pressure, unit placement must be carefully evaluated. Sound power levels for chillers are available on request.

### Servicing

Adequate clearance for evaporator and compressor servicing should be provided. Recommended minimum space envelopes for servicing are located in the dimensional data section and can serve as a guideline for providing adequate clearance. The minimum space envelopes also allow for control panel door swing and routine maintenance requirements. Local code requirements may take precedence.

## Unit Location

### General

Unobstructed flow of condenser air is essential to maintain chiller capacity and operating efficiency. When determining unit placement, careful consideration must be given to assure a sufficient flow of air across the condenser heat transfer surface. Two detrimental conditions are possible and must be avoided: warm air recirculation and coil starvation. Air recirculation occurs when discharge air from the condenser fans is recycled back to the condenser coil inlet. Coil starvation occurs when free airflow to the condenser is restricted.

Condenser coils and fan discharge must be kept free of snow or other obstructions to permit adequate airflow for satisfactory unit operation. Debris, trash, supplies, etc., should not be allowed to accumulate in the vicinity of the air-cooled chiller. Supply air movement may draw debris into the condenser coil, blocking spaces between coil fins and causing coil starvation.

Both warm air recirculation and coil starvation cause reductions in unit efficiency and capacity because of the higher head pressures associated with them. The air-cooled AquaStream 3G chiller offers an advantage over competitive equipment in these situations. Operation is minimally affected in many restricted air flow situations due to its advanced Adaptive Control™ microprocessor which has the ability to understand the operating environment of the chiller and adapt to it by first optimizing its performance and then staying on line through abnormal conditions. For example, high ambient temperatures combined with a restricted air flow situation will generally not cause the air-cooled model CGAM chiller to shut down. Other chillers would typically shut down on a high pressure nuisance cut-out in these conditions.

Cross winds, those perpendicular to the condenser, tend to aid efficient operation in warmer ambient conditions. However, they tend to be detrimental to operation in lower ambients due to the accompanying loss of adequate head pressure. Special consideration should be given to low ambient units. As a result, it is advisable to protect air-cooled chillers from continuous direct winds exceeding 4.5 m/s in low ambient conditions.

The recommended lateral clearances are depicted in the close spacing engineering bulletin available from your local office.

### **Provide Sufficient Unit-to-Unit Clearance**

Units should be separated from each other by sufficient distance to prevent warm air recirculation or coil starvation. Doubling the recommended single unit air-cooled chiller clearances will generally prove to be adequate.

### **Walled Enclosure Installations**

When the unit is placed in an enclosure or small depression, the top of the surrounding walls should be no higher than the top of the fans. The chiller should be completely open above the fan deck. There should be no roof or structure covering the top of the chiller. Ducting individual fans is not recommended.

# Model Number Descriptions

## Digit 1-4 – Chiller Model

CGAM = Air-Cooled Scroll Packaged Chiller

## Digit 5-7 – Unit Nominal Tonnage

020 = 20 Tons  
023 = 23 Tons  
026 = 26 Tons  
030 = 30 Tons  
035 = 35 Tons  
039 = 39 Tons  
040 = 40 Tons  
045 = 45 Tons  
046 = 46Tons  
050 = 50 Tons  
052 = 52 Tons  
060 = 60 Tons  
070 = 70 Tons  
080 = 80 Tons  
090 = 90 Tons  
100 = 100 Tons  
110 = 110 Tons  
120 = 120 Tons  
140 = 140 Tons  
150 = 150 Tons  
160 = 160 Tons  
170 = 170 Tons

## Digit 8 – Unit Voltage

E = 400 Volt 50 Hz 3 Phase

## Digit 9 – Manufacturing Plant

1 = Epinal, France

## Digit 10-11 – Design Sequence

A-Z = Factory/ABU Assigned

## Digit 12 – Unit Type

1 = Standard Efficiency/Performance  
2 = High Efficiency/Performance

## Digit 13 – Agency Listing

B = CE Certification (EUR)

## Digit 14 – Pressure Vessel Code

4 = Europe Standard

## Digit 15 – Unit Application

A = Standard Ambient (32-115F/0-46C)  
B = High Ambient (up to-52C)  
C = Low Ambient (0 to 115/-18 to 46C)  
D = Wide Ambient (-18 to 52C)

## Digit 16 – Refrigerant Isolation Valves

1 = No Isolation Valves

## Digit 17

A

## Digit 18 – Freeze Protection (Factory-Installed Only)

X = Without Freeze Protection  
2 = With Freeze Protection (CH530 Control)

## Digit 19 – Insulation

A = Factory Insulation - All Cold Parts

## Digit 20 – Factory Charge

1 = Full Factory Refrigerant Charge (HFC-410A)

## Digit 21 – Evaporator Application

A = Standard Cooling (5.5 to 18°C)  
B = Low Temperature Processing (lower than 5.5°C)  
C = Ice-Making - hardwired interface (-7 to 18°C)

## Digit 22 – Water Connection (Evap)

1 = Grooved Pipe Connection  
2 = Grooved Pipe with Flange Adapter

## Digit 23 – Condenser Fin Material

A = Lanced Aluminum Fins  
B = Non-Lanced Aluminum Fins  
E = Non-Lanced Aluminum Fins w/ Pre-Coat (Black Epoxy)

## Digit 24 – Condenser Heat Recovery

X = No Heat Recovery  
2 = Partial Heat Recovery w/o Fan Control

## Digit 25

X

## Digit 26 – Starter Type

A = Across the Line Starter/ Direct on Line  
B = Solid State Soft Starter  
C = Across the Line Starter/ Power Factor Correction  
D = Solid State Soft Starter/Power Factor Correction

## Digit 27 – Incoming Power Line Connection

1 = Single Point Power Connection

## Digit 28 – Power Line Connection Type

B = Disconnect Switch

## Digit 29 – Enclosure Type

2 = IP54 Protection

## Digit 30 – Unit Operator Interface

A = Dyna-View/English  
B = Dyna-View/Spanish-Spain  
D = Dyna-View/French  
E = Dyna-View/German  
F = Dyna-View/Dutch  
G = Dyna-View/Italian  
J = Dyna-View/Portuguese-Portugal  
R = Dyna-View/Russian  
T = Dyna-View/Polish  
U = Dyna-View/Czech  
V = Dyna-View/Hungarian  
W = Dyna-View/Greek  
Y = Dyna-View/Romanian  
Z = Dyna-View/Swedish



## Model Number Descriptions

### Digit 31 – Remote Interface (digital comm)

- X = No Remote Digital Communication
- 1 = Modbus Interface
- 2 = LonTalk Interface
- 3 = Time of Day Scheduling
- 4 = BACNet Interface

### Digit 32 – Ext. Chilled/Hot Water and Curr. Demand Limit Setpoint

- X = No Ext. Chilled Water Setpoint
- A = Ext Chilled Water and Demand Limit Setpoint - 4-20mA
- B = Ext Chilled Water and Demand Limit Setpoint - 2-10Vdc

### Digit 33 – % Capacity

- X = Without % Capacity
- 1 = With % Capacity

### Digit 34 – Programmable Relays

- X = No Programmable Relays
- A = Programmable Relays

### Digit 35 – Pump Type

- X = No Pumps and no Contactors
- 1 = No Pumps w/ Single Contactors
- 2 = No Pumps w/ Dual Contactors
- 3 = Single High Head Pump
- 4 = Dual High Head Pump
- 5 = Single Standard Head Pump
- 6 = Single High Head Pump

### Digit 36 – Pump Flow Control

- X = No Pump Flow Control
- A = Pump Flow Controlled by Balancing Valve
- B = Pump Flow Controlled by Variable Speed Drive

### Digit 37 – Buffer Tank

- X = No Tank
- 1 = With Tank

### Digit 38 – Short Circuit Rating

- A = Default A Short Circuit Rating

### Digit 39 – Installation Accessories

- 1 = Elastomeric Isolators
- 4 = Neoprene Pads

### Digit 40 – Water Strainer

- X = No Strainer
- A = With Water Strainer Factory-Installed

### Digit 41 – Sound Attenuator Package

- 1 = Compact
- 3 = Super Quiet
- 4 = Super Quiet with Night Noise Setback
- 5 = Comprehensive Acoustic Package

### Digit 42 – Appearance Options

- X = No Appearance Options
- A = Architectural Louvered Panels
- B = Half Louvers
- C = Access Guards
- D = Access Guards and Half Louvers

### Digit 43

- X

### Digit 44 – Label and Literature Language

- A = Bulgarian
- B = Spanish and English
- C = German
- D = English
- E = French
- H = Dutch SI (Hollandais)
- J = Italian
- L = Danish
- M = Swedish
- N = Norwegian
- P = Polish
- R = Russian
- T = Czech
- U = Greek
- V = Portuguese
- Y = Romanian
- Z = Serbian
- 1 = Slovak
- 2 = Croatian
- 3 = Hungarian

### Digit 45

- X

### Digit 46 – Shipping Package

- X = No Skid (Standard)
- A = Unit Containerization Package

### Digit 47

- X

### Digit 48

- X

### Digit 49

- X

### Digit 50 – Specials

- X = None
- S = Special

#### Notes:

1. If a digit is not defined it may be held for future use.

# General Data

**Table 1. CGAM - Standard Efficiency Compact - SIMPLEX units**

Size		20	23	26	30	35	39	45	50
<b>Eurovent Performances (1)</b>									
Net capacity	(kW)	55.5	63.2	69.8	79.8	91.4	110.1	122.1	133.8
Total power input	(kW)	20.4	22.1	25.2	29.7	34.3	39.7	44.3	50.4
EER		2.72	2.86	2.77	2.68	2.66	2.77	2.76	2.65
Main power supply		400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Sound power level	(dBA)	88.8	88.8	89.0	89.7	91.7	93.7	92.7	91.7
<b>System Data</b>									
Refrigerant circuit	#	1	1	1	1	1	1	1	1
Capacity steps	%	50-100	43-100	50-100	50-100	43-100	50-100	22-44-72-100	50-100
<b>Units Amps (2)</b>									
Maximum amps	(A)	48.5	53.5	58.5	69.3	78.5	91.2	102.6	114.1
Start-up amps - standard unit	(A)	170.4	186.4	191.4	198.8	253.8	266.4	311.4	322.9
Start-up amps - with soft starter option	(A)	98.4	116.4	121.4	145.8	177.8	190.4	230.4	241.9
Short circuit unit capacity	(kA)	15	15	15	15	15	15	15	15
Min supply cable size	(mm <sup>2</sup> )	50	50	50	50	95	95	95	95
Max supply cable size	(mm <sup>2</sup> )	95	95	95	95	150	150	150	150
<b>Compressor</b>									
Number	#	2	2	2	2	2	2	2	2
Type		Scroll	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll
Model		CSHD125&CS HD125	CSHD125&CS HD161	CSHD161&CS HD161	CSHN184&CS HN184	CSHN184&CS HN250	CSHN250&CS HN250	CSHN250&CS HN315	CSHN315&CS HN315
Motor RPM	(rpm)	2900	2900	2900	2900	2900	2900	2900	2900
Power factor	#	0.85	0.85	0.85	0.85	0.85	0.85	0.85	0.85
Sump heater per circuit	(W)	90&90	90&90	90&90	160&160	160&160	160&160	160&160	160&160
<b>Evaporator</b>									
Quantity	#	1	1	1	1	1	1	1	1
Type		BPHE	BPHE	BPHE	BPHE	BPHE	BPHE	BPHE	BPHE
Water volume/storage (total)	(L)	4.0	4.0	4.0	6.7	6.7	10.6	10.6	13.3
Antifreeze heater	(W)			120 W			180 W		
Min. flow	(L/Sec)	1.3	1.5	1.6	1.9	2.1	2.6	2.9	3.1
Max. flow	(L/Sec)	3.9	4.4	4.9	5.6	6.4	7.8	8.6	9.4
<b>Pump Package (Option Standard Head)</b>									
Nb Pump Set	#	1	1	1	1	1	1	1	1
Motor RPM	(rpm)	2860	2860	2860	2860	2860	2890	2890	2890
Pump power (single / dual) - standard head	(kW)	1.5	1.5	1.5	1.5	1.5	3.0	3.0	3.0
Rated amps (single / dual) - standard head	(A)	3.25	3.25	3.25	3.25	3.25	6.1	6.1	6.1
Pump power (single / dual) - high head	(kW)	4.0	4.0	4.0	4.0	5.5	5.5	5.5	5.5
Rated amps (single / dual) - high head	(A)	7.59	7.59	7.59	7.59	10.6	10.6	10.6	10.6
<b>Hydraulic Module Components</b>									
Expansion tank volume	(L)	25	25	25	25	25	25	25	25
User volume expansion capacity	(L)	380	380	380	380	380	380	380	380
Max. Water-side pressure without pump	(kPa)	1000	1000	1000	1000	1000	1000	1000	1000
Max. Water-side pressure with pump	(kPa)				400				

**Table 1. CGAM - Standard Efficiency Compact - SIMPLEX units (continued)**

Size		20	23	26	30	35	39	45	50
Antifreeze heater	(W)					180			
Pump package antifreeze heater	(W)					530			
Water tank antifreeze heater	(W)					860			
Water tank volume	(L)					500			
<b>Condenser</b>									
Type		Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube
Qty of coils	#	1	1	1	1	1	1	1	1
<b>Fan</b>									
Type		Propeller	Propeller	Propeller	Propeller	Propeller	Propeller	Propeller	Propeller
Quantity per circuit	#	2	2	2	2	2	3	3	3
Diameter	(mm)	732	732	732	732	732	732	732	732
Drive type		Direct	Direct	Direct	Direct	Direct	Direct	Direct	Direct
Airflow per fan	(m <sup>3</sup> /h)	13486	16114	16120	16129	17637	16087	17188	17194
Static pressure	(Pa)	0	0	0	0	0	0	0	0
Motor rpm	#	920	920	920	920	920	920	920	920
<b>Unit Water Connection</b>									
Chilled water	(mm)	50	50	50	65	65	65	65	65
Type (standard)		Grooved	Grooved	Grooved	Grooved	Grooved	Grooved	Grooved	Grooved
<b>Dimensions</b>									
Unit length with buffer tank	(mm)	3340	3340	3340	3340	3340	4254	4254	4254
Unit length without buffer tank	(mm)	2890	2890	2890	2890	2890	3804	3804	3804
Unit width	(mm)	1280	1280	1280	1280	1280	1280	1280	1280
Unit height	(mm)	2145	2145	2145	2145	2145	2145	2145	2145
<b>Weight</b>									
Operating weight(3)	(kg)	855	873	877	978	992	1147	1208	1267
Shipping weight(3)	(kg)	828	846	850	949	962	1113	1175	1231
Additional weight (single pump standard head)	(kg)	154	153	153	153	155	199	198	207
Additional weight (dual pump standard head)	(kg)	183	183	184	183	184	232	231	250
Additional weight (single pump high head)	(kg)	163	163	162	162	167	209	208	208
Additional weight (dual pump high head)	(kg)	199	200	200	199	214	257	255	255
Additional shipping weight (buffer tank)	(kg)	327	326	325	326	326	326	326	326
<b>Refrigerant &amp; Oil Charge</b>									
Refrigerant Charge (Circuit 1/ Circuit 2)	(kg)	10.9	12.7	12.7	15.4	17.2	20.9	21.8	22.7
Oil Charge (Circuit 1/Circuit 2)	(L)	6.6	6.6	6.6	13.4	13.4	13.4	13.4	13.4

(1) Eurovent Conditions (Evap. 12°C/7°C - Air. 35°C)

(2) amps for base unit without pump package, without freeze protection

(3) without pump package

## General Data

**Table 2. CGAM - Standard Efficiency Compact - DUPLEX V units**

Size		40	46	52	60	70	80	90	100
<b>Eurovent Performances (1)</b>									
Net capacity	(kW)	110.6	127.6	143.6	159.7	186.8	222.1	249.0	274.5
Total power input	(kW)	40.3	43.8	50.2	58.7	67.9	78.7	87.9	100.5
EER		2.75	2.92	2.86	2.72	2.75	2.82	2.83	2.73
Main power supply		400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Sound power level	(dBA)	90.9	90.8	91.1	91.8	93.6	95.6	94.7	93.7
<b>System Data</b>									
Refrigerant circuit	#	2	2	2	2	2	2	2	2
Capacity steps	%	25-50-75-100	21-43-71-100	25-50-75-100	25-50-75-100	21-43-71-100	25-50-75-100	22-44-72-100	25-50-75-100
<b>Units Amps (2)</b>									
Maximum amps	(A)	96.0	106.0	116.0	137.5	156.0	182.4	205.3	228.2
Start-up amps - standard unit	(A)	217.9	238.9	248.9	267.0	331.3	357.6	414.1	437.0
Start-up amps - with soft starter option	(A)	145.9	168.9	178.9	214.0	255.3	281.6	333.1	356.0
Short circuit unit capacity	(kA)	15	15	15	15	15	15	15	15
Min supply cable size	(mm <sup>2</sup> )	95	95	95	95	150	150	185	185
Max supply cable size	(mm <sup>2</sup> )	150	150	150	150	240	240	240	240
<b>Compressor</b>									
Number	#	4	4	4	4	4	4	4	4
Type		Scroll	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll
Model		CSHD125&CS HD125	CSHD125&CS HD161	CSHD161&CS HD161	CSHN184&CS HN184	CSHN184&CS HN250	CSHN250&CS HN250	CSHN250&CS HN315	CSHN315&CS HN315
Motor RPM	(rpm)	2900	2900	2900	2900	2900	2900	2900	2900
Power factor	#	0.85	0.85	0.85	0.85	0.85	0.85	0.85	0.85
Sump heater per circuit	(W)	160&160	160&160	160&160	160&160	160&160	160&160	160&160	160&160
<b>Evaporator</b>									
Quantity	#	1	1	1	1	1	1	1	1
Type		BPHE	BPHE	BPHE	BPHE	BPHE	BPHE	BPHE	BPHE
Water volume/storage (total)	(L)	9.1	10.5	14.3	15.6	18.9	24.0	26.5	32.4
Antifreeze heater	(W)	120	180				240		
Min. flow	(L/Sec)	2.6	3.0	3.4	3.7	4.4	5.2	5.8	6.5
Max. flow	(L/Sec)	7.7	8.9	10.1	11.2	13.1	15.6	17.5	19.4
<b>Pump Package (Option Standard Head)</b>									
Nb Pump Set	#	1	1	1	1	1	1	1	1
Motor RPM	(rpm)	2890	2890	2890	2890	2890	2890	2890	2890
Pump power (single / dual) - standard head	(kW)	3.0	4.0	4.0	4.0	5.5	5.5	5.5	5.5
Rated amps (single / dual) - standard head	(A)	6.1	7.59	7.59	7.59	10.6	10.6	10.6	10.6
Pump power (single / dual) - high head	(kW)	5.5	5.5	5.5	7.5	7.5	7.5	7.5	7.5
Rated amps (single / dual) - high head	(A)	10.6	10.6	10.6	13.8	13.8	13.8	13.8	13.8
<b>Hydraulic Module Components</b>									
Expansion tank volume	(L)	25	25	25	25	25	25	25	25
User volume expansion capacity	(L)	380	380	380	380	380	380	380	380
Max. Water-side pressure without pump	(kPa)	1000	1000	1000	1000	1000	1000	1000	1000
Max. Water-side pressure with pump	(kPa)	400							

**Table 2. CGAM - Standard Efficiency Compact - DUPLEX V units (continued)**

Size		40	46	52	60	70	80	90	100
Antifreeze heater	(W)					910			
Water tank volume	(L)	515	515	515	515	515	515	515	515
Water tank antifreeze heater	(W)					800			
<b>Condenser</b>									
Type		Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube
Qty of coils	#	2	2	2	2	2	2	4	4
<b>Fan</b>									
Type		Propeller	Propeller	Propeller	Propeller	Propeller	Propeller	Propeller	Propeller
Quantity per circuit	#	2	2	2	2	2	3	3	3
Diameter	(mm)	732	732	732	732	732	732	732	732
Drive type		Direct	Direct	Direct	Direct	Direct	Direct	Direct	Direct
Airflow per fan	(m <sup>3</sup> /h)	13485	16114	16122	16129	17638	16088	17189	17195
Static pressure	(Pa)	0	0	0	0	0	0	0	0
Motor rpm	#	920	920	920	920	920	920	920	920
<b>Unit Water Connection</b>									
Chilled water	(mm)	65	65	65	80	80	80	80	80
Type (standard)		Grooved	Grooved	Grooved	Grooved	Grooved	Grooved	Grooved	Grooved
<b>Dimensions</b>									
Unit length with buffer tank	(mm)	3271	3271	3271	3271	3271	4185	4185	4185
Unit length without buffer tank	(mm)	2905	2905	2905	2905	2905	3819	3819	3819
Unit width	(mm)	2266	2266	2266	2266	2266	2266	2273	2273
Unit height	(mm)	2150	2150	2150	2150	2150	2150	2344	2344
<b>Weight</b>									
Operating weight(3)	(kg)	1503	1545	1571	1753	1794	2053	2185	2302
Shipping weight(3)	(kg)	1471	1512	1534	1715	1753	2007	2136	2248
Additional weight (single pump standard head)	(kg)	171	177	176	177	184	186	187	186
Additional weight (dual pump standard head)	(kg)	209	221	221	221	235	236	237	237
Additional weight (single pump high head)	(kg)	179	179	178	220	220	221	222	222
Additional weight (dual pump high head)	(kg)	226	226	225	317	316	318	318	319
Additional shipping weight (buffer tank)	(kg)	381	380	381	381	382	381	382	381
<b>Refrigerant &amp; Oil Charge</b>									
Refrigerant Charge (Circuit 1/Circuit 2)	(kg)	10.9/10.9	13.2/13.2	13.2/13.2	16.3/16.3	18.1/18.1	20/20	21.8/21.8	23.6/23.6
Oil Charge (Circuit 1/Circuit 2)	(L)	6.6 / 6.6	6.6 / 6.6	6.6 / 6.6	13.4 / 13.4	13.4 / 13.4	13.4 / 13.4	13.4 / 13.4	13.4 / 13.4

- (1) Eurovent Conditions (Evap. 12°C/7°C - Air. 35°C)  
(2) amps for base unit without pump package, without freeze protection  
(3) without pump package

## General Data

**Table 3. CGAM - Standard Efficiency Compact - DUPLEX W units**

Size		110	120	140	150	160	170
<b>Eurovent Performances (1)</b>							
Net capacity	(kW)	296.7	327.2	380.9	407.4	434.2	460.5
Total power input	(kW)	106.8	110.6	130.7	143.5	151.5	156.2
EER		2.78	2.96	2.91	2.84	2.86	2.95
Main power supply		400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Sound power level	(dBA)	95.2	93.4	94.7	93.0	94.1	94.6
<b>System Data</b>							
Refrigerant circuit	#	2	2	2	2	2	2
Capacity steps	%	23-45-73-100	25-50-75-100	14-29-46-64-82-100	17-33-50-67-83-100	16-31-47-63-81-100	15-29-47-65-82-100
<b>Units Amps (2)</b>							
Maximum amps	(A)	241.6	255.0	314.5	330.6	350.8	364.2
Start-up amps - standard unit	(A)	503.7	517.1	523.3	539.4	612.9	626.3
Start-up amps - with soft starter option	(A)	386.7	400.1	442.3	458.4	495.9	509.3
Short circuit unit capacity	(kA)	15	15	15	15	15	15
Min supply cable size	(mm <sup>2</sup> )	150	185	240	240	240	240
Max supply cable size	(mm <sup>2</sup> )	240	240	240	240	240	240
<b>Compressor</b>							
Number	#	4	4	6	6	6	6
Type		Scroll	Scroll	Scroll	Scroll	Scroll	Scroll
Model		CSHN315&CSHN374	CSHN374&CSHN374	CSHN250&CSHN315	CSHN315&CSHN315	CSHN315&CSHN315	CSHN315&CSHN374
Motor RPM	(rpm)	2900	2900	2900	2900	2900	2900
Power factor	#	0.85	0.85	0.85	0.85	0.85	0.85
Sump heater per circuit	(W)	160&160	160&160	160&160&160	160&160&160	160&160&160	160&160&160
<b>Evaporator</b>							
Quantity	#	1	1	1	1	1	1
Type		BPHE	BPHE	BPHE	BPHE	BPHE	BPHE
Water volume/storage (total)	(L)	32.4	34.1	40.8	46.7	46.7	46.7
Antifreeze heater	(W)	240			300		
Min. flow	(L/Sec)	7.0	7.7	9.0	9.6	10.2	10.8
Max. flow	(L/Sec)	21.0	23.2	27.1	28.8	30.7	32.5
<b>Pump Package (Option Standard Head)</b>							
Nb Pump Set	#	1	1	1	1	1	1
Motor RPM	(rpm)	2900	2900	2900	2900	2900	2900
Pump power (single / dual) - standard head	(kW)	7.5	7.5	11.0	11.0	11.0	11.0
Rated amps (single / dual) - standard head	(A)	13.8	13.8	19.6	19.6	19.6	19.6
Pump power (single / dual) - high head	(kW)	7.5	11.0	11.0	11.0	15.0	15.0
Rated amps (single / dual) - high head	(A)	13.8	19.6	19.6	19.6	26.5	26.5
<b>Hydraulic Module Components</b>							
Expansion tank volume	(L)	60	60	60	60	60	60
User volume expansion capacity	(L)	1750	1750	1750	1750	1750	1750
Max. Water-side pressure without pump	(kPa)	1000	1000	1000	1000	1000	1000

**Table 3. CGAM - Standard Efficiency Compact - DUPLEX W units (continued)**

<b>Size</b>		<b>110</b>	<b>120</b>	<b>140</b>	<b>150</b>	<b>160</b>	<b>170</b>	
Max. Water-side pressure with pump	(kPa)	500	500	500	500	500	500	
Antifreeze heater	(W)	300						
Pump package anti freeze heater	(W)	1150						
Water tank antifreeze heater	(W)	800			1200			
Water tank volume	(L)	592	592	762	762	762	762	
<b>Condenser</b>								
Type		Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	
Qty of coils	#	4	4	4	4	4	4	
<b>Fan</b>								
Type		Propeller	Propeller	Propeller	Propeller	Propeller	Propeller	
Quantity per circuit	#	3	3	4	3	4	4	
Diameter	(mm)	732	732	732	732	732	732	
Drive type		Direct	Direct	Direct	Direct	Direct	Direct	
Airflow per fan	(m <sup>3</sup> /h)	18757	17770	17092	18618	17097	18325	
Static pressure	(Pa)	0	0	0	0	0	0	
Motor rpm	#	920	920	920	920	920	920	
<b>Unit Water Connection</b>								
Chilled water	(mm)	100	100	100	100	100	100	
Type (standard)		Grooved	Grooved	Grooved	Grooved	Grooved	Grooved	
<b>Dimensions</b>								
Unit length with buffer tank	(mm)	3647	3647	4230	4230	4230	5145	
Unit length without buffer tank	(mm)	3647	3647	4230	4230	4230	5145	
Unit width	(mm)	2273	2273	2273	2273	2273	2273	
Unit height	(mm)	2344	2344	2344	2344	2344	2344	
<b>Weight</b>								
Operating weight(3)	(kg)	2494	2615	3055	3082	3172	3426	
Shipping weight(3)	(kg)	2440	2560	2993	3014	3104	3359	
Additional weight (single pump standard head)	(kg)	314	314	354	355	355	376	
Additional weight (dual pump standard head)	(kg)	405	405	487	488	488	509	
Additional weight (single pump high head)	(kg)	310	356	355	355	368	389	
Additional weight (dual pump high head)	(kg)	407	489	488	489	515	536	
Additional shipping weight (buffer tank)	(kg)	203	203	251	251	252	252	
<b>Refrigerant &amp; Oil Charge</b>								
Refrigerant Charge (Circuit 1/ Circuit 2)	(kg)	27.2/27.2	33.6/33.6	41.7/41.7	40.8/40.8	42.6/42.6	51.7/51.7	
Oil Charge (Circuit 1/Circuit 2)	(L)	13.9 / 13.9	14.4 / 14.4	20.1 / 20.1	20.1 / 20.1	20.6 / 20.6	21.1 / 21.1	

- (1) Eurovent Conditions (Evap. 12°C/7°C - Air. 35°C)  
(2) amps for base unit without pump package, without freeze protection  
(3) without pump package

## General Data

**Table 4. CGAM - Standard Efficiency Super Quiet - SIMPLEX units**

Size		20	23	26	30	35	39	45	50
<b>Eurovent Performances (1)</b>									
Net capacity	(kW)	54.2	62.4	68.7	78.2	90.1	108.3	120.5	131.8
Total power input	(kW)	20.0	21.7	25.0	29.8	34.3	39.5	44.2	50.8
EER		2.70	2.87	2.74	2.62	2.62	2.74	2.72	2.60
Main power supply		400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Sound power level	(dBA)	82.5	82.4	82.4	83.0	84.7	86.7	86.0	85.2
<b>System Data</b>									
Refrigerant circuit	#	1	1	1	1	1	1	1	1
Capacity steps	%	50-100	43-100	50-100	50-100	43-100	50-100	22-44-72-100	50-100
<b>Units Amps (2)</b>									
Maximum amps	(A)	50.3	55.3	60.3	71.1	80.3	93.9	105.3	116.8
Start-up amps - standard unit	(A)	172.2	188.2	193.2	200.6	255.6	269.1	314.1	325.6
Start-up amps - with soft starter option	(A)	100.2	118.2	123.2	147.6	179.6	193.1	233.1	244.6
Short circuit unit capacity	(kA)	15	15	15	15	15	15	15	15
Min supply cable size	(mm <sup>2</sup> )	50	50	50	50	95	95	95	95
Max supply cable size	(mm <sup>2</sup> )	95	95	95	95	150	150	150	150
<b>Compressor</b>									
Number	#	2	2	2	2	2	2	2	2
Type		Scroll	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll
Model		CSHD125&CS HD125	CSHD125&CS HD161	CSHD161&CS HD161	CSHN184&CS HN184	CSHN184&CS HN250	CSHN250&CS HN250	CSHN250&CS HN315	CSHN315&CS HN315
Motor RPM	(rpm)	2900	2900	2900	2900	2900	2900	2900	2900
Power factor	#	0.85	0.85	0.85	0.85	0.85	0.85	0.85	0.85
Sump heater per circuit	(W)	90&90	90&90	90&90	160&160	160&160	160&160	160&160	160&160
<b>Evaporator</b>									
Quantity	#	1	1	1	1	1	1	1	1
Type		BPHE	BPHE	BPHE	BPHE	BPHE	BPHE	BPHE	BPHE
Water volume/storage (total)	(L)	4.0	4.0	4.0	6.7	6.7	10.6	10.6	13.3
Antifreeze heater	(W)			120				180	
Min. flow	(L/Sec)	1.3	1.5	1.6	1.8	2.1	2.5	2.8	3.1
Max. flow	(L/Sec)	3.8	4.4	4.8	5.5	6.3	7.6	8.5	9.3
<b>Pump Package (Option Standard Head)</b>									
Nb Pump Set	#	1	1	1	1	1	1	1	1
Motor RPM	(rpm)	2860	2860	2860	2860	2860	2890	2890	2890
Pump power (single / dual) - standard head	(kW)	1.5	1.5	1.5	1.5	1.5	3.0	3.0	3.0
Rated amps (single / dual) - standard head	(A)	3.25	3.25	3.25	3.25	3.25	6.1	6.1	6.1
Pump power (single / dual) - high head	(kW)	4.0	4.0	4.0	4.0	5.5	5.5	5.5	5.5
Rated amps (single / dual) - high head	(A)	7.59	7.59	7.59	7.59	10.6	10.6	10.6	10.6
<b>Hydraulic Module Components</b>									
Expansion tank volume	(L)	25	25	25	25	25	25	25	25
User volume expansion capacity	(L)	380	380	380	380	380	380	380	380
Max. Water-side pressure without pump	(kPa)	1000	1000	1000	1000	1000	1000	1000	1000
Max. Water-side pressure with pump	(kPa)				400				



**Table 4. CGAM - Standard Efficiency Super Quiet - SIMPLEX units (continued)**

Size		20	23	26	30	35	39	45	50
Antifreeze heater	(W)					180			
Pump package anti freeze heater	(W)					530			
Water tank antifreeze heater	(W)					860			
Water tank volume	(L)					500			
<b>Condenser</b>									
Type		Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube
Qty of coils	#	1	1	1	1	1	1	1	1
<b>Fan</b>									
Type		Propeller	Propeller	Propeller	Propeller	Propeller	Propeller	Propeller	Propeller
Quantity per circuit	#	2	2	2	2	2	3	3	3
Diameter	(mm)	762	762	762	762	762	762	762	762
Drive type		Direct	Direct	Direct	Direct	Direct	Direct	Direct	Direct
Airflow per fan	(m <sup>3</sup> /h)	9824	13101	13113	13130	15172	13068	14591	14601
Static pressure	(Pa)	0	0	0	0	0	0	0	0
Motor rpm	#	700	700	700	700	700	700	700	700
<b>Unit Water Connection</b>									
Chilled water	(mm)	50	50	50	65	65	65	65	65
Type (standard)		Grooved	Grooved	Grooved	Grooved	Grooved	Grooved	Grooved	Grooved
<b>Dimensions</b>									
Unit length with buffer tank	(mm)	3340	3340	3340	3340	3340	4254	4254	4254
Unit length without buffer tank	(mm)	2890	2890	2890	2890	2890	3804	3804	3804
Unit width	(mm)	1280	1280	1280	1280	1280	1280	1280	1280
Unit height	(mm)	2145	2145	2145	2145	2145	2145	2145	2145
<b>Weight</b>									
Operating weight (3)	(kg)	855	873	877	978	992	1147	1208	1267
Shipping weight (3)	(kg)	828	846	850	949	962	1113	1175	1231
Additional weight (single pump standard head)	(kg)	154	153	153	153	155	199	198	207
Additional weight (dual pump standard head)	(kg)	183	183	184	183	184	232	231	250
Additional weight (single pump high head)	(kg)	163	163	162	162	167	209	208	208
Additional weight (dual pump high head)	(kg)	199	200	200	199	214	257	255	255
Additional shipping weight (buffer tank)	(kg)	327	326	325	326	326	326	326	326
<b>Refrigerant &amp; Oil Charge</b>									
Refrigerant Charge (Circuit 1/Circuit 2)	(kg)	10.9	12.7	12.7	15.4	17.2	20.0	21.8	21.8
Oil Charge (Circuit 1/Circuit 2)	(L)	6.6	6.6	6.6	13.4	13.4	13.4	13.4	13.4

(1) Eurovent Conditions (Evap. 12°C/7°C - Air. 35°C)

(2) amps for base unit without pump package, without freeze protection

(3) without pump package

## General Data

**Table 5. CGAM - Standard Efficiency Super Quiet - DUPLEX V units**

Size		40	46	52	60	70	80	90	100
<b>Eurovent Performances (1)</b>									
Net capacity	(kW)	107.9	125.9	141.2	156.5	184.0	218.3	245.6	270.0
Total power input	(kW)	39.6	43.1	49.8	58.9	68.3	78.5	87.6	100.6
EER		2.73	2.92	2.83	2.66	2.70	2.78	2.80	2.68
Main power supply		400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Sound power level	(dBA)	85.4	85.3	85.5	86.0	87.6	89.5	88.8	88.0
<b>System Data</b>									
Refrigerant circuit	#	2	2	2	2	2	2	2	2
Capacity steps	%	25-50-75-100	21-43-71-100	25-50-75-100	25-50-75-100	21-43-71-100	25-50-75-100	22-44-72-100	25-50-75-100
<b>Units Amps (2)</b>									
Maximum amps	(A)	99.6	109.6	119.6	141.1	159.6	186.8	209.7	232.6
Start-up amps - standard unit	(A)	221.5	242.5	252.5	270.6	334.9	362.0	418.5	441.4
Start-up amps - with soft starter option	(A)	149.5	172.5	182.5	217.6	258.9	286.0	337.5	360.4
Short circuit unit capacity	(kA)	15	15	15	15	15	15	15	15
Min supply cable size	(mm <sup>2</sup> )	95	95	95	95	150	150	185	185
Max supply cable size	(mm <sup>2</sup> )	150	150	150	150	240	240	240	240
<b>Compressor</b>									
Number	#	4	4	4	4	4	4	4	4
Type		Scroll	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll
Model		CSHD125&CS HD125	CSHD125&CS HD161	CSHD161&CS HD161	CSHN184&CS HN184	CSHN184&CS HN250	CSHN250&CS HN250	CSHN250&CS HN315	CSHN315&CS HN315
Motor RPM	(rpm)	2900	2900	2900	2900	2900	2900	2900	2900
Power factor	#	0.85	0.85	0.85	0.85	0.85	0.85	0.85	0.85
Sump heater per circuit	(W)	160&160	160&160	160&160	160&160	160&160	160&160	160&160	160&160
<b>Evaporator</b>									
Quantity	#	1	1	1	1	1	1	1	1
Type		BPHE	BPHE	BPHE	BPHE	BPHE	BPHE	BPHE	BPHE
Water volume/storage (total)	(L)	9.1	10.5	14.3	15.6	18.9	24.0	26.5	32.4
Antifreeze heater	(W)	120	180				240		
Min. flow	(L/Sec)	2.5	2.9	3.3	3.7	4.3	5.1	5.8	6.3
Max. flow	(L/Sec)	7.5	8.8	9.9	11.0	12.9	15.4	17.3	19.0
<b>Pump Package (Option Standard Head)</b>									
Nb Pump Set	#	1	1	1	1	1	1	1	1
Motor RPM	(rpm)	2890	2890	2890	2890	2890	2890	2890	2890
Pump power (single / dual) - standard head	(kW)	3.0	4.0	4.0	4.0	5.5	5.5	5.5	5.5
Rated amps (single / dual) - standard head	(A)	6.1	7.59	7.59	7.59	10.6	10.6	10.6	10.6
Pump power (single / dual) - high head	(kW)	5.5	5.5	5.5	7.5	7.5	7.5	7.5	7.5
Rated amps (single / dual) - high head	(A)	10.6	10.6	10.6	13.8	13.8	13.8	13.8	13.8
<b>Hydraulic Module Components</b>									
Expansion tank volume	(L)	25	25	25	25	25	25	25	25
User volume expansion capacity	(L)	380	380	380	380	380	380	380	380
Max. Water-side pressure without pump	(kPa)	1000	1000	1000	1000	1000	1000	1000	1000
Max. Water-side pressure with pump	(kPa)	400							

**Table 5. CGAM - Standard Efficiency Super Quiet - DUPLEX V units (continued)**

Size		40	46	52	60	70	80	90	100
Antifreeze heater	(W)					120			
Pump package anti freeze heater	(W)					910			
Water tank antifreeze heater	(W)					800			
Water tank volume	(L)	515	515	515	515	515	515	515	515
<b>Condenser</b>									
Type		Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube
Qty of coils	#	2	2	2	2	2	2	4	4
<b>Fan</b>									
Type		Propeller	Propeller	Propeller	Propeller	Propeller	Propeller	Propeller	Propeller
Quantity per circuit	#	2	2	2	2	2	3	3	3
Diameter	(mm)	762	762	762	762	762	762	762	762
Drive type		Direct	Direct	Direct	Direct	Direct	Direct	Direct	Direct
Airflow per fan	(m <sup>3</sup> /h)	9824	13102	13115	13130	15173	13069	14592	14603
Static pressure	(Pa)	0	0	0	0	0	0	0	0
Motor rpm	#	700	700	700	700	700	700	700	700
<b>Unit Water Connection</b>									
Chilled water	(mm)	65	65	65	80	80	80	80	80
Type (standard)		Grooved	Grooved	Grooved	Grooved	Grooved	Grooved	Grooved	Grooved
<b>Dimensions</b>									
Unit length with buffer tank	(mm)	3271	3271	3271	3271	3271	4185	4185	4185
Unit length without buffer tank	(mm)	2905	2905	2905	2905	2905	3819	3819	3819
Unit width	(mm)	2266	2266	2266	2266	2266	2266	2273	2273
Unit height	(mm)	2150	2150	2150	2150	2150	2150	2344	2344
<b>Weight</b>									
Operating weight(3)	(kg)	1503	1545	1571	1753	1794	2053	2185	2302
Shipping weight(3)	(kg)	1471	1512	1534	1715	1753	2007	2136	2248
Additional weight (single pump standard head)	(kg)	171	177	176	177	184	186	186	186
Additional weight (dual pump standard head)	(kg)	209	221	221	221	235	236	237	237
Additional weight (single pump high head)	(kg)	179	179	178	220	220	222	223	222
Additional weight (dual pump high head)	(kg)	226	226	225	317	316	319	318	319
Additional shipping weight (buffer tank)	(kg)	381	380	381	381	382	380	382	381
<b>Refrigerant &amp; Oil Charge</b>									
Refrigerant Charge (Circuit 1/ Circuit 2)	(kg)	10.9/10.9	13.2/13.2	13.2/13.2	16.3/16.3	18.1/18.1	20/20	20.9/20.9	22.7/22.7
Oil Charge (Circuit 1/Circuit 2)	(L)	6.6 / 6.6	6.6 / 6.6	6.6 / 6.6	13.4 / 13.4	13.4 / 13.4	13.4 / 13.4	13.4 / 13.4	13.4 / 13.4

(1) Eurovent Conditions (Evap. 12°C/7°C - Air. 35°C)

(2) amps for base unit without pump package, without freeze protection

(3) without pump package

## General Data

**Table 6. CGAM - Standard Efficiency Super Quiet - DUPLEX W units**

Size		110	120	140	150	160	170
<b>Eurovent Performances (1)</b>							
Net capacity	(kW)	291.7	321.6	374.3	399.8	424.5	453.8
Total power input	(kW)	107.5	112.2	132.3	145.8	154.5	158.1
EER		2.71	2.87	2.83	2.74	2.75	2.87
Main power supply		400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Sound power level	(dBA)	89.7	88.1	88.7	87.2	88.5	89.1
<b>System Data</b>							
Refrigerant circuit	#	2	2	2	2	2	2
Capacity steps	%	23-45-73-100	25-50-75-100	14-29-46-64-82-100	17-33-50-67-83-100	16-31-47-63-81-100	15-29-47-65-82-100
<b>Units Amps (2)</b>							
Maximum amps	(A)	246.0	259.4	320.7	335.0	357.0	370.4
Start-up amps - standard unit	(A)	508.1	521.5	529.5	543.8	619.1	632.5
Start-up amps - with soft starter option	(A)	391.1	404.5	448.5	462.8	502.1	515.5
Short circuit unit capacity	(kA)	15	15	15	15	15	15
Min supply cable size	(mm <sup>2</sup> )	150	185	240	240	240	240
Max supply cable size	(mm <sup>2</sup> )	240	240	240	240	240	240
<b>Compressor</b>							
Number	#	4	4	6	6	6	6
Type		Scroll	Scroll	Scroll	Scroll	Scroll	Scroll
Model		CSHN315&CSHN374	CSHN374&CSHN374	CSHN250&CSHN315&CSHN315	CSHN315&CSHN315&CSHN315	CSHN315&CSHN315&CSHN374	CSHN315&CSHN374&CSHN374
Motor RPM	(rpm)	2900	2900	2900	2900	2900	2900
Power factor	#	0.85	0.85	0.85	0.85	0.85	0.85
Sump heater per circuit	(W)	160&160	160&160	160&160&160	160&160&160	160&160&160	160&160&160
<b>Evaporator</b>							
Quantity	#	1	1	1	1	1	1
Type		BPHE	BPHE	BPHE	BPHE	BPHE	BPHE
Water volume/storage (total)	(L)	32.4	34.1	40.8	46.7	46.7	46.7
Antifreeze heater	(W)	400	500	500	500	500	500
Min. flow	(L/Sec)	6.9	7.6	8.9	9.4	10.0	10.7
Max. flow	(L/Sec)	20.6	22.8	26.6	28.2	30.0	32.0
<b>Pump Package (Option Standard Head)</b>							
Nb Pump Set	#	1	1	1	1	1	1
Motor RPM	(rpm)	2900	2900	2900	2900	2900	2900
Pump power (single / dual) - standard head	(kW)	7.5	7.5	11.0	11.0	11.0	11.0
Rated amps (single / dual) - standard head	(A)	13.8	13.8	19.6	19.6	19.6	19.6
Pump power (single / dual) - high head	(kW)	7.5	11.0	11.0	11.0	15.0	15.0
Rated amps (single / dual) - high head	(A)	13.8	19.6	19.6	19.6	26.5	26.5
<b>Hydraulic Module Components</b>							
	(mm)	100	100	100	100	100	100
Expansion tank volume	(L)	60	60	60	60	60	60
User volume expansion capacity	(L)	1750	1750	1750	1750	1750	1750
Max. Water-side pressure without pump	(kPa)	1000	1000	1000	1000	1000	1000

**Table 6. CGAM - Standard Efficiency Super Quiet - DUPLEX W units (continued)**

Size		110	120	140	150	160	170
Max. Water-side pressure with pump	(kPa)	500	500	500	500	500	500
Antifreeze heater	(W)	240	240				300
Pump package anti freeze heater	(W)	1150					
Water tank antifreeze heater	(W)	1200	1200	1200	1200	1200	1200
Water tank volume	(L)	592	592	762	762	762	762
<b>Condenser</b>							
Type		Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube
Qty of coils	#	4	4	4	4	4	4
<b>Fan</b>							
Type		Propeller	Propeller	Propeller	Propeller	Propeller	Propeller
Quantity per circuit	#	3	3	4	3	4	4
Diameter	(mm)	762	762	762	762	762	762
Drive type		Direct	Direct	Direct	Direct	Direct	Direct
Airflow per fan	(m <sup>3</sup> /h)	15779	14718	13658	15924	13674	15522
Static pressure	(Pa)	0	0	0	0	0	0
Motor rpm	#	700	700	700	700	700	700
<b>Unit Water Connection</b>							
Chilled water	(mm)	100	100	100	100	100	100
Type (standard)		Grooved	Grooved	Grooved	Grooved	Grooved	Grooved
<b>Dimensions</b>							
Unit length with buffer tank	(mm)	3647	3647	4230	4230	4230	5145
Unit length without buffer tank	(mm)	3647	3647	4230	4230	4230	5145
Unit width	(mm)	2273	2273	2273	2273	2273	2273
Unit height	(mm)	2344	2344	2344	2344	2344	2344
<b>Weight</b>							
Operating weight (3)	(kg)	2494	2615	3055	3082	3172	3426
Shipping weight (3)	(kg)	2440	2560	2993	3014	3104	3359
Additional weight (single pump standard head)	(kg)	314	314	354	355	355	376
Additional weight (dual pump standard head)	(kg)	405	405	487	488	488	509
Additional weight (single pump high head)	(kg)	310	356	355	355	368	389
Additional weight (dual pump high head)	(kg)	407	489	488	489	515	536
Additional shipping weight (buffer tank)	(kg)	203	203	251	251	252	252
<b>Refrigerant &amp; Oil Charge</b>							
Refrigerant Charge (Circuit 1/ Circuit 2)	(kg)	26.3/26.3	33.6/33.6	40.8/40.8	40.8/40.8	42.6/42.6	49.9/49.9
Oil Charge (Circuit 1/Circuit 2)	(L)	13.9 / 13.9	14.4 / 14.4	20.1 / 20.1	20.1 / 20.1	20.6 / 20.6	21.1 / 21.1

- (1) Eurovent Conditions (Evap. 12°C/7°C - Air. 35°C)  
(2) amps for base unit without pump package, without freeze protection  
(3) without pump package

## General Data

**Table 7. CGAM - Standard Efficiency Comprehensive acoustic package - SIMPLEX units**

Size		20	23	26	30	35	39
<b>Eurovent Performances (1)</b>							
Net capacity	(kW)	53.4	60.6	68.5	75.2	91.8	106.2
Total power input	(kW)	19.4	21.7	25.6	29.1	34.7	39.2
EER		2.75	2.80	2.68	2.59	2.65	2.71
Main power supply		400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Sound power level	(dBA)	76.4	76.5	76.6	77.9	82.1	83.6
<b>System Data</b>							
Refrigerant circuit	#	1	1	1	1	1	1
Capacity steps	%	50-100	43-100	50-100	50-100	43-100	50-100
<b>Units Amps (2)</b>							
Maximum amps	(A)	44.4	49.4	54.4	65.2	75.8	85.0
Start-up amps - standard unit	(A)	166.3	182.3	187.3	194.7	251.0	260.3
Start-up amps - with soft starter option	(A)	94.3	112.3	117.3	141.7	175.0	184.3
Short circuit unit capacity	(kA)	15	15	15	15	15	15
Min supply cable size	(mm <sup>2</sup> )	50	50	50	50	95	95
Max supply cable size	(mm <sup>2</sup> )	95	95	95	95	150	150
<b>Compressor</b>							
Number	#	2	2	2	2	2	2
Type		Scroll	Scroll	Scroll	Scroll	Scroll	Scroll
Model		CSHD125&CSHD1 25	CSHD125&CSHD1 61	CSHD161&CSHD1 61	CSHN184&CSHN1 84	CSHN184&CSHN2 50	CSHN250&CSHN2 50
Motor RPM	(rpm)	2900	2900	2900	2900	2900	2900
Power factor	#	0.85	0.85	0.85	0.85	0.85	0.85
Sump heater per circuit	(W)	90&90	90&90	90&90	160&160	160&160	160&160
<b>Evaporator</b>							
Quantity	#	1	1	1	1	1	1
Type		BPHE	BPHE	BPHE	BPHE	BPHE	BPHE
Water volume/storage (total)	(L)	4.0	4.0	5.3	5.3	10.6	10.6
Antifreeze heater	(W)			120			180
Min. flow	(L/Sec)	1.2	1.4	1.6	1.8	2.1	2.5
Max. flow	(L/Sec)	3.7	4.2	4.8	5.3	6.4	7.5
<b>Pump Package (Option Standard Head)</b>							
Nb Pump Set	#	1	1	1	1	1	1
Motor RPM	(rpm)	2860	2860	2860	2860	2860	2890
Pump power (single / dual) - standard head	(kW)	1.5	1.5	1.5	1.5	1.5	3.0
Rated amps (single / dual) - standard head	(A)	3.25	3.25	3.25	3.25	3.25	6.1
Pump power (single / dual) - high head	(kW)	4.0	4.0	4.0	4.0	5.5	5.5
Rated amps (single / dual) - high head	(A)	7.59	7.59	7.59	7.59	10.6	10.6
<b>Hydraulic Module Components</b>							
Expansion tank volume	(L)	25	25	25	25	25	25
User volume expansion capacity	(L)	380	380	380	380	380	380
Max. Water-side pressure without pump	(kPa)	1000	1000	1000	1000	1000	1000
Max. Water-side pressure with pump	(kPa)				400		

**Table 7. CGAM - Standard Efficiency Comprehensive acoustic package - SIMPLEX units (continued)**

Size		20	23	26	30	35	39
Antifreeze heater	(W)				180		
Pump package anti freeze heater	(W)				530		
Water tank antifreeze heater	(W)				860		
Water tank volume	(L)				500		
<b>Condenser</b>							
Type		Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube
Qty of coils	#	1	1	1	1	1	1
<b>Fan</b>							
Type		Propeller	Propeller	Propeller	Propeller	Propeller	Propeller
Quantity per circuit	#	2	2	2	2	3	3
Diameter	(mm)	757	757	757	757	757	757
Drive type		Direct	Direct	Direct	Direct	Direct	Direct
Airflow per fan	(m <sup>3</sup> /h)	8559	9520	9525	10085	8929	9917
Static pressure	(Pa)	0	0	0	0	0	0
Motor rpm	#	700	700	700	700	700	700
<b>Unit Water Connection</b>							
Chilled water	(mm)	50	50	50	65	65	65
Type (standard)		Grooved	Grooved	Grooved	Grooved	Grooved	Grooved
<b>Dimensions</b>							
Unit length with buffer tank	(mm)	3340	3340	3340	3340	4254	4254
Unit length without buffer tank	(mm)	2890	2890	2890	2890	3804	3804
Unit width	(mm)	1280	1280	1280	1280	1280	1280
Unit height	(mm)	2145	2145	2145	2145	2145	2145
<b>Weight</b>							
Operating weight(3)	(kg)	889	907	916	1031	1179	1206
Shipping weight(3)	(kg)	862	880	888	1003	1146	1173
Additional weight (single pump standard head)	(kg)	154	154	154	154	195	198
Additional weight (dual pump standard head)	(kg)	184	183	184	183	225	231
Additional weight (single pump high head)	(kg)	163	162	163	163	207	208
Additional weight (dual pump high head)	(kg)	200	199	200	200	255	255
Additional shipping weight (buffer tank)	(kg)	326	326	326	326	326	326
<b>Refrigerant &amp; Oil Charge</b>							
Refrigerant Charge (Circuit 1/Circuit 2)	(kg)	10.9	12.7	12.7	16.3	17.2	20.0
Oil Charge (Circuit 1/Circuit 2)	(L)	6.6	6.6	6.6	13.4	13.4	13.4

(1) Eurovent Conditions (Evap. 12°C/7°C - Air. 35°C)

(2) amps for base unit without pump package, without freeze protection

(3) without pump package

## General Data

**Table 8. CGAM - Standard Efficiency Comprehensive acoustic package - DUPLEX V units**

Size		40	46	52	60	70	80
<b>Eurovent Performances (1)</b>							
Net capacity	(kW)	106.4	122.3	136.1	154.0	181.3	214.0
Total power input	(kW)	38.3	42.8	50.2	57.7	68.1	77.4
EER		2.78	2.86	2.71	2.67	2.66	2.77
Main power supply		400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Sound power level	(dBA)	79.4	79.5	79.6	80.9	84.6	86.4
<b>System Data</b>							
Refrigerant circuit	#	2	2	2	2	2	2
Capacity steps	%	25-50-75-100	21-43-71-100	25-50-75-100	25-50-75-100	21-43-71-100	25-50-75-100
<b>Units Amps (2)</b>							
Maximum amps	(A)	87.8	97.8	107.8	129.3	150.5	169.1
Start-up amps - standard unit	(A)	209.7	230.7	240.7	258.8	325.8	344.3
Start-up amps - with soft starter option	(A)	137.7	160.7	170.7	205.8	249.8	268.3
Short circuit unit capacity	(kA)	15	15	15	15	15	15
Min supply cable size	(mm <sup>2</sup> )	95	95	95	95	95	95
Max supply cable size	(mm <sup>2</sup> )	150	150	150	150	150	150
<b>Compressor</b>							
Number	#	4	4	4	4	4	4
Type		Scroll	Scroll	Scroll	Scroll	Scroll	Scroll
Model		CSHD125&CSHD1 25	CSHD125&CSHD1 61	CSHD161&CSHD1 61	CSHN184&CSHN1 84	CSHN184&CSHN2 50	CSHN250&CSHN2 50
Motor RPM	(rpm)	2900	2900	2900	2900	2900	2900
Power factor	#	0.85	0.85	0.85	0.85	0.85	0.85
Sump heater per circuit	(W)	160&160	160&160	160&160	160&160	160&160	160&160
<b>Evaporator</b>							
Quantity	#	1	1	1	1	1	1
Type		BPHE	BPHE	BPHE	BPHE	BPHE	BPHE
Water volume/storage (total)	(L)	9.1	10.5	14.3	15.6	18.9	24.0
Antifreeze heater	(W)	120		180			240
Min. flow	(L/Sec)	2.5	2.8	3.2	3.6	4.2	5.0
Max. flow	(L/Sec)	7.4	8.5	9.5	10.8	12.7	15.0
<b>Pump Package (Option Standard Head)</b>							
Nb Pump Set	#	1	1	1	1	1	1
Motor RPM	(rpm)	2890	2890	2890	2890	2890	2890
Pump power (single / dual) - standard head	(kW)	3.0	4.0	4.0	4.0	5.5	5.5
Rated amps (single / dual) - standard head	(A)	6.1	7.59	7.59	7.59	10.6	10.6
Pump power (single / dual) - high head	(kW)	5.5	5.5	5.5	7.5	7.5	7.5
Rated amps (single / dual) - high head	(A)	10.6	10.6	10.6	13.8	13.8	13.8
<b>Hydraulic Module Components</b>							
Expansion tank volume	(L)	25	25	25	25	25	25
User volume expansion capacity	(L)	380	380	380	380	380	380
Max. Water-side pressure without pump	(kPa)	1000	1000	1000	1000	1000	1000
Max. Water-side pressure with pump	(kPa)				400		



**Table 8. CGAM - Standard Efficiency Comprehensive acoustic package - DUPLEX V units (continued)**

Size		40	46	52	60	70	80
Antifreeze heater	(W)				120		
Pump package anti freeze heater	(W)				910		
Water tank antifreeze heater	(W)				800		
Water tank volume	(L)	515	515	515	515	515	515
<b>Condenser</b>							
Type		Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube
Qty of coils	#	2	2	2	2	2	2
<b>Fan</b>							
Type		Propeller	Propeller	Propeller	Propeller	Propeller	Propeller
Quantity per circuit	#	2	2	2	2	3	3
Diameter	(mm)	757	757	757	757	757	757
Drive type		Direct	Direct	Direct	Direct	Direct	Direct
Airflow per fan	(m <sup>3</sup> /h)	8559	9520	9525	10086	8929	9917
Static pressure	(Pa)	0	0	0	0	0	0
Motor rpm	#	700	700	700	700	700	700
<b>Unit Water Connection</b>							
Chilled water	(mm)	65	65	65	80	80	80
Type (standard)		Grooved	Grooved	Grooved	Grooved	Grooved	Grooved
<b>Dimensions</b>							
Unit length with buffer tank	(mm)	3271	3271	3271	3271	4185	4185
Unit length without buffer tank	(mm)	2905	2905	2905	2905	3819	3819
Unit width	(mm)	2266	2266	2266	2266	2266	2266
Unit height	(mm)	2150	2150	2150	2150	2150	2150
<b>Weight</b>							
Operating weight (3)	(kg)	1571	1613	1638	1870	2095	2170
Shipping weight (3)	(kg)	1539	1580	1601	1832	2054	2124
Additional weight (single pump standard head)	(kg)	171	177	178	178	186	186
Additional weight (dual pump standard head)	(kg)	209	221	221	222	236	237
Additional weight (single pump high head)	(kg)	179	179	179	221	222	222
Additional weight (dual pump high head)	(kg)	225	226	226	317	318	318
Additional shipping weight (buffer tank)	(kg)	382	380	381	382	381	381
<b>Refrigerant &amp; Oil Charge</b>							
Refrigerant Charge (Circuit 1/ Circuit 2)	(kg)	10.9/10.9	13.2/13.2	13.2/13.2	17.2/17.2	17.2/17.2	20.9/20.9
Oil Charge (Circuit 1/Circuit 2)	(L)	6.6 / 6.6	6.6 / 6.6	6.6 / 6.6	13.4 / 13.4	13.4 / 13.4	13.4 / 13.4

- (1) Eurovent Conditions (Evap. 12°C/7°C - Air. 35°C)  
(2) amps for base unit without pump package, without freeze protection  
(3) without pump package

## General Data

**Table 9. Standard Efficiency Comprehensive acoustic package - DUPLEX W units**

Size		90	100	110	120	140	150	160
<b>Eurovent Performances (1)</b>								
Net capacity	(kW)	237.5	264.0	289.7	319.3	371.8	394.8	422.4
Total power input	(kW)	88.1	99.3	105.8	110.4	132.4	145.6	150.8
EER		2.70	2.66	2.74	2.89	2.81	2.71	2.80
Main power supply		400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Sound power level	(dBA)	85.7	84.1	85.5	84.3	85.3	83.3	84.6
<b>System Data</b>								
Refrigerant circuit	#	2	2	2	2	2	2	2
Capacity steps	%	22-44-72-100	25-50-75-100	23-45-73-100	25-50-75-100	14-29-46-64-82-100	17-33-50-67-83-100	16-31-47-63-81-100
<b>Units Amps (2)</b>								
Maximum amps	(A)	192.0	214.9	231.0	244.4	297.1	320.0	336.1
Start-up amps - standard unit	(A)	400.8	423.7	493.1	506.5	505.9	528.8	598.2
Start-up amps - with soft starter option	(A)	319.8	342.7	376.1	389.5	424.9	447.8	481.2
Short circuit unit capacity	(kA)	15	15	15	15	15	15	15
Min supply cable size	(mm <sup>2</sup> )	150	150	185	185	150	185	240
Max supply cable size	(mm <sup>2</sup> )	240	240	240	240	240	240	240
<b>Compressor</b>								
Number	#	4	4	4	4	6	6	6
Type		Scroll	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll
Model		CSHN250&CSH N315	CSHN315&CSH N315	CSHN315&CSH N374	CSHN374&CSH N374	CSHN250&CSH N315&CSHN315	CSHN315&CSH N315&CSHN315	CSHN315&CSH N315&CSHN374
Motor RPM	(rpm)	2900	2900	2900	2900	2900	2900	2900
Power factor	#	0.85	0.85	0.85	0.85	0.85	0.85	0.85
Sump heater per circuit	(W)	160&160	160&160	160&160	160&160	160&160&160	160&160&160	160&160&160
<b>Evaporator</b>								
Quantity	#	1	1	1	1	1	1	1
Type		BPHE	BPHE	BPHE	BPHE	BPHE	BPHE	BPHE
Water volume/storage (total)	(L)	26.5	32.4	32.4	34.1	39.2	46.7	46.7
Antifreeze heater	(W)		240			300		
Min. flow	(L/Sec)	5.6	6.2	6.8	7.5	8.7	9.3	9.9
Max. flow	(L/Sec)	16.7	18.6	20.4	22.6	26.2	27.8	29.8
<b>Pump Package (Option Standard Head)</b>								
Nb Pump Set	#	1	1	1	1	1	1	1
Motor RPM	(rpm)	2890	2890	2900	2900	2900	2900	2900
Pump power (single / dual) - standard head	(kW)	5.5	5.5	7.5	7.5	11.0	11.0	11.0
Rated amps (single / dual) - standard head	(A)	10.6	10.6	13.8	13.8	19.6	19.6	19.6
Pump power (single / dual) - high head	(kW)	7.5	7.5	7.5	11.0	11.0	11.0	15.0
Rated amps (single / dual) - high head	(A)	13.8	13.8	13.8	19.6	19.6	19.6	26.5
<b>Hydraulic Module Components</b>								
Water strainer mesh size	(mm)	100	100	100	100	100	100	100
Expansion tank volume	(L)	60	60	60	60	60	60	60
User volume expansion capacity	(L)	1750	1750	1750	1750	1750	1750	1750
Max. Water-side pressure without pump	(kPa)	1000	1000	1000	1000	1000	1000	1000

**Table 9. Standard Efficiency Comprehensive acoustic package - DUPLEX W units (continued)**

Size		90	100	110	120	140	150	160
Max. Water-side pressure with pump	(kPa)	500	500	500	500	500	500	500
Antifreeze heater	(W)	240			300			
Pump package anti freeze heater	(W)	1150						
Water tank antifreeze heater	(W)	800	1200	1200	1200	1200	1200	1200
Water tank volume	(L)	592	592	592	592	762	762	762
<b>Condenser</b>								
Type		Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube
Qty of coils	#	4	4	4	4	4	4	4
<b>Fan</b>								
Type		Propeller	Propeller	Propeller	Propeller	Propeller	Propeller	Propeller
Quantity per circuit	#	3	3	4	4	4	4	5
Diameter	(mm)	757	757	757	757	757	757	757
Drive type		Direct	Direct	Direct	Direct	Direct	Direct	Direct
Airflow per fan	(m <sup>3</sup> /h)	10292	10596	10052	9633	10168	10170	9636
Static pressure	(Pa)	0	0	0	0	0	0	0
Motor rpm	#	700	700	700	700	700	700	700
<b>Unit Water Connection</b>								
Chilled water	(mm)	100	100	100	100	100	100	100
Type (standard)		Grooved	Grooved	Grooved	Grooved	Grooved	Grooved	Grooved
<b>Dimensions</b>								
Unit length with buffer tank	(mm)	3647	4230	4230	4230	5145	5145	5145
Unit length without buffer tank	(mm)	3647	4230	4230	4230	5145	5145	5145
Unit width	(mm)	2273	2273	2273	2273	2273	2273	2273
Unit height	(mm)	2344	2344	2344	2344	2344	2344	2344
<b>Weight</b>								
Operating weight(3)	(kg)	2491	2683	2773	2916	3454	3580	3670
Shipping weight(3)	(kg)	2442	2629	2719	2861	3394	3513	3602
Additional weight (single pump standard head)	(kg)	273	274	314	314	377	376	377
Additional weight (dual pump standard head)	(kg)	324	325	405	405	511	509	509
Additional weight (single pump high head)	(kg)	310	310	310	355	377	376	390
Additional weight (dual pump high head)	(kg)	406	407	407	489	511	510	537
Additional shipping weight (buffer tank)	(kg)	203	203	202	203	252	251	251
<b>Refrigerant &amp; Oil Charge</b>								
Refrigerant Charge (Circuit 1/ Circuit 2)	(kg)	25.4/25.4	28.1/28.1	29/29	38.1/38.1	47.2/47.2	47.2/47.2	47.2/47.2
Oil Charge (Circuit 1/Circuit 2)	(L)	13.4 / 13.4	13.4 / 13.4	13.9 / 13.9	14.4 / 14.4	20.1 / 20.1	20.1 / 20.1	20.6 / 20.6

- (1) Eurovent Conditions (Evap. 12°C/7°C - Air. 35°C)
- (2) amps for base unit without pump package, without freeze protection
- (3) without pump package

## General Data

**Table 10. CGAM - High Efficiency Compact - SIMPLEX units**

Size		20	23	26	30	35
<b>Eurovent Performances (1)</b>						
Net capacity	(kW)	58.3	63.7	73.8	84.0	97.1
Total power input	(kW)	18.3	20.5	23.8	26.9	31.7
EER		3.18	3.11	3.10	3.13	3.07
Main power supply		400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Sound power level	(dBA)	84.8	85.0	85.2	87.7	90.0
<b>System Data</b>						
Refrigerant circuit	#	1	1	1	1	1
Capacity steps	%	50-100	43-100	50-100	50-100	43-100
<b>Units Amps (2)</b>						
Maximum amps	(A)	45.9	50.9	55.9	66.7	78.0
Start-up amps - standard unit	(A)	167.8	183.8	188.8	196.2	253.3
Start-up amps - with soft starter option	(A)	95.8	113.8	118.8	143.2	177.3
Short circuit unit capacity	(kA)	15	15	15	15	15
Min supply cable size	(mm <sup>2</sup> )	50	50	50	50	50
Max supply cable size	(mm <sup>2</sup> )	95	95	95	95	95
<b>Compressor</b>						
Number	#	2	2	2	2	2
Type		Scroll	Scroll	Scroll	Scroll	Scroll
Model		CSHD125&CSHD125	CSHD125&CSHD161	CSHD161&CSHD161	CSHN184&CSHN184	CSHN184&CSHN250
Motor RPM	(rpm)	2900	2900	2900	2900	2900
Power factor	#	0.85	0.85	0.85	0.85	0.85
Sump heater per circuit	(W)	90&90	90&90	90&90	160&160	160&160
<b>Evaporator</b>						
Quantity	#	1	1	1	1	1
Type		BPHE	BPHE	BPHE	BPHE	BPHE
Water volume/storage (total)	(L)	5.3	5.3	8.2	8.2	12.1
Antifreeze heater	(W)			120		180
Min. flow	(L/Sec)	1.4	1.5	1.7	2.0	2.3
Max. flow	(L/Sec)	4.1	4.6	5.2	5.9	6.9
<b>Pump Package (Option Standard Head)</b>						
Nb Pump Set	#	1	1	1	1	1
Motor RPM	(rpm)	2860	2860	2860	2860	2860
Pump power (single / dual) - standard head	(kW)	1.5	1.5	1.5	1.5	1.5
Rated amps (single / dual) - standard head	(A)	3.25	3.25	3.25	3.25	3.25
Pump power (single / dual) - high head	(kW)	4.0	4.0	4.0	4.0	5.5
Rated amps (single / dual) - high head	(A)	7.59	7.59	7.59	7.59	10.6
<b>Hydraulic Module Components</b>						
Expansion tank volume	(L)	25	25	25	25	25
User volume expansion capacity	(L)	380	380	380	380	380
Max. Water-side pressure without pump	(kPa)	1000	1000	1000	1000	1000
Max. Water-side pressure with pump	(kPa)			400		

**Table 10. CGAM - High Efficiency Compact - SIMPLEX units (continued)**

Size		20	23	26	30	35
Antifreeze heater	(W)			180		
Pump package anti freeze heater	(W)			530		
Water tank antifreeze heater	(W)			860		
Water tank volume	(L)			500		
<b>Condenser</b>						
Type		Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube
Qty of coils	#	1	1	1	1	1
<b>Fan</b>						
Type		Propeller	Propeller	Propeller	Propeller	Propeller
Quantity per circuit	#	2	2	2	3	3
Diameter	(mm)	757	757	757	757	757
Drive type		Direct	Direct	Direct	Direct	Direct
Airflow per fan	(m <sup>3</sup> /h)	13341	13344	13347	13129	13133
Static pressure	(Pa)	0	0	0	0	0
Motor rpm	#	920	920	920	920	920
<b>Unit Water Connection</b>						
Chilled water	(mm)	50	50	50	65	65
Type (standard)		Grooved	Grooved	Grooved	Grooved	Grooved
<b>Dimensions</b>						
Unit length with buffer tank	(mm)	3340	3340	3340	4254	4254
Unit length without buffer tank	(mm)	2890	2890	2890	3804	3804
Unit width	(mm)	1280	1280	1280	1280	1280
Unit height	(mm)	2145	2145	2145	2145	2145
<b>Weight</b>						
Operating weight(3)	(kg)	888	887	902	1105	1161
Shipping weight(3)	(kg)	860	860	873	1074	1128
Additional weight (single pump standard head)	(kg)	154	153	154	195	195
Additional weight (dual pump standard head)	(kg)	184	183	183	225	225
Additional weight (single pump high head)	(kg)	163	163	162	205	208
Additional weight (dual pump high head)	(kg)	200	199	199	241	255
Additional shipping weight (buffer tank)	(kg)	326	326	326	326	326
<b>Refrigerant &amp; Oil Charge</b>						
Refrigerant Charge (Circuit 1/ Circuit 2)	(kg)	14.5	14.5	15.4	21.8	21.8
Oil Charge (Circuit 1/Circuit 2)	(L)	6.6	6.6	6.6	13.4	13.4

(1) Eurovent Conditions (Evap. 12°C/7°C - Air. 35°C)

(2) amps for base unit without pump package, without freeze protection

(3) without pump package

## General Data

**Table 11. CGAM - High Efficiency Compact - DUPLEX V units**

Size		40	46	52	60	70
<b>Eurovent Performances (1)</b>						
Net capacity	(kW)	112.9	128.8	143.5	163.9	193.8
Total power input	(kW)	36.0	40.7	46.9	51.9	62.7
EER		3.13	3.17	3.06	3.16	3.09
Main power supply		400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Sound power level	(dBA)	87.7	87.8	88.2	90.5	92.8
<b>System Data</b>						
Refrigerant circuit	#	2	2	2	2	2
Capacity steps	%	25-50-75-100	21-43-71-100	25-50-75-100	25-50-75-100	21-43-71-100
<b>Units Amps (2)</b>						
Maximum amps	(A)	90.8	100.8	110.8	132.3	155.0
Start-up amps - standard unit	(A)	212.7	233.7	243.7	261.8	330.3
Start-up amps - with soft starter option	(A)	140.7	163.7	173.7	208.8	254.3
Short circuit unit capacity	(kA)	15	15	15	15	15
Min supply cable size	(mm <sup>2</sup> )	95	95	95	95	150
Max supply cable size	(mm <sup>2</sup> )	150	150	150	150	240
<b>Compressor</b>						
Number	#	4	4	4	4	4
Type		Scroll	Scroll	Scroll	Scroll	Scroll
Model		CSHD125&CSHD125	CSHD125&CSHD161	CSHD161&CSHD161	CSHN184&CSHN184	CSHN184&CSHN250
Motor RPM	(rpm)	2900	2900	2900	2900	2900
Power factor	#	0.85	0.85	0.85	0.85	0.85
Sump heater per circuit	(W)	160&160	160&160	160&160	160&160	160&160
<b>Evaporator</b>						
Quantity	#	1	1	1	1	1
Type		BPHE	BPHE	BPHE	BPHE	BPHE
Water volume/storage (total)	(L)	9.1	14.3	15.6	18.9	28.2
Antifreeze heater	(W)	120		180		240
Min. flow	(L/Sec)	2.7	3.0	3.4	3.9	4.6
Max. flow	(L/Sec)	8.0	9.1	10.3	11.8	13.8
<b>Pump Package (Option Standard Head)</b>						
Nb Pump Set	#	1	1	1	1	1
Motor RPM	(rpm)	2890	2890	2890	2890	2890
Pump power (single / dual) - standard head	(kW)	3.0	4.0	4.0	4.0	5.5
Rated amps (single / dual) - standard head	(A)	6.1	7.59	7.59	7.59	10.6
Pump power (single / dual) - high head	(kW)	5.5	5.5	5.5	7.5	7.5
Rated amps (single / dual) - high head	(A)	10.6	10.6	10.6	13.8	13.8
<b>Hydraulic Module Components</b>						
Expansion tank volume	(L)	25	25	25	25	25
User volume expansion capacity	(L)	380	380	380	380	380
Max. Water-side pressure without pump	(kPa)	1000	1000	1000	1000	1000
Max. Water-side pressure with pump	(kPa)			400		

**Table 11. CGAM - High Efficiency Compact - DUPLEX V units (continued)**

Size		40	46	52	60	70
Antifreeze heater	(W)			120		
Pump package anti freeze heater	(W)			910		
Water tank antifreeze heater	(W)			800		
Water tank volume	(L)	515	515	515	515	515
<b>Condenser</b>						
Type		Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube
Qty of coils	#	2	2	2	2	2
<b>Fan</b>						
Type		Propeller	Propeller	Propeller	Propeller	Propeller
Quantity per circuit	#	2	2	2	3	3
Diameter	(mm)	757	757	757	757	757
Drive type		Direct	Direct	Direct	Direct	Direct
Airflow per fan	(m <sup>3</sup> /h)	13341	13344	13347	13129	13133
Static pressure	(Pa)	0	0	0	0	0
Motor rpm	#	920	920	920	920	920
<b>Unit Water Connection</b>						
Chilled water	(mm)	65	65	80	80	80
Type (standard)		Grooved	Grooved	Grooved	Grooved	Grooved
<b>Dimensions</b>						
Unit length with buffer tank	(mm)	3271	3271	3271	4185	4185
Unit length without buffer tank	(mm)	2905	2905	2905	3819	3819
Unit width	(mm)	2266	2266	2266	2266	2266
Unit height	(mm)	2150	2150	2150	2150	2150
<b>Weight</b>						
Operating weight(3)	(kg)	1558	1573	1598	1996	2070
Shipping weight(3)	(kg)	1526	1539	1560	1955	2026
Additional weight (single pump standard head)	(kg)	171	177	178	179	187
Additional weight (dual pump standard head)	(kg)	209	221	221	222	237
Additional weight (single pump high head)	(kg)	179	179	179	222	223
Additional weight (dual pump high head)	(kg)	225	226	226	318	319
Additional shipping weight (buffer tank)	(kg)	382	381	381	381	381
<b>Refrigerant &amp; Oil Charge</b>						
Refrigerant Charge (Circuit 1/ Circuit 2)	(kg)	14.5/14.5	14.5/14.5	14.5/14.5	21.8/21.8	21.8/21.8
Oil Charge (Circuit 1/Circuit 2)	(L)	6.6 / 6.6	6.6 / 6.6	6.6 / 6.6	13.4 / 13.4	13.4 / 13.4

(1) Eurovent Conditions (Evap. 12°C/7°C - Air. 35°C)

(2) amps for base unit without pump package, without freeze protection

(3) without pump package

## General Data

**Table 12. CGAM - High Efficiency Compact - DUPLEX W units**

Size		80	90	100	110	120	140	150	160
<b>Eurovent Performances (1)</b>									
Net capacity	(kW)	224.1	254.6	282.8	311.7	332.4	391.7	419.2	443.3
Total power input	(kW)	72.1	80.0	89.9	97.6	107.3	124.6	133.1	141.2
EER		3.11	3.18	3.14	3.19	3.10	3.14	3.15	3.14
Main power supply		400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Sound power level	(dBA)	93.8	92.6	91.1	91.8	92.6	93.8	92.7	93.4
<b>System Data</b>									
Refrigerant circuit	#	2	2	2	2	2	2	2	2
Capacity steps	%	25-50-75-100	22-44-72-100	25-50-75-100	23-45-73-100	25-50-75-100	14-29-46-64-82-100	17-33-50-67-83-100	16-31-47-63-81-100
<b>Units Amps (2)</b>									
Maximum amps	(A)	169.4	196.5	219.4	237.0	250.4	307.3	330.2	347.8
Start-up amps - standard unit	(A)	344.6	405.3	428.2	499.1	512.5	516.1	539.0	609.9
Start-up amps - with soft starter option	(A)	268.6	324.3	347.2	382.1	395.5	435.1	458.0	492.9
Short circuit unit capacity	(kA)	15	15	15	15	15	15	15	15
Min supply cable size	(mm <sup>2</sup> )	95	150	150	150	185	240	240	240
Max supply cable size	(mm <sup>2</sup> )	240	240	240	240	240	240	240	240
<b>Compressor</b>									
Number	#	4	4	4	4	4	6	6	6
Type		Scroll	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll
Model		CSHN250&CS HN250	CSHN250&CS HN315	CSHN315&CS HN315	CSHN315&CS HN374	CSHN374&CS HN374	CSHN250&CS HN315&CSHN 315	CSHN315&CS HN315&CSHN 315	CSHN315&CS HN315&CSHN 374
Motor RPM	(rpm)	2900	2900	2900	2900	2900	2900	2900	2900
Power factor	#	0.85	0.85	0.85	0.85	0.85	0.85	0.85	0.85
Sump heater per circuit	(W)	160&160	160&160	160&160	160&160	160&160	160&160&160	160&160&160	160&160&160
<b>Evaporator</b>									
Quantity	#	1	1	1	1	1	1	1	1
Type		BPHE	BPHE	BPHE	BPHE	BPHE	BPHE	BPHE	BPHE
Water volume/storage (total)	(L)	26.5	34.1	39.2	43.4	43.4	46.7	46.7	46.7
Antifreeze heater	(W)		240				300		
Min. flow	(L/Sec)	5.4	6.1	6.8	7.4	7.9	9.3	9.9	10.4
Max. flow	(L/Sec)	16.2	18.2	20.5	22.2	23.7	27.8	29.8	31.3
<b>Pump Package (Option Standard Head)</b>									
Nb Pump Set	#	1	1	1	1	1	1	1	1
Motor RPM	(rpm)	2890	2890	2890	2900	2900	2900	2900	2900
Pump power (single / dual) - standard head	(kW)	5.5	5.5	5.5	7.5	7.5	11.0	11.0	11.0
Rated amps (single / dual) - standard head	(A)	10.6	10.6	10.6	13.8	13.8	19.6	19.6	19.6
Pump power (single / dual) - high head	(kW)	7.5	7.5	7.5	7.5	11.0	11.0	11.0	15.0
Rated amps (single / dual) - high head	(A)	13.8	13.8	13.8	13.8	19.6	19.6	19.6	26.5
<b>Hydraulic Module Components</b>									
Expansion tank volume	(L)	60	60	60	60	60	60	60	60
User volume expansion capacity	(L)	1750	1750	1750	1750	1750	1750	1750	1750
Max. Water-side pressure without pump	(kPa)	1000	1000	1000	1000	1000	1000	1000	1000



**Table 12. CGAM - High Efficiency Compact - DUPLEX W units (continued)**

<b>Size</b>		<b>80</b>	<b>90</b>	<b>100</b>	<b>110</b>	<b>120</b>	<b>140</b>	<b>150</b>	<b>160</b>
Max. Water-side pressure with pump	(kPa)	500	500	500	500	500	500	500	500
Antifreeze heater	(W)			240				300	
Pump package anti freeze heater	(W)				1150				
Water tank antifreeze heater	(W)	800	800	1200	1200	1200	1200	1200	1200
Water tank volume	(L)	592	592	762	762	762	762	762	762
<b>Condenser</b>									
Type		Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube
Qty of coils	#	4	4	4	4	4	4	4	4
<b>Fan</b>									
Type		Propeller	Propeller	Propeller	Propeller	Propeller	Propeller	Propeller	Propeller
Quantity per circuit	#	3	3	4	4	4	5	6	6
Diameter	(mm)	757	757	757	757	757	757	757	757
Drive type		Direct	Direct	Direct	Direct	Direct	Direct	Direct	Direct
Airflow per fan	(m <sup>3</sup> /h)	13158	13162	12794	12796	12799	12796	12793	12795
Static pressure	(Pa)	0	0	0	0	0	0	0	0
Motor rpm	#	920	920	920	920	920	920	920	920
<b>Unit Water Connection</b>									
Chilled water	(mm)	100	100	100	100	100	100	100	100
Type (standard)		Grooved	Grooved	Grooved	Grooved	Grooved	Grooved	Grooved	Grooved
<b>Dimensions</b>									
Unit length with buffer tank	(mm)	3647	3647	4230	4230	4230	5145	6062	6062
Unit length without buffer tank	(mm)	3647	3647	4230	4230	4230	5145	6062	6062
Unit width	(mm)	2273	2273	2273	2273	2273	2273	2273	2273
Unit height	(mm)	2344	2344	2344	2344	2344	2344	2344	2344
<b>Weight</b>									
Operating weight(3)	(kg)	2334	2498	2706	2823	2823	3408	3810	3900
Shipping weight(3)	(kg)	2285	2448	2652	2762	2762	3344	3743	3832
Additional weight (single pump standard head)	(kg)	274	274	273	315	315	376	422	423
Additional weight (dual pump standard head)	(kg)	325	325	325	405	406	510	555	556
Additional weight (single pump high head)	(kg)	311	310	310	310	356	377	422	435
Additional weight (dual pump high head)	(kg)	407	406	406	407	489	510	555	583
Additional shipping weight (buffer tank)	(kg)	203	203	252	252	252	253	252	252
<b>Refrigerant &amp; Oil Charge</b>									
Refrigerant Charge (Circuit 1/ Circuit 2)	(kg)	33.6/33.6	33.6/33.6	37.2/37.2	38.1/38.1	38.1/38.1	50.8/50.8	58.1/58.1	59/59
Oil Charge (Circuit 1/Circuit 2)	(L)	13.4 / 13.4	13.4 / 13.4	13.4 / 13.4	13.9 / 13.9	14.4 / 14.4	20.1 / 20.1	20.1 / 20.1	20.6 / 20.6

- (1) Eurovent Conditions (Evap. 12°C/7°C - Air. 35°C)  
(2) amps for base unit without pump package, without freeze protection  
(3) without pump package

## General Data

**Table 13. CGAM - High Efficiency Super Quiet - SIMPLEX units**

Size		20	23	26	30	35
<b>Eurovent Performances (1)</b>						
Net capacity	(kW)	58.1	63.7	73.8	82.1	97.0
Total power input	(kW)	18.4	20.4	23.8	26.5	31.7
EER		3.15	3.12	3.10	3.10	3.06
Main power supply		400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Sound power level	(dBA)	79.5	79.5	79.6	81.8	83.9
<b>System Data</b>						
Refrigerant circuit	#	1	1	1	1	1
Capacity steps	%	50-100	43-100	50-100	50-100	43-100
<b>Units Amps (2)</b>						
Maximum amps	(A)	45.9	50.9	55.9	66.7	78.0
Start-up amps - standard unit	(A)	167.8	183.8	188.8	196.2	253.3
Start-up amps - with soft starter option	(A)	95.8	113.8	118.8	143.2	177.3
Short circuit unit capacity	(kA)	15	15	15	15	15
Min supply cable size	(mm <sup>2</sup> )	50	50	50	50	50
Max supply cable size	(mm <sup>2</sup> )	95	95	95	95	95
<b>Compressor</b>						
Number	#	2	2	2	2	2
Type		Scroll	Scroll	Scroll	Scroll	Scroll
Model		CSHD125&CSHD125	CSHD125&CSHD161	CSHD161&CSHD161	CSHN184&CSHN184	CSHN184&CSHN250
Motor RPM	(rpm)	2900	2900	2900	2900	2900
Power factor	#	0.85	0.85	0.85	0.85	0.85
Sump heater per circuit	(W)	90&90	90&90	90&90	160&160	160&160
<b>Evaporator</b>						
Quantity	#	1	1	1	1	1
Type		BPHE	BPHE	BPHE	BPHE	BPHE
Water volume/storage (total)	(L)	5.3	5.3	8.2	8.2	12.1
Antifreeze heater	(W)			120		180
Min. flow	(L/Sec)	1.4	1.5	1.7	2.0	2.3
Max. flow	(L/Sec)	4.1	4.6	5.2	5.9	6.8
<b>Pump Package (Option Standard Head)</b>						
Nb Pump Set	#	1	1	1	1	1
Motor RPM	(rpm)	2860	2860	2860	2860	2860
Pump power (single / dual) - standard head	(kW)	1.5	1.5	1.5	1.5	1.5
Rated amps (single / dual) - standard head	(A)	3.25	3.25	3.25	3.25	3.25
Pump power (single / dual) - high head	(kW)	4.0	4.0	4.0	4.0	5.5
Rated amps (single / dual) - high head	(A)	7.59	7.59	7.59	7.59	10.6
<b>Hydraulic Module Components</b>						
Expansion tank volume	(L)	25	25	25	25	25
User volume expansion capacity	(L)	380	380	380	380	380
Max. Water-side pressure without pump	(kPa)	1000	1000	1000	1000	1000
Max. Water-side pressure with pump	(kPa)			400		

**Table 13. CGAM - High Efficiency Super Quiet - SIMPLEX units (continued)**

Size		20	23	26	30	35
Antifreeze heater	(W)			180		
Pump package anti freeze heater	(W)			530		
Water tank antifreeze heater	(W)			860		
Water tank volume	(L)			500		
<b>Condenser</b>						
Type		Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube
Qty of coils	#	1	1	1	1	1
<b>Fan</b>						
Type		Propeller	Propeller	Propeller	Propeller	Propeller
Quantity per circuit	#	2	2	2	3	3
Diameter	(mm)	732	732	732	732	732
Drive type		Direct	Direct	Direct	Direct	Direct
Airflow per fan	(m <sup>3</sup> /h)	13245	13249	13254	12890	12896
Static pressure	(Pa)	0	0	0	0	0
Motor rpm	#	700	700	700	700	700
<b>Unit Water Connection</b>						
Chilled water	(mm)	50	50	50	65	65
Type (standard)		Grooved	Grooved	Grooved	Grooved	Grooved
<b>Dimensions</b>						
Unit length with buffer tank	(mm)	3340	3340	3340	4254	4254
Unit length without buffer tank	(mm)	2890	2890	2890	3804	3804
Unit width	(mm)	1280	1280	1280	1280	1280
Unit height	(mm)	2145	2145	2145	2145	2145
<b>Weight</b>						
Operating weight(3)	(kg)	888	887	902	1105	1161
Shipping weight(3)	(kg)	860	860	873	1074	1128
Additional weight (single pump standard head)	(kg)	154	153	154	195	195
Additional weight (dual pump standard head)	(kg)	184	183	183	225	225
Additional weight (single pump high head)	(kg)	163	163	162	205	208
Additional weight (dual pump high head)	(kg)	200	199	199	241	255
Additional shipping weight (buffer tank)	(kg)	326	326	326	326	326
<b>Refrigerant &amp; Oil Charge</b>						
Refrigerant Charge (Circuit 1/Circuit 2)	(kg)	15.4	15.4	15.4	21.8	21.8
Oil Charge (Circuit 1/Circuit 2)	(L)	6.6	6.6	6.6	13.4	13.4

(1) Eurovent Conditions (Evap. 12°C/7°C - Air. 35°C)

(2) amps for base unit without pump package, without freeze protection

(3) without pump package

## General Data

**Table 14. CGAM - High Efficiency Super Quiet - DUPLEX V units**

Size		40	46	52	60	70
<b>Eurovent Performances (1)</b>						
Net capacity	(kW)	112.5	128.7	143.4	164.1	193.5
Total power input	(kW)	36.2	40.7	46.9	52.3	62.8
EER		3.11	3.17	3.06	3.14	3.08
Main power supply		400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Sound power level	(dBA)	82.5	82.3	82.5	84.9	87.0
<b>System Data</b>						
Refrigerant circuit	#	2	2	2	2	2
Capacity steps	%	25-50-75-100	21-43-71-100	25-50-75-100	25-50-75-100	21-43-71-100
<b>Units Amps (2)</b>						
Maximum amps	(A)	90.8	100.8	110.8	132.3	155.0
Start-up amps - standard unit	(A)	212.7	233.7	243.7	261.8	330.3
Start-up amps - with soft starter option	(A)	140.7	163.7	173.7	208.8	254.3
Short circuit unit capacity	(kA)	15	15	15	15	15
Min supply cable size	(mm <sup>2</sup> )	95	95	95	95	150
Max supply cable size	(mm <sup>2</sup> )	150	150	150	150	240
<b>Compressor</b>						
Number	#	4	4	4	4	4
Type		Scroll	Scroll	Scroll	Scroll	Scroll
Model		CSHD125&CSHD125	CSHD125&CSHD161	CSHD161&CSHD161	CSHN184&CSHN184	CSHN184&CSHN250
Motor RPM	(rpm)	2900	2900	2900	2900	2900
Power factor	#	0.85	0.85	0.85	0.85	0.85
Sump heater per circuit	(W)	160&160	160&160	160&160	160&160	160&160
<b>Evaporator</b>						
Quantity	#	1	1	1	1	1
Type		BPHE	BPHE	BPHE	BPHE	BPHE
Water volume/storage (total)	(L)	9.1	14.3	15.6	18.9	28.2
Antifreeze heater	(W)	120		180		240
Min. flow	(L/Sec)	2.7	3.0	3.4	3.9	4.6
Max. flow	(L/Sec)	8.0	9.1	10.3	11.8	13.8
<b>Pump Package (Option Standard Head)</b>						
Nb Pump Set	#	1	1	1	1	1
Motor RPM	(rpm)	2890	2890	2890	2890	2890
Pump power (single / dual) - standard head	(kW)	3.0	4.0	4.0	4.0	5.5
Rated amps (single / dual) - standard head	(A)	6.1	7.59	7.59	7.59	10.6
Pump power (single / dual) - high head	(kW)	5.5	5.5	5.5	7.5	7.5
Rated amps (single / dual) - high head	(A)	10.6	10.6	10.6	13.8	13.8
<b>Hydraulic Module Components</b>						
Expansion tank volume	(L)	25	25	25	25	25
User volume expansion capacity	(L)	380	380	380	380	380
Max. Water-side pressure without pump	(kPa)	1000	1000	1000	1000	1000
Max. Water-side pressure with pump	(kPa)			400		

**Table 14. CGAM - High Efficiency Super Quiet - DUPLEX V units (continued)**

Size		40	46	52	60	70
Antifreeze heater	(W)			120		
Pump package anti freeze heater	(W)			910		
Water tank antifreeze heater	(W)			800		
Water tank volume	(L)	515	515	515	515	515
<b>Condenser</b>						
Type		Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube
Qty of coils	#	2	2	2	2	2
<b>Fan</b>						
Type		Propeller	Propeller	Propeller	Propeller	Propeller
Quantity per circuit	#	2	2	2	3	3
Diameter	(mm)	732	732	732	732	732
Drive type		Direct	Direct	Direct	Direct	Direct
Airflow per fan	(m <sup>3</sup> /h)	13244	13248	13254	12890	12896
Static pressure	(Pa)	0	0	0	0	0
Motor rpm	#	700	700	700	700	700
<b>Unit Water Connection</b>						
Chilled water	(mm)	65	65	80	80	80
Type (standard)		Grooved	Grooved	Grooved	Grooved	Grooved
<b>Dimensions</b>						
Unit length with buffer tank	(mm)	3271	3271	3271	4185	4185
Unit length without buffer tank	(mm)	2905	2905	2905	3819	3819
Unit width	(mm)	2266	2266	2266	2266	2266
Unit height	(mm)	2150	2150	2150	2150	2150
<b>Weight</b>						
Operating weight(3)	(kg)	1558	1573	1598	1996	2070
Shipping weight(3)	(kg)	1526	1539	1560	1955	2026
Additional weight (single pump standard head)	(kg)	171	177	178	179	187
Additional weight (dual pump standard head)	(kg)	209	221	221	222	237
Additional weight (single pump high head)	(kg)	179	179	179	222	223
Additional weight (dual pump high head)	(kg)	225	226	226	318	319
Additional shipping weight (buffer tank)	(kg)	382	381	381	381	381
<b>Refrigerant &amp; Oil Charge</b>						
Refrigerant Charge (Circuit 1/ Circuit 2)	(kg)	14.5/14.5	14.5/14.5	14.5/14.5	21.8/21.8	21.8/21.8
Oil Charge (Circuit 1/Circuit 2)	(L)	6.6 / 6.6	6.6 / 6.6	6.6 / 6.6	13.4 / 13.4	13.4 / 13.4

(1) Eurovent Conditions (Evap. 12°C/7°C - Air. 35°C)

(2) amps for base unit without pump package, without freeze protection

(3) without pump package

## General Data

**Table 15. CGAM - High Efficiency Super Quiet - DUPLEX W units**

Size		80	90	100	110	120	140	150	160
<b>Eurovent Performances (1)</b>									
Net capacity	(kW)	225.1	254.8	283.4	311.7	332.3	391.6	419.7	443.2
Total power input	(kW)	71.5	79.8	89.4	97.5	107.1	124.4	132.7	140.8
EER		3.15	3.19	3.17	3.20	3.10	3.15	3.16	3.15
Main power supply		400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Sound power level	(dBA)	87.8	86.6	85.4	86.5	87.3	87.9	86.7	87.9
<b>System Data</b>									
Refrigerant circuit	#	2	2	2	2	2	2	2	2
Capacity steps	%	25-50-75-100	22-44-72-100	25-50-75-100	23-45-73-100	25-50-75-100	14-29-46-64-82-100	17-33-50-67-83-100	16-31-47-63-81-100
<b>Units Amps (2)</b>									
Maximum amps	(A)	169.4	196.5	219.4	237.0	250.4	307.3	330.2	347.8
Start-up amps - standard unit	(A)	344.6	405.3	428.2	499.1	512.5	516.1	539.0	609.9
Start-up amps - with soft starter option	(A)	268.6	324.3	347.2	382.1	395.5	435.1	458.0	492.9
Short circuit unit capacity	(kA)	15	15	15	15	15	15	15	15
Min supply cable size	(mm <sup>2</sup> )	95	150	150	150	185	240	240	240
Max supply cable size	(mm <sup>2</sup> )	240	240	240	240	240	240	240	240
<b>Compressor</b>									
Number	#	4	4	4	4	4	6	6	6
Type		Scroll	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll
Model		CSHN250&CS HN250	CSHN250&CS HN315	CSHN315&CS HN315	CSHN315&CS HN374	CSHN374&CS HN374	CSHN250&CS HN315&CSHN 315	CSHN315&CS HN315&CSHN 315	CSHN315&CS HN315&CSHN 374
Motor RPM	(rpm)	2900	2900	2900	2900	2900	2900	2900	2900
Power factor	#	0.85	0.85	0.85	0.85	0.85	0.85	0.85	0.85
Sump heater per circuit	(W)	160&160	160&160	160&160	160&160	160&160	160&160&160	160&160&160	160&160&160
<b>Evaporator</b>									
Quantity	#	1	1	1	1	1	1	1	1
Type		BPHE	BPHE	BPHE	BPHE	BPHE	BPHE	BPHE	BPHE
Water volume/storage (total)	(L)	26.5	34.1	39.2	43.4	43.4	46.7	46.7	46.7
Antifreeze heater	(W)		240				300		
Min. flow	(L/Sec)	5.4	6.1	6.8	7.4	7.9	9.2	9.9	10.4
Max. flow	(L/Sec)	16.2	18.2	20.5	22.2	23.7	27.7	29.6	31.3
<b>Pump Package (Option Standard Head)</b>									
Nb Pump Set	#	1	1	1	1	1	1	1	1
Motor RPM	(rpm)	2890	2890	2890	2900	2900	2900	2900	2900
Pump power (single / dual) - standard head	(kW)	5.5	5.5	5.5	7.5	7.5	11.0	11.0	11.0
Rated amps (single / dual) - standard head	(A)	10.6	10.6	10.6	13.8	13.8	19.6	19.6	19.6
Pump power (single / dual) - high head	(kW)	7.5	7.5	7.5	7.5	11.0	11.0	11.0	15.0
Rated amps (single / dual) - high head	(A)	13.8	13.8	13.8	13.8	19.6	19.6	19.6	26.5
<b>Hydraulic Module Components</b>									
Expansion tank volume	(L)	60	60	60	60	60	60	60	60
User volume expansion capacity	(L)	1750	1750	1750	1750	1750	1750	1750	1750
Max. Water-side pressure without pump	(kPa)	1000	1000	1000	1000	1000	1000	1000	1000

**Table 15. CGAM - High Efficiency Super Quiet - DUPLEX W units (continued)**

Size		80	90	100	110	120	140	150	160
Max. Water-side pressure with pump	(kPa)	500	500	500	500	500	500	500	500
Antifreeze heater	(W)			240				300	
Water tank antifreeze heater	(W)	800	800	1200	1200	1200	1200	1200	1200
Water tank volume	(L)	592	592	762	762	762	762	762	762
<b>Condenser</b>									
Type		Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube
Qty of coils	#	4	4	4	4	4	4	4	4
<b>Fan</b>									
Type		Propeller	Propeller	Propeller	Propeller	Propeller	Propeller	Propeller	Propeller
Quantity per circuit	#	3	3	4	4	4	5	5	6
Diameter	(mm)	732	732	732	732	732	732	732	732
Drive type		Direct	Direct	Direct	Direct	Direct	Direct	Direct	Direct
Airflow per fan	(m <sup>3</sup> /h)	13298	13301	12748	12751	12753	12751	13593	12749
Static pressure	(Pa)	0	0	0	0	0	0	0	0
Motor rpm	#	700	700	700	700	700	700	700	700
<b>Unit Water Connection</b>									
Chilled water	(mm)	100	100	100	100	100	100	100	100
Type (standard)		Grooved	Grooved	Grooved	Grooved	Grooved	Grooved	Grooved	Grooved
<b>Dimensions</b>									
Unit length with buffer tank	(mm)	3647	3647	4230	4230	4230	5145	6062	6062
Unit length without buffer tank	(mm)	3647	3647	4230	4230	4230	5145	6062	6062
Unit width	(mm)	2273	2273	2273	2273	2273	2273	2273	2273
Unit height	(mm)	2344	2344	2344	2344	2344	2344	2344	2344
<b>Weight</b>									
Operating weight(3)	(kg)	2334	2498	2706	2823	2823	3408	3810	3900
Shipping weight(3)	(kg)	2285	2448	2652	2762	2762	3344	3743	3832
Additional weight (single pump standard head)	(kg)	274	274	273	315	315	376	422	423
Additional weight (dual pump standard head)	(kg)	325	325	325	405	406	510	555	556
Additional weight (single pump high head)	(kg)	311	310	310	310	356	377	422	436
Additional weight (dual pump high head)	(kg)	407	406	406	407	489	510	555	582
Additional shipping weight (buffer tank)	(kg)	203	203	252	252	252	253	252	253
<b>Refrigerant &amp; Oil Charge</b>									
Refrigerant Charge (Circuit 1/ Circuit 2)	(kg)	33.6/33.6	33.6/33.6	37.2/37.2	39/39	38.1/38.1	50.8/50.8	58.1/58.1	59/59
Oil Charge (Circuit 1/Circuit 2)	(L)	13.4 / 13.4	13.4 / 13.4	13.4 / 13.4	13.9 / 13.9	14.4 / 14.4	20.1 / 20.1	20.1 / 20.1	20.6 / 20.6

(1) Eurovent Conditions (Evap. 12°C/7°C - Air. 35°C)

(2) amps for base unit without pump package, without freeze protection

(3) without pump package

## General Data

**Table 16. CGAM - High Efficiency Comprehensive acoustic package - SIMPLEX units**

Size		20	23	26	30	35
<b>Eurovent Performances (1)</b>						
Net capacity	(kW)	57.0	65.5	73.6	80.4	94.8
Total power input	(kW)	18.4	21.0	23.5	26.8	32.2
EER		3.10	3.11	3.13	3.00	2.95
Main power supply		400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Sound power level	(dBA)	76.4	76.4	78.3	79.3	82.0
<b>System Data</b>						
Refrigerant circuit	#	1	1	1	1	1
Capacity steps	%	50-100	43-100	50-100	50-100	43-100
<b>Units Amps (2)</b>						
Maximum amps	(A)	44.4	49.4	55.8	66.5	75.8
Start-up amps - standard unit	(A)	166.3	182.3	188.7	196.0	251.0
Start-up amps - with soft starter option	(A)	94.3	112.3	118.7	143.0	175.0
Short circuit unit capacity	(kA)	15	15	15	15	15
Min supply cable size	(mm <sup>2</sup> )	50	50	50	50	50
Max supply cable size	(mm <sup>2</sup> )	95	95	95	95	95
<b>Compressor</b>						
Number	#	2	2	2	2	2
Type		Scroll	Scroll	Scroll	Scroll	Scroll
Model		CSHD125&CSHD125	CSHD125&CSHD161	CSHD161&CSHD161	CSHN184&CSHN184	CSHN184&CSHN250
Motor RPM	(rpm)	2900	2900	2900	2900	2900
Power factor	#	0.85	0.85	0.85	0.85	0.85
Sump heater per circuit	(W)	90&90	90&90	90&90	160&160	160&160
<b>Evaporator</b>						
Quantity	#	1	1	1	1	1
Type		BPHE	BPHE	BPHE	BPHE	BPHE
Water volume/storage (total)	(L)	5.3	8.2	6.3	6.3	10.6
Antifreeze heater	(W)			120		180
Min. flow	(L/Sec)	1.4	1.5	1.7	1.9	2.2
Max. flow	(L/Sec)	4.1	4.6	5.2	5.7	6.7
<b>Pump Package (Option Standard Head)</b>						
Nb Pump Set	#	1	1	1	1	1
Motor RPM	(rpm)	2860	2860	2860	2860	2860
Pump power (single / dual) - standard head	(kW)	1.5	1.5	1.5	1.5	1.5
Rated amps (single / dual) - standard head	(A)	3.25	3.25	3.25	3.25	3.25
Pump power (single / dual) - high head	(kW)	4.0	4.0	4.0	4.0	5.5
Rated amps (single / dual) - high head	(A)	7.59	7.59	7.59	7.59	10.6
<b>Hydraulic Module Components</b>						
Expansion tank volume	(L)	25	25	25	25	25
User volume expansion capacity	(L)	380	380	380	380	380
Max. Water-side pressure without pump	(kPa)	1000	1000	1000	1000	1000
Max. Water-side pressure with pump	(kPa)			400		



**Table 16. CGAM - High Efficiency Comprehensive acoustic package - SIMPLEX units (continued)**

Size		20	23	26	30	35
Antifreeze heater	(W)			180		
Pump package anti freeze heater	(W)			530		
Water tank antifreeze heater	(W)			860		
Water tank volume	(L)			500		
<b>Condenser</b>						
Type		Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube
Qty of coils	#	1	1	1	1	1
<b>Fan</b>						
Type		Propeller	Propeller	Propeller	Propeller	Propeller
Quantity per circuit	#	2	2	3	3	3
Diameter	(mm)	757	757	757	757	757
Drive type		Direct	Direct	Direct	Direct	Direct
Airflow per fan	(m <sup>3</sup> /h)	10077	10081	9500	9909	9913
Static pressure	(Pa)	0	0	0	0	0
Motor rpm	#	700	700	700	700	700
<b>Unit Water Connection</b>						
Chilled water	(mm)	50	50	65	65	65
Type (standard)		Grooved	Grooved	Grooved	Grooved	Grooved
<b>Dimensions</b>						
Unit length with buffer tank	(mm)	3340	3340	4254	4254	4254
Unit length without buffer tank	(mm)	2890	2890	3804	3804	3804
Unit width	(mm)	1280	1280	1280	1280	1280
Unit height	(mm)	2145	2145	2145	2145	2145
<b>Weight</b>						
Operating weight(3)	(kg)	923	932	1071	1187	1206
Shipping weight(3)	(kg)	894	903	1042	1158	1173
Additional weight (single pump standard head)	(kg)	154	154	196	195	195
Additional weight (dual pump standard head)	(kg)	184	183	226	225	225
Additional weight (single pump high head)	(kg)	162	162	206	204	208
Additional weight (dual pump high head)	(kg)	200	199	242	241	255
Additional shipping weight (buffer tank)	(kg)	325	326	326	326	326
<b>Refrigerant &amp; Oil Charge</b>						
Refrigerant Charge (Circuit 1/ Circuit 2)	(kg)	14.5	14.5	19.1	21.8	21.8
Oil Charge (Circuit 1/Circuit 2)	(L)	6.6	6.6	6.6	13.4	13.4

(1) Eurovent Conditions (Evap. 12°C/7°C - Air. 35°C)

(2) amps for base unit without pump package, without freeze protection

(3) without pump package

## General Data

**Table 17. CGAM - High Efficiency Comprehensive acoustic package - DUPLEX V units**

Size		40	46	52	60	70
<b>Eurovent Performances (1)</b>						
Net capacity	(kW)	111.9	126.9	147.7	164.4	190.5
Total power input	(kW)	36.2	41.3	46.7	53.3	63.8
EER		3.09	3.07	3.16	3.08	2.98
Main power supply		400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Sound power level	(dBA)	79.6	79.5	81.2	82.3	84.8
<b>System Data</b>						
Refrigerant circuit	#	2	2	2	2	2
Capacity steps	%	25-50-75-100	21-43-71-100	25-50-75-100	25-50-75-100	21-43-71-100
<b>Units Amps (2)</b>						
Maximum amps	(A)	87.8	97.8	110.5	132.0	150.5
Start-up amps - standard unit	(A)	209.7	230.7	243.4	261.5	325.8
Start-up amps - with soft starter option	(A)	137.7	160.7	173.4	208.5	249.8
Short circuit unit capacity	(kA)	15	15	15	15	15
Min supply cable size	(mm <sup>2</sup> )	95	95	95	95	150
Max supply cable size	(mm <sup>2</sup> )	150	150	150	150	240
<b>Compressor</b>						
Number	#	4	4	4	4	4
Type		Scroll	Scroll	Scroll	Scroll	Scroll
Model		CSHD125&CSHD125	CSHD125&CSHD161	CSHD161&CSHD161	CSHN184&CSHN184	CSHN184&CSHN250
Motor RPM	(rpm)	2900	2900	2900	2900	2900
Power factor	#	0.85	0.85	0.85	0.85	0.85
Sump heater per circuit	(W)	160&160	160&160	160&160	160&160	160&160
<b>Evaporator</b>						
Quantity	#	1	1	1	1	1
Type		BPHE	BPHE	BPHE	BPHE	BPHE
Water volume/storage (total)	(L)	14.3	14.3	15.6	18.9	28.2
Antifreeze heater	(W)			180		240
Min. flow	(L/Sec)	2.7	3.0	3.5	3.9	4.5
Max. flow	(L/Sec)	8.0	8.9	10.5	11.6	13.5
<b>Pump Package (Option Standard Head)</b>						
Nb Pump Set	#	1	1	1	1	1
Motor RPM	(rpm)	2890	2890	2890	2890	2890
Pump power (single / dual) - standard head	(kW)	3.0	4.0	4.0	4.0	5.5
Rated amps (single / dual) - standard head	(A)	6.1	7.59	7.59	7.59	10.6
Pump power (single / dual) - high head	(kW)	5.5	5.5	5.5	7.5	7.5
Rated amps (single / dual) - high head	(A)	10.6	10.6	10.6	13.8	13.8
<b>Hydraulic Module Components</b>						
Expansion tank volume	(L)	25	25	25	25	25
User volume expansion capacity	(L)	380	380	380	380	380
Max. Water-side pressure without pump	(kPa)	1000	1000	1000	1000	1000
Max. Water-side pressure with pump	(kPa)			400		

**Table 17. CGAM - High Efficiency Comprehensive acoustic package - DUPLEX V units (continued)**

Size		40	46	52	60	70
Antifreeze heater	(W)			120		
Pump package anti freeze heater	(W)			910		
Water tank antifreeze heater	(W)			800		
Water tank volume	(L)	515	515	515	515	515
<b>Condenser</b>						
Type		Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube
Qty of coils	#	2	2	2	2	2
<b>Fan</b>						
Type		Propeller	Propeller	Propeller	Propeller	Propeller
Quantity per circuit	#	2	2	3	3	3
Diameter	(mm)	757	757	757	757	757
Drive type		Direct	Direct	Direct	Direct	Direct
Airflow per fan	(m <sup>3</sup> /h)	10077	10080	9500	9909	9913
Static pressure	(Pa)	0	0	0	0	0
Motor rpm	#	700	700	700	700	700
<b>Unit Water Connection</b>						
Chilled water	(mm)	65	65	80	80	80
Type (standard)		Grooved	Grooved	Grooved	Grooved	Grooved
<b>Dimensions</b>						
Unit length with buffer tank	(mm)	3271	3271	4185	4185	4185
Unit length without buffer tank	(mm)	2905	2905	3819	3819	3819
Unit width	(mm)	2266	2266	2266	2266	2266
Unit height	(mm)	2150	2150	2150	2150	2150
<b>Weight</b>						
Operating weight(3)	(kg)	1650	1658	1907	2150	2170
Shipping weight(3)	(kg)	1613	1621	1869	2109	2124
Additional weight (single pump standard head)	(kg)	170	177	179	179	187
Additional weight (dual pump standard head)	(kg)	208	221	223	222	237
Additional weight (single pump high head)	(kg)	178	178	181	222	222
Additional weight (dual pump high head)	(kg)	225	225	228	318	319
Additional shipping weight (buffer tank)	(kg)	382	381	381	381	381
<b>Refrigerant &amp; Oil Charge</b>						
Refrigerant Charge (Circuit 1/ Circuit 2)	(kg)	14.5/14.5	14.5/14.5	19.1/19.1	21.8/21.8	21.8/21.8
Oil Charge (Circuit 1/Circuit 2)	(L)	6.6 / 6.6	6.6 / 6.6	6.6 / 6.6	13.4 / 13.4	13.4 / 13.4

(1) Eurovent Conditions (Evap. 12°C/7°C - Air. 35°C)

(2) amps for base unit without pump package, without freeze protection

(3) without pump package

## General Data

**Table 18. CGAM - High Efficiency Comprehensive acoustic package - DUPLEX W units**

Size		80	90	100	110	120	140	150	160
<b>Eurovent Performances (1)</b>									
Net capacity	(kW)	225.9	255.6	281.2	302.5	331.9	391.2	414.4	433.5
Total power input	(kW)	69.2	78.1	89.8	97.1	104.6	122.7	134.1	144.2
EER		3.26	3.27	3.13	3.11	3.17	3.19	3.09	3.01
Main power supply		400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Sound power level	(dBA)	85.9	85.0	82.5	83.5	84.7	85.9	84.5	84.9
<b>System Data</b>									
Refrigerant circuit	#	2	2	2	2	2	2	2	2
Capacity steps	%	25-50-75-100	22-44-72-100	25-50-75-100	23-45-73-100	25-50-75-100	14-29-46-64-82-100	17-33-50-67-83-100	16-31-47-63-81-100
<b>Units Amps (2)</b>									
Maximum amps	(A)	169.1	194.7	217.6	231.0	247.1	302.5	325.4	338.8
Start-up amps - standard unit	(A)	344.3	403.5	426.4	493.1	509.2	511.3	534.2	600.9
Start-up amps - with soft starter option	(A)	268.3	322.5	345.4	376.1	392.2	430.3	453.2	483.9
Short circuit unit capacity	(kA)	15	15	15	15	15	15	15	15
Min supply cable size	(mm <sup>2</sup> )	95	150	150	150	185	240	240	240
Max supply cable size	(mm <sup>2</sup> )	150	240	240	240	240	240	240	240
<b>Compressor</b>									
Number	#	4	4	4	4	4	6	6	6
Type		Scroll	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll
Model		CSHN250&CS HN250	CSHN250&CS HN315	CSHN315&CS HN315	CSHN315&CS HN374	CSHN374&CS HN374	CSHN250&CS HN315&CSHN 315	CSHN315&CS HN315&CSHN 315	CSHN315&CS HN315&CSHN 374
Motor RPM	(rpm)	2900	2900	2900	2900	2900	2900	2900	2900
Power factor	#	0.85	0.85	0.85	0.85	0.85	0.85	0.85	0.85
Sump heater per circuit	(W)	160&160	160&160	160&160	160&160	160&160	160&160&160	160&160&160	160&160&160
<b>Evaporator</b>									
Quantity	#	1	1	1	1	1	1	1	1
Type		BPHE	BPHE	BPHE	BPHE	BPHE	BPHE	BPHE	BPHE
Water volume/storage (total)	(L)	28.2	34.1	39.2	39.2	43.4	46.7	46.7	46.7
Antifreeze heater	(W)		240				300		
Min. flow	(L/Sec)	5.4	6.1	6.7	7.2	7.9	9.2	9.7	10.2
Max. flow	(L/Sec)	16.1	18.2	20.1	21.6	23.6	27.7	29.2	30.6
<b>Pump Package (Option Standard Head)</b>									
Nb Pump Set	#	1	1	1	1	1	1	1	1
Motor RPM	(rpm)	2890	2890	2890	2900	2900	2900	2900	2900
Pump power (single / dual) - standard head	(kW)	5.5	5.5	5.5	7.5	7.5	11.0	11.0	11.0
Rated amps (single / dual) - standard head	(A)	10.6	10.6	10.6	13.8	13.8	19.6	19.6	19.6
Pump power (single / dual) - high head	(kW)	7.5	7.5	7.5	7.5	11.0	11.0	11.0	15.0
Rated amps (single / dual) - high head	(A)	13.8	13.8	13.8	13.8	19.6	19.6	19.6	26.5
<b>Hydraulic Module Components</b>									
Expansion tank volume	(L)	60	60	60	60	60	60	60	60
User volume expansion capacity	(L)	1750	1750	1750	1750	1750	1750	1750	1750
Max. Water-side pressure without pump	(kPa)	1000	1000	1000	1000	1000	1000	1000	1000

**Table 18. CGAM - High Efficiency Comprehensive acoustic package - DUPLEX W units (continued)**

<b>Size</b>		<b>80</b>	<b>90</b>	<b>100</b>	<b>110</b>	<b>120</b>	<b>140</b>	<b>150</b>	<b>160</b>
Max. Water-side pressure with pump	(kPa)	500	500	500	500	500	500	500	500
Antifreeze heater	(W)	240				300			
Pump package anti freeze heater	(W)	1150							
Water tank antifreeze heater	(W)	1200	1200	1200	1200	1200	1200	1200	1200
Water tank volume	(L)	762	762	762	762	762	762	762	762
<b>Condenser</b>									
Type		Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube	Fin and Tube
Qty of coils	#	4	4	4	4	4	4	4	4
<b>Fan</b>									
Type		Propeller	Propeller	Propeller	Propeller	Propeller	Propeller	Propeller	Propeller
Quantity per circuit	#	3	4	4	4	5	6	6	6
Diameter	(mm)	757	757	757	757	757	757	757	757
Drive type		Direct	Direct	Direct	Direct	Direct	Direct	Direct	Direct
Airflow per fan	(m <sup>3</sup> /h)	10291	9626	9629	10163	9627	9627	9628	9630
Static pressure	(Pa)	0	0	0	0	0	0	0	0
Motor rpm	#	700	700	700	700	700	700	700	700
<b>Unit Water Connection</b>									
Chilled water	(mm)	100	100	100	100	100	100	100	100
Type (standard)		Grooved	Grooved	Grooved	Grooved	Grooved	Grooved	Grooved	Grooved
<b>Dimensions</b>									
Unit length with buffer tank	(mm)	4230	4230	4230	5145	5145	6062	6062	6062
Unit length without buffer tank	(mm)	4230	4230	4230	5145	5145	6062	6062	6062
Unit width	(mm)	2273	2273	2273	2273	2273	2273	2273	2273
Unit height	(mm)	2344	2344	2344	2344	2344	2344	2344	2344
<b>Weight</b>									
Operating weight(3)	(kg)	2598	2798	2910	3163	3280	3946	4054	4054
Shipping weight(3)	(kg)	2552	2749	2856	3110	3220	3882	3986	3986
Additional weight (single pump standard head)	(kg)	274	273	274	335	337	422	423	423
Additional weight (dual pump standard head)	(kg)	324	324	324	426	428	556	556	556
Additional weight (single pump high head)	(kg)	310	310	310	332	377	423	423	436
Additional weight (dual pump high head)	(kg)	406	406	406	428	510	556	556	583
Additional shipping weight (buffer tank)	(kg)	252	252	252	252	252	252	253	252
<b>Refrigerant &amp; Oil Charge</b>									
Refrigerant Charge (Circuit 1/ Circuit 2)	(kg)	36.3/36.3	36.3/36.3	37.2/37.2	44.5/44.5	45.4/45.4	58.1/58.1	58.1/58.1	59/59
Oil Charge (Circuit 1/Circuit 2)	(L)	13.4 / 13.4	13.4 / 13.4	13.4 / 13.4	13.9 / 13.9	14.4 / 14.4	20.1 / 20.1	20.1 / 20.1	20.6 / 20.6

(1) Eurovent Conditions (Evap. 12°C/7°C - Air. 35°C)

(2) amps for base unit without pump package, without freeze protection

(3) without pump package

## Controls

### LCD Touch-Screen Display with Multi-Language Support

The standard DynaView display provided with the Trane CH530 control panel features an LCD touch-screen that is navigated by file tabs. This is an advanced interface that allows the user to access any important information concerning setpoints, active temperatures, modes, electrical data, pressure, and diagnostics. It uses full text display available in 18 languages.

Display Features Include:

- LCD touch-screen with LED backlighting, for scrolling access to input and output operating information
- Single-screen, folder/tab-style display of all available information on individual components (evaporator, condenser, compressor, etc.)
- Password entry/lockout system to enable or disable display
- Automatic and immediate stop capabilities for standard or immediate manual shutdown
- Fast, easy access to available chiller data in tabbed format, including:
  - Modes of operation, including normal cooling and heating as well as ice making
  - Water temperatures and setpoints
  - Loading and limiting status and setpoints
  - Outdoor air temperature
  - Start/stop differential timers
  - Pump status and override
  - Chilled and hot water reset settings
- Optional external setpoints, including:
  - Chilled and hot water
  - Demand limit
  - Ice building

Reports, listed on a single tabbed screen for easy access, including:

- ASHRAE, containing all guideline 3 report information
- Evaporator
- Condenser
- Compressor

Evaporator, condenser, and compressor reports containing all operational information on individual components, including:

- Water temperatures
- Refrigerant pressures, temperatures, and approach
- Flow switch status
- EXV position
- Compressor starts and run-time

Alarm and diagnostic information, including:

- Flashing alarms with touch-screen button for immediate address of alarm condition
- Scrollable list of last ten active diagnostics
- Specific information on applicable diagnostic from list of over one-hundred
- Automatic or manual resetting diagnostic types

## **Adaptive Controls**

Adaptive Controls directly sense the control variables that govern the operation of the chiller: evaporator pressure and condenser pressure. When any one of these variables approaches a limit condition when damage may occur to the unit or shutdown on a safety, Adaptive Controls takes corrective action to avoid shutdown and keep the chiller operating. This happens through combined actions of compressor and/or fan staging. Whenever possible, the chiller is allowed to continue making chilled or hot water. This keeps cooling capacity available until the problem can be solved. Overall, the safety controls help keep the building or process running and out of trouble.

## Controls

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### Stand-Alone Controls

Single chillers installed in applications without a building management system is simple to install and control: only a remote auto/stop for scheduling is required for unit operation. Signals from the chilled-water pump contactor auxiliary, or a flow switch, are wired to the chilled-water flow interlock. Signals from a time clock or some other remote device are wired to the external auto/stop input.

#### Standard Features

- Auto/Stop - A job-site provided contact closure turns the unit on and off.
- External Interlock - A job-site provided contact opening wired to this input turns the unit off and require a manual reset of the unit microcomputer. This closure is typically triggered by a job-site provided system such as a fire alarm.

### Hardwire Points

Microcomputer controls allow simple interface with other control systems, such as time clocks, building automation systems, and ice storage systems via hardwire points. This means you have the flexibility to meet job requirements while not having to learn a complicated control system.

Remote devices are wired from the control panel to provide auxiliary control to a building automation system. Inputs and outputs can be communicated via a typical 4–20 mA electrical signal, an equivalent 2–10 Vdc signal, or by utilizing contact closures.

This setup has the same stand features as a stand-alone water chiller, with the possibility of having additional optional features:

- Ice making control
- External chilled or hot water setpoint
- External demand limit setpoint
- Chilled water temperature reset
- Programmable relays - available outputs are: alarm-latching, alarm-auto reset, general alarm, warning, chiller limit mode, compressor running, and Tracer control



## LonTalk LCI-C Interface with Modbus Interface

LonTalk (LCI-C) with ModBus communications capabilities are available, with communication link via single twisted-pair wiring to factory-installed, tested communication board.

Required features:

- LonTalk LC I-C Interface w/ Modbus Interface
- Protocol Interface Controller

Modbus is a messaging structure developed by the Modicon to transfer and register data between control devices. Modbus is a membership-based trade association that seeks to drive the adoption of the Modbus communication protocol as the messaging structure that devices support. Modbus is a system level communications protocol.

## BACnet Interface

BACnet interface capabilities are available, with communication link via single twisted-pair wiring to a factory-installed and tested communication board.

Required features:

- BACnet Interface (selectable option with chiller)

BACnet is a data communication protocol for building automation and control networks developed by American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE).

## LonTalk LCI-C Interface

LonTalk (LCI-C) communications capabilities are available, with communication link via single twisted-pair wiring to factory-installed, tested communication board.

Required features:

- LonTalk/Tracer Summit Interface (selectable option with chiller)

LonTalk is a communications protocol developed by the Echelon Corporation. The LonMark association develops control profiles using the LonTalk communication protocol. LonTalk is a unit level communications protocol.

LonTalk Communications Interface for Chillers (LCI-C) provides a generic automation system with the LonMark chiller profile inputs/outputs. In addition to the standard points, Trane provides other commonly used network output variables for greater interoperability with any automation system. The complete reference list of Trane LonTalk points is available on the LonMark web site.

Trane controls or another vendor's system can use the predefined list of points with ease to give the operator a complete picture of how the system is running

### Tracer Summit

The chiller plant control capabilities of the Trane Tracer Summit building automation system are unequalled in the industry. Trane's depth of experience in chillers and controls makes us a well-qualified choice for automation of chiller plants using air-cooled AquaStream3G chillers. Our chiller plant automation software is fully pre-engineered and tested.

Required features:

- LonTalk/Tracer Summit Interface (selectable option with chiller)
- Building Control Unit (external device required)

Energy Efficiency

- Sequences starting of chillers to optimize the overall chiller plant energy efficiency
  - Individual chillers operate as base, peak, or swing based on capacity and efficiency
  - Automatically rotates individual chiller operation to equalize runtime and wear between chillers.
  - Evaluates and selects the lowest energy consumption alternative from an overall system perspective.

Easy Operation and Maintenance

- Remote monitoring and control
- Displays both current operation conditions and scheduled automated control actions
- Concise reports assist in planning for preventative maintenance and verifying performance
- Alarm notification and diagnostic messages aid in quick and accurate troubleshooting

When integrated with a Tracer Summit building management system the total building operation can be optimized. With this system option, the full breadth of Trane's HVAC and controls experience are applied to offer solutions to many facility issues. If your project calls for an interface to other systems, Tracer Summit can share data via BACnet an open systems protocol.

## Time of Day Scheduling

Time of day scheduling allows the customer to perform simple chiller scheduling without the need for a building automation system.

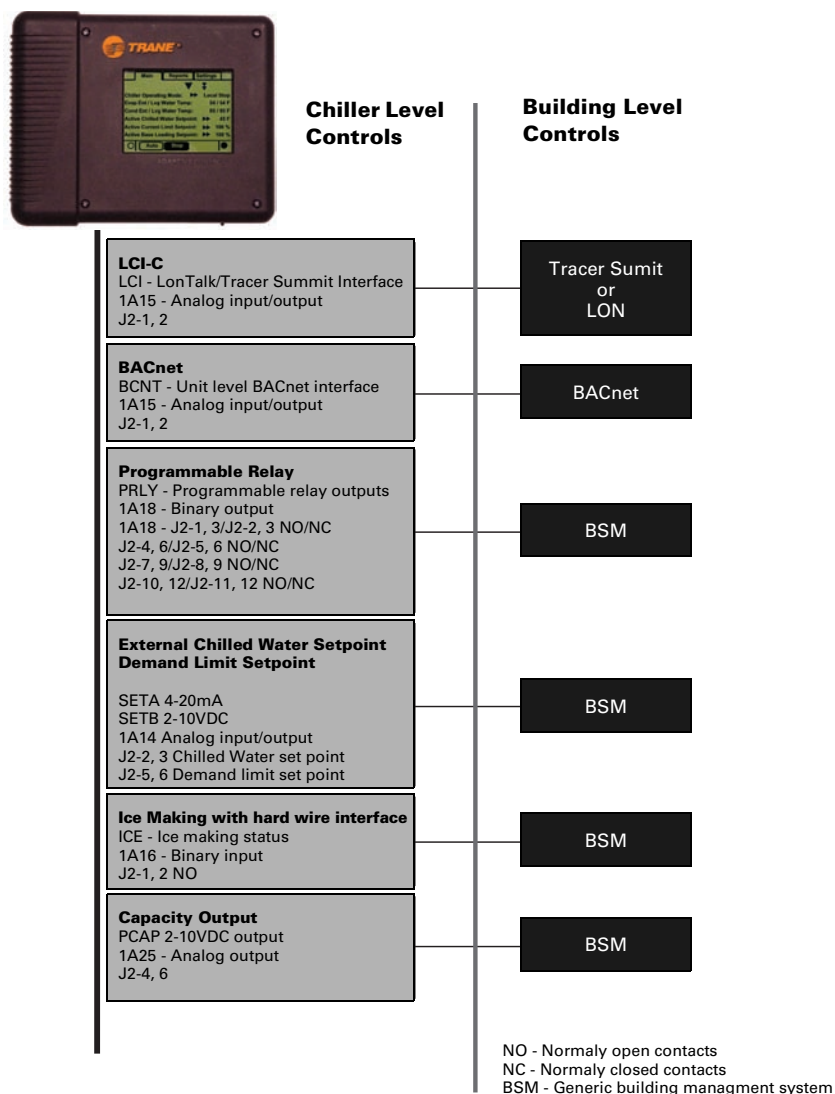
This feature allows the user to set ten events in a seven day time period. For each event the user can specify an activation time and the days of the week the event is active. Any available setpoints can be specified for each event, such as the leaving chilled water temperature (standard) and the demand limit setpoint (optional if ordered).

Required features:

- Time of day scheduling (selectable option with chiller)

Additional options that if ordered may be incorporated into the scheduling:

- External chilled or hot water setpoint
- External demand limit setpoint
- Ice-making initiation



# Dimensions

**Table 1. Dimensions**

Size	Standard Efficiency			Size
	Cooling only			
	Compact	Super Quiet	acoustic package	
020	<i>SIMPLEX FRAME 1</i>			020
023				
026				
030				
035				
039	<i>SIMPLEX FRAME 1</i>			030
045	<i>SIMPLEX FRAME 2</i>			035
050				
040	<i>DUPLEX V FRAME 1</i>			040
046				
052				
060				
070				
080	<i>DUPLEX V FRAME 1</i>			060
090	<i>DUPLEX V FRAME 2</i>			070
100		<b>W1</b>		080
110	<b>DUPLEX W FRAME 1</b>		<b>DUPLEX W FRAME 2</b>	090
120		<b>DUPLEX W FRAME 2</b>		100
140	<b>DUPLEX W FRAME 1</b>		<b>DUPLEX W FRAME 3</b>	110
150	<b>DUPLEX W FRAME 2</b>			120
160		<b>DUPLEX W FRAME 3</b>		140
170	<b>DUPLEX W FRAME 3</b>			150
				160

**Figure 1. Standard Unit - DUPLEX W configuration**

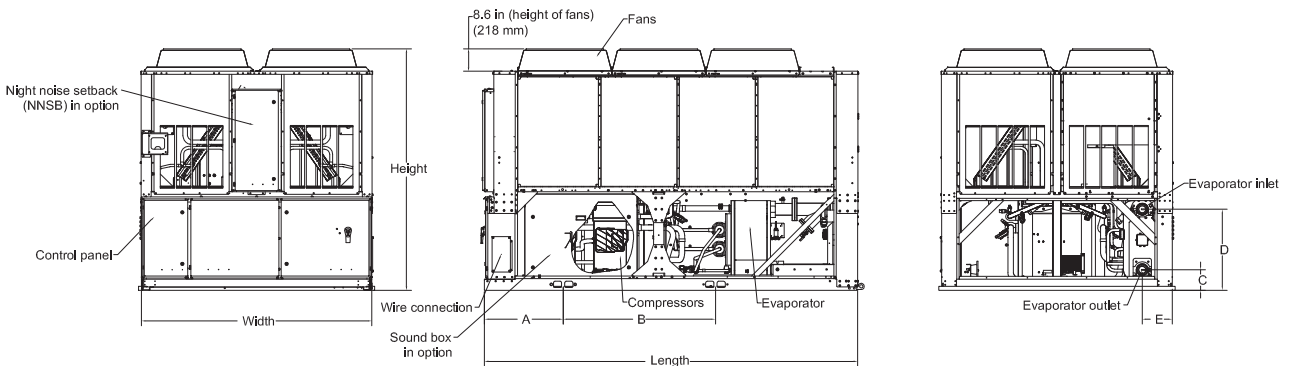


Figure 2. Units with Pump Package - DUPLEX W configuration

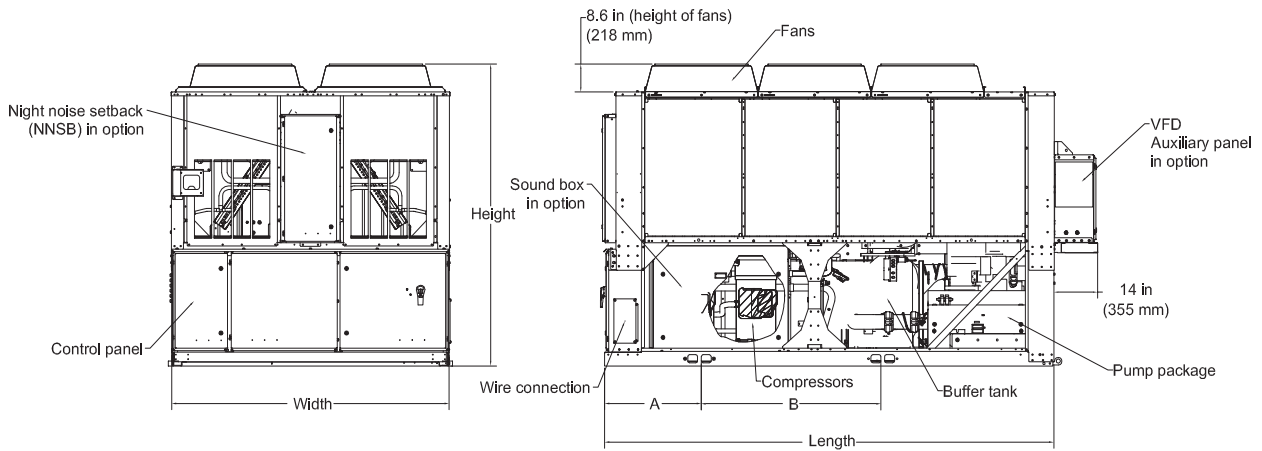


Figure 3. Pump Package Water Connections - DUPLEX W configuration

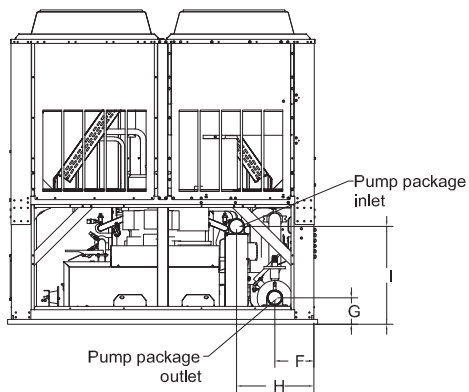
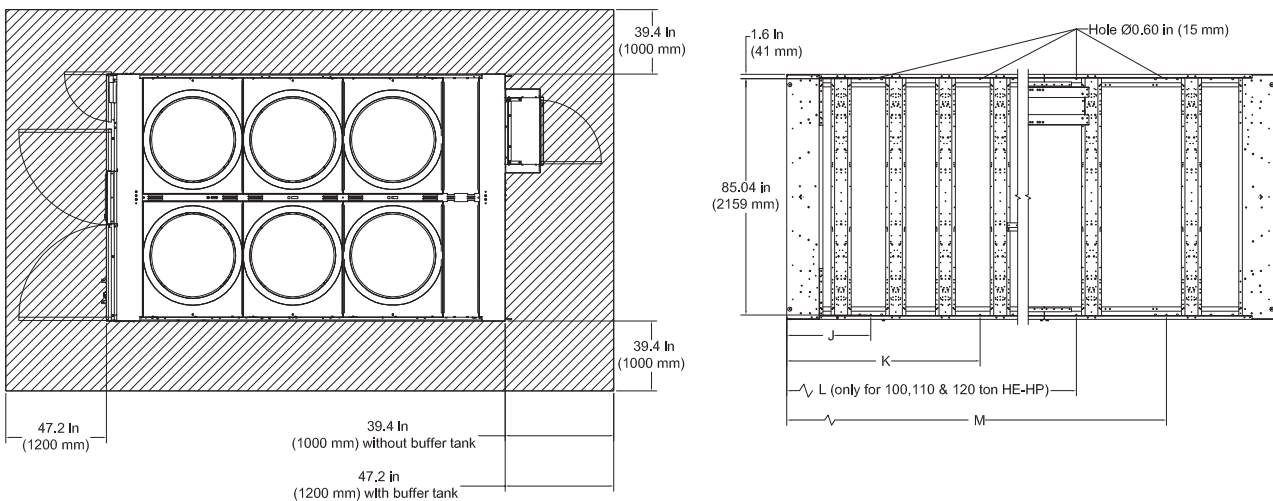


Figure 4. DUPLEX W configuration

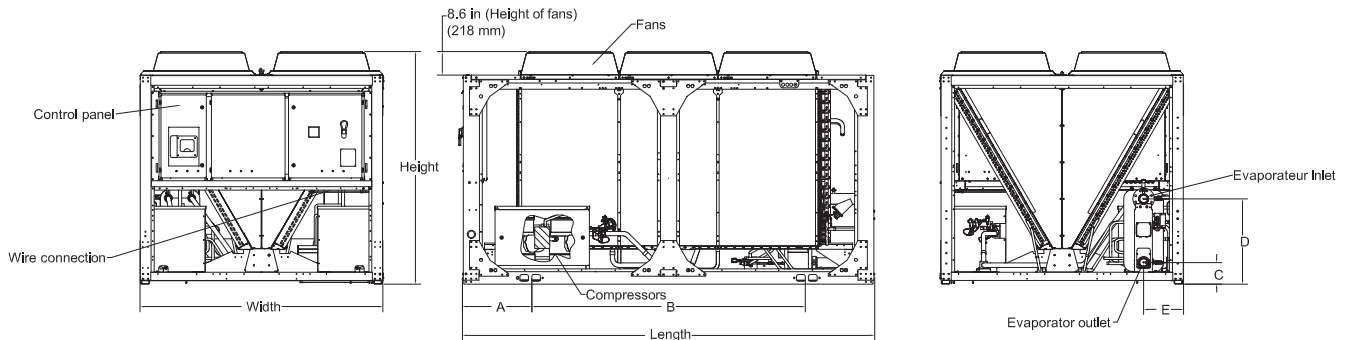


## Dimensions

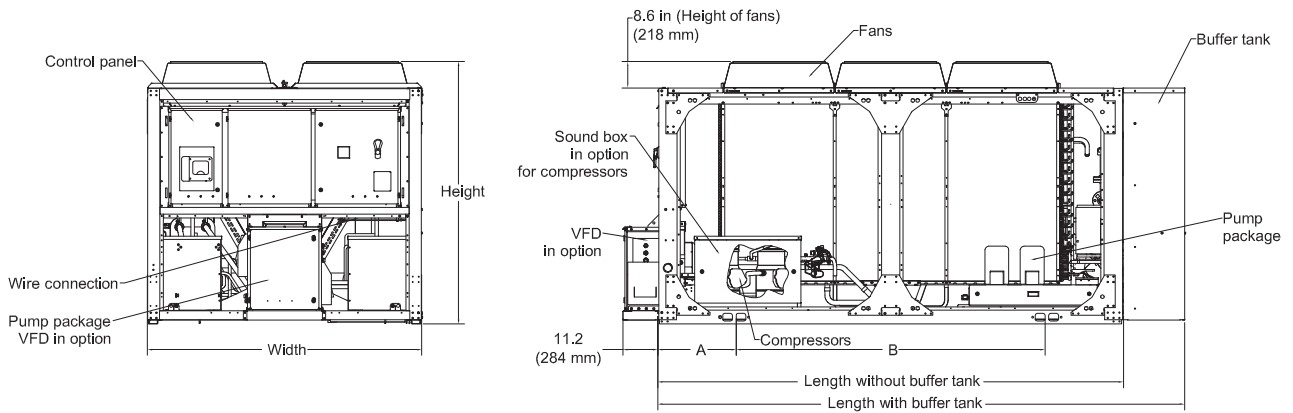
**Table 2. Dimensions DUPLEX W**

	<b>FRAME1</b>	<b>FRAME2</b>	<b>FRAME3</b>	<b>FRAME4</b>
<b>Unit</b>	<b>mm</b>	<b>mm</b>	<b>mm</b>	<b>mm</b>
<b>Length</b>	3647	4230	5145	6062
<b>Width</b>	2273	2273	2273	2273
<b>Height</b>	2344	2344	2344	2344
<b>Lifting holes</b>	<b>A</b>	767	767	767
	<b>B</b>	1647	2155	3023
<b>EVP water connections (base unit)</b>	<b>C</b>	198	198	198
	<b>D</b>	790	790	790
	<b>E</b>	292	292	292
<b>EVP water connections (unit with pump package, without buffer tank)</b>	<b>F</b>	292	292	292
	<b>G</b>	198	198	198
	<b>H</b>	574	574	574
	<b>I</b>	734	734	734
	<b>J</b>	767	767	767
<b>Isolators position</b>	<b>K</b>	2126	2267	1767
	<b>L</b>			3317
	<b>M</b>	3148	3731	4139
			4139	5566

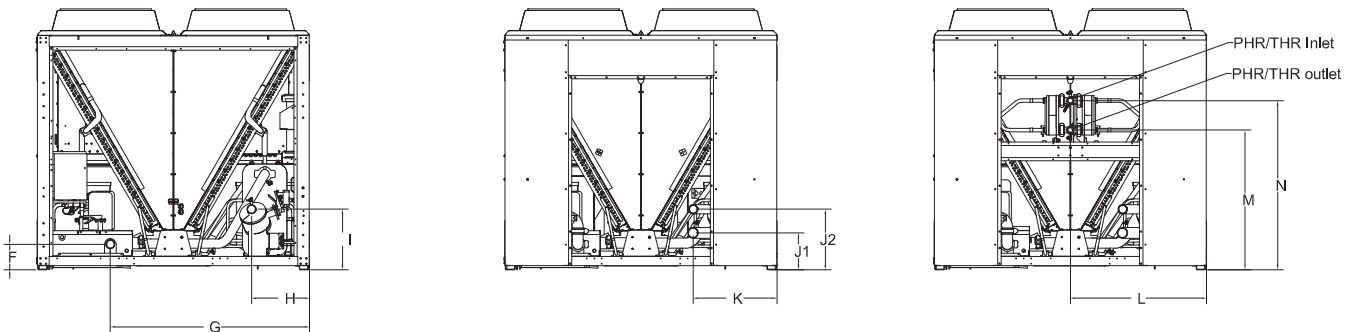
**Figure 5. Standard unit + DUPLEX V configuration**



**Figure 6. Units with Pump Package - DUPLEX V configuration**



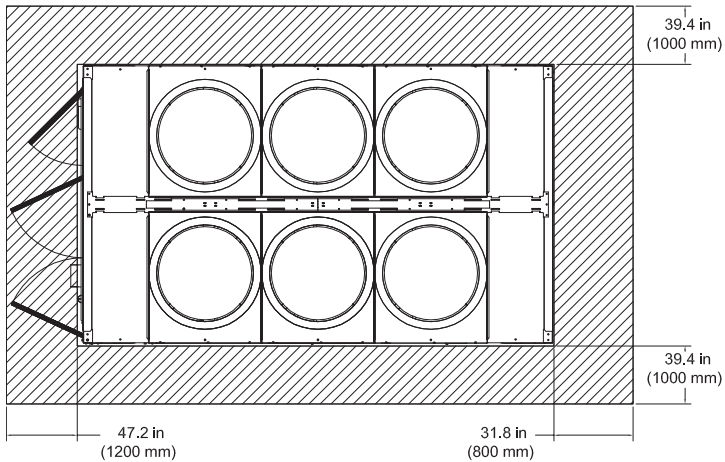
**Figure 7. Pump Package Water Connections - DUPLEX V configuration**



## Dimensions

Figure 8. DUPLEX V configuration

### Service clearance



### Mounting locations

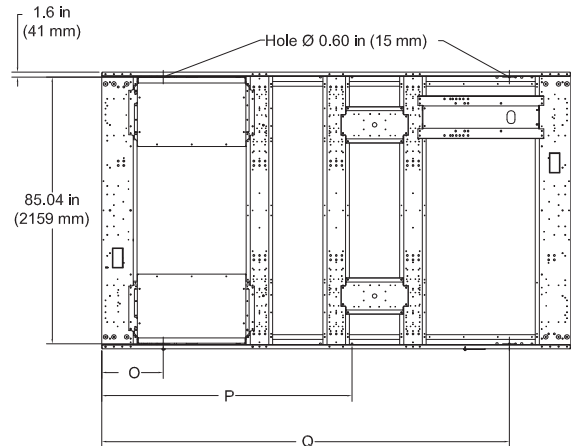
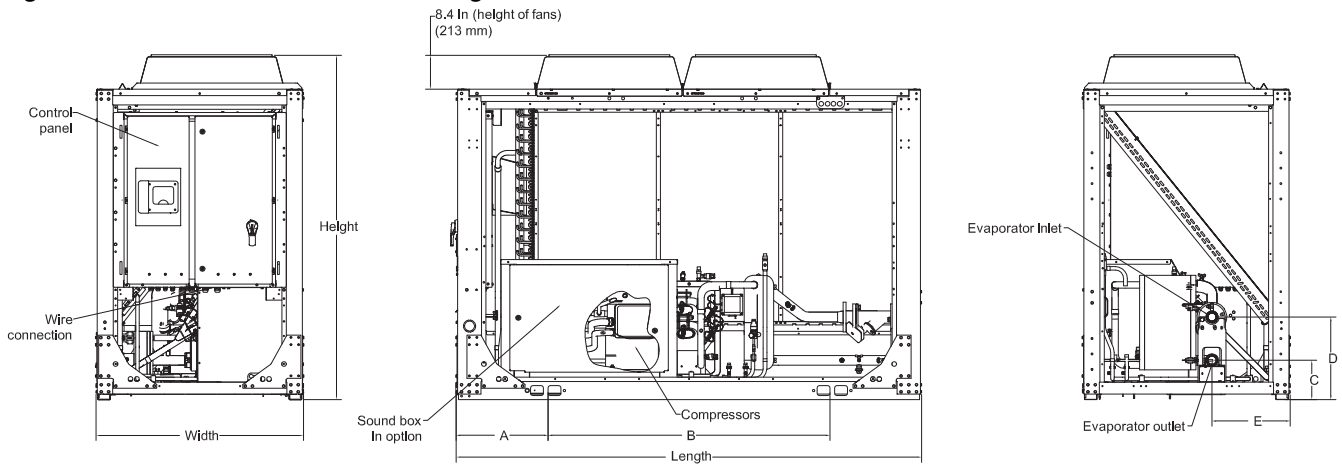


Table 3. Dimensions DUPLEX V

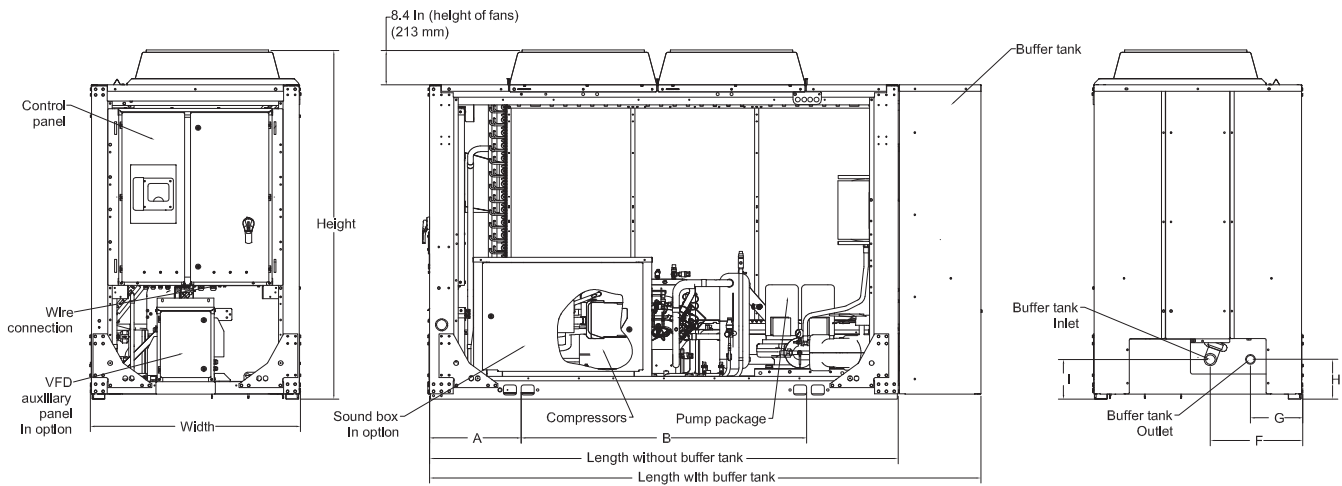
	Unit	FRAME 1	FRAME 2
		$\alpha \rightarrow$ Without buffer tank $b \rightarrow$ With buffer tank	$\alpha \rightarrow$ Without buffer tank $b \rightarrow$ With buffer tank
		mm	mm
	<b>Length</b>	$\alpha \rightarrow$ 2905 $b \rightarrow$ 3416	$\alpha \rightarrow$ 3819 $b \rightarrow$ 4330
	<b>Width</b>	2266	2266
	<b>Height</b>	2150	2150
<b>Lifting holes</b>	<b>A</b>	615	615
	<b>B</b>	1650	2564
<b>EVP water connections (base unit)</b>	<b>C</b>	198	198
	<b>D</b>	655	790
	<b>E</b>	371	371
<b>EVP water connections (unit with pump package, without buffer tank)</b>	<b>F</b>	211	211
	<b>G</b>	1646	1646
	<b>H</b>	480	480
<b>EVP water connections (unit with buffer tank)</b>	<b>I</b>	500	500
	<b>J1</b>	303	303
	<b>J2</b>	695	695
<b>Partial Heat Recovery water connections</b>	<b>K</b>	1796	1796
	<b>L</b>	1125	1125
	<b>M</b>	1158	1158
<b>Isolators position</b>	<b>N</b>	1392	1392
	<b>O</b>	494	494
	<b>P</b>		2027
	<b>Q</b>	2388	3299



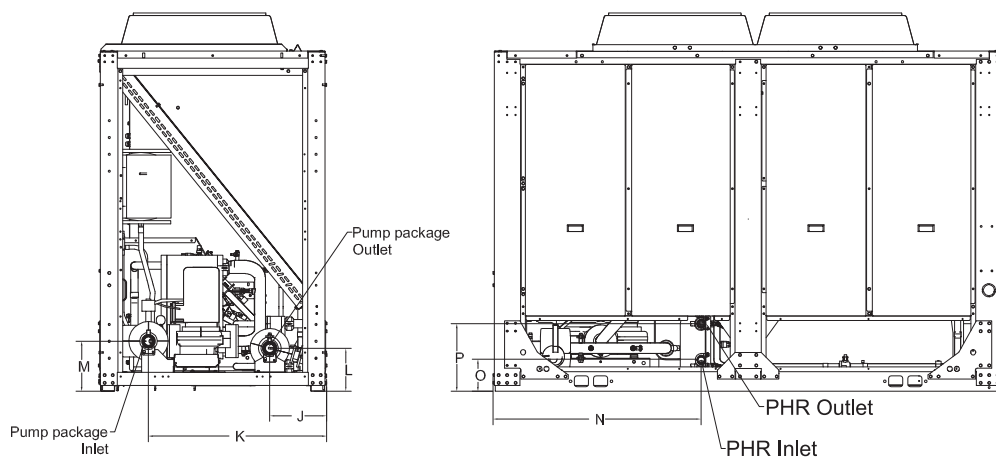
**Figure 9. Standard unit - SIMPLEX configuration**



**Figure 10. Unit with Pump Package - SIMPLEX configuration**



**Figure 11. Pump package Water Connections - SIMPLEX configuration**



## Dimensions

Figure 12. SIMPLEX configuration

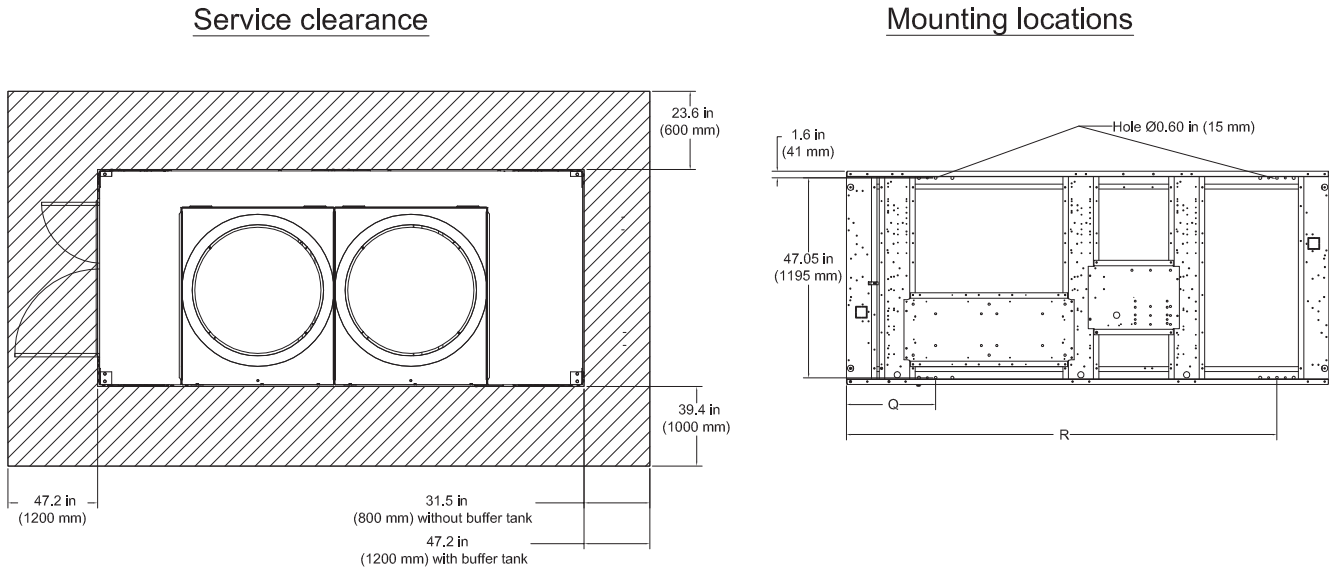


Table 4. Dimensions SIMPLEX

	Unit	FRAME 1	FRAME 2
		$\alpha$ → Without buffer tank b → With buffer tank	$\alpha$ → Without buffer tank b → With buffer tank
		mm	mm
	<b>Length</b>	$\alpha$ → 2908 b → 3388	$\alpha$ → 3822 b → 4302
	<b>Width</b>	1301	1301
	<b>Height</b>	2145	2145
<b>Lifting holes</b>	<b>A</b>	534	556
	<b>B</b>	1867	2720
<b>EVP water connections (base unit)</b>	<b>C</b>	246	246
	<b>D</b>	516	516
	<b>E</b>	488	488
<b>EVP water connections (unit with buffer tank)</b>	<b>F</b>	572	572
	<b>G</b>	325	325
	<b>H</b>	249	249
<b>EVP water connections (unit with pump package, without buffer tank)</b>	<b>I</b>	244	244
	<b>J</b>	323	323
	<b>K</b>	1016	1016
<b>Partial Heat Recovery water connections</b>	<b>L</b>	246	246
	<b>M</b>	287	287
	<b>N</b>	1176	2091
<b>Isolators position</b>	<b>O</b>	182	182
	<b>P</b>	385	385
<b>Isolators position</b>	<b>Q</b>	534	558
	<b>R</b>	2571	3358

# Mechanical Specifications

## General

Units are constructed of galvanized steel frame with galvanized steel panels. Component surfaces are finished with a powder-coated paint. Each unit ships with full operating charges of refrigerant and oil.

## Compressor and Motor

The unit is equipped with two or more hermetic, direct-drive, 3000 rpm 50 Hz suction gas-cooled scroll compressors. The simple design has only three major moving parts and a completely enclosed compression chamber which leads to increased efficiency. Overload protection is internal to the compressors. The compressor includes: centrifugal oil pump, oil level sight glass and oil charging valve. Each compressor will have compressor heaters installed and properly sized to minimize the amount of liquid refrigerant present in the oil sump during off cycles.

## Unit-Mounted Starter

The control panel is designed per IP-54. The starter is available in a solid-state soft starter or across-the-line configuration, factory-mounted and fully pre-wired to the compressor motor and control panel. A factory-installed, factory-wired 800 VA control power transformer provides all unit control power (110 Vac secondary) and Trane CH530 module power (24 Vac secondary). Power line connection type is standard with a fused disconnect switch.

## Evaporator

Braze plate heat exchanger is made of stainless steel with copper as the braze material. It is designed to withstand a refrigerant side working pressure of 45bars and a waterside working pressure of 10bars. Evaporator is tested at 1.1 times maximum allowable refrigerant side working pressure and 1.5 times maximum allowable water side working pressure. It has one water pass. Blanket heaters protect the evaporator to an ambient of -18°C.

The evaporator is covered with factory-installed 19.05 mm Armaflex II or equal ( $k=0.28$ ) insulation. Foam insulation is used on the suction line. Water pipe extensions with insulation go from the evaporator to the edge of the unit.

All evaporators are tested and stamped in accordance with PED.

## Condenser

Air-cooled coils have aluminum fins mechanically bonded to internally-finned copper tubing. The condenser coil has an integral subcooling circuit. The maximum allowable working pressure of the condenser is 45 bars. Condensers are factory proof and leak tested at 50 bars.

Direct-drive vertical discharge condenser fans are balanced. Three-phase condenser fan motors with permanently lubricated ball bearings and external thermal overload protection are provided.

Cooling only units (CGAM) start and operate from 0°C to 46°C.

## Refrigerant Circuit and Capacity Modulation

The simplex units have single refrigerant circuits. The duplex V and W units have dual refrigerant circuits. Each refrigerant circuit has scroll compressors piped in parallel with a passive oil management system. A passive oil management system maintains proper oil levels within compressors and has no moving parts. Each refrigerant circuit includes filter drier and electronic expansion valve.

Capacity modulation is achieved by turning compressors on and off.

## Unit Controls (Trane CH530)

The microprocessor-based control panel is factory-installed and factory-tested. The control system is powered by a pre-wired control power transformer, and will turn on and off compressors to meet the load. Microprocessor-based chilled water reset based on return water is standard.

The Trane CH530 microprocessor automatically acts to prevent unit shutdown due to abnormal operating conditions associated with low evaporator refrigerant temperature and high condensing temperature. If an abnormal operating condition continues and the protective limit is reached, the machine will shut down.

The panel includes machine protection for the following conditions:

- Low evaporator refrigerant temperature and pressure
- High condenser refrigerant pressure
- Critical sensor or detection circuit faults
- High compressor discharge temperature (with low temp evaporator)
- Lost communication between modules
- Electrical distribution fault: phase reversal
- External and local emergency stop
- Loss of evaporator water flow

## Mechanical Specifications

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When a fault is detected, the control system conducts more than 100 diagnostic checks and displays results. The display will identify the fault, indicate date, time, and operating mode at time of occurrence, and provide type of reset required and a help message.

### Clear Language Display Panel

Factory-mounted to the control panel door, the operator interface has an LCD touch-screen display for operator input and information output. This interface provides access to the following information: evaporator report, condenser report, compressor report, operator settings, service settings, service tests, and diagnostics. All diagnostics and messages are displayed in “clear language.”

Data contained in available reports includes:

- Water and air temperatures
- Refrigerant pressures and temperatures
- Flow switch status
- EXV position
- Compressor starts and run-time

All necessary settings and setpoints are programmed into the microprocessor-based controller via the operator interface. The controller is capable of receiving signals simultaneously from a variety of control sources, in any combination, and priority order of control sources can be programmed. The control source with priority determines active setpoints via the signal it sends to the control panel. Control sources may be:

- Local operator interface (standard)
- Hard-wired 4-20 mA or 2-10 Vdc signal from an external source (interface optional; control source not supplied)
- Time of day scheduling (optional capability available from local operator interface)
- LonTalk LCI-C (interface optional; control source not supplied)
- BACNet (interface optional; control source not supplied)
- ModBus (interface optional; control source not supplied)
- Trane Tracer Summit system (interface optional; control source not supplied)

### Quality Assurance

The quality management system applied by Trane has been subject to independent third-party assessment and approval to ISO 9001. The products described in this catalog are designed, manufactured and tested in accordance with the approved system requirements described in the Trane Quality Manual.

# Options

## Application Options

### **High Ambient (CGAM)**

Allows for ambient temperatures between 7°C and 52°C. Applies to HE version only.

### **Low Ambient (CGAM)**

A variable speed drive on the first fan of each circuit allows for ambient temperatures between -18°C and 46°C. Applies to SE version only.

### **Wide Ambient (CGAM)**

A variable speed drive on the first fan of each circuit allows for ambient temperatures between -18°C and 52°C. Applied to HE version only.

### **Ice-Making with Hardwired Interface**

Unit controls are factory set to handle ice-making for thermal storage application. This option allows for full load operation of the chiller with leaving evaporator water temperature between -7°C and 18°C.

### **Low-Temperature Processing**

An additional temperature sensor, at the compressor discharge, enables leaving evaporator water temperature below 5.5°C.

## Sound Options

### **Compact**

This option includes 920 rpm fans.

### **Super Quiet Unit**

This option includes low speed 700 rpm fans and compressor sound jackets.

### **Super Quiet with Night Noise Setback**

This option will provide two speed fan motors. At night, on a contact closure all the fans run at low speed bringing the overall sound level further down.

### **Comprehensive Acoustic Package**

This option includes low speed 700 rpm fans and acoustical treatment for compressor.

## Pump Options

### **Standard and High Head Pump Package**

Pump package includes: one or standard or high head pumps, expansion vessels, drainage valves, shut-off valves at entering and leaving connections, and service valves to isolate each pump for repair/replacement.

The pump package is single point power integrated into the chiller unit power. The control of the pump is integrated into the chiller controller. The CH530 displays evaporator pump starts and run-times. Freeze protection down to an ambient of -18°C is included as standard. The cold parts of the pump package will also be insulated.

Standard head pump is offered for applications that have short water loops or are de-coupled. High head pump is offered for applications where the integrated chiller pump serves the entire loop volume or where there is substantial vertical rise.

The dual pump option is designed with one redundant pump, it is controlled to operate both pumps through a lead/lag and failure/recovery functionality. There is a variable flow option with factory-installed bypass line.

### **Dual Contactors for Pump (field installed pumps)**

Dual pump contacts to control two remote standard or high head pumps are included in the control panel.

### **Single Contactor for Pump (field installed pumps)**

Single pump contact to control a remote standard or high head pump is included in the control panel.

### **Pump Flow Controlled by Mechanical Balancing Valve**

A mechanical balancing valve is installed. This option replaced the outlet shut off valve.

### **Pump Flow Controlled by Variable Speed Drive**

A variable speed drive is installed in an additional panel to control the pump. The inverter is adjusted upon start up to balance the system flow and head requirements. The purpose is to save on wasted pump energy caused by a traditional balancing valve.

**Buffer Tank (only available with pump package)**

The water tank is factory-installed for easy installation at the building site. The tank is engineered for continuous flow and is fully insulated as standard and is designed with freeze protection down to -18°C. The purpose of the tank is to increase the chilled water circuit inertia, which is necessary with short water loops. A high circuit inertia reduces the compressor's cycling to increase the compressor life span and allow for more precise water temperature accuracy. It also saves energy as compared to hot gas bypass.

**Electrical Options:****Across-the-Line Starter/Direct on Line**

Across-the-line starter is unit mounted with a IP-54 gasketed enclosure.

**Across-the-Line Starter/Power Factor Correction**

Across-the-line starter is unit mounted with a IP-54 gasketed enclosure. Power factor correction capacitors are factory-installed to correct power factor to 0.95 at all loads.

**Solid-State Soft Starter**

This option unit mounted starter has a IP-54 gasketed enclosure. To extend starter life contactors bypass current from the silicon control rectifies (SCRs) after startup.

**Solid-State Soft Starter/Power Factor Correction**

This option unit mounted starter has a IP-54 gasketed enclosure. To extend starter life contactors bypass current from the silicon control rectifies (SCRs) after startup. Power factor correction capacitors are factory-installed to correct power factor to 0.95 at all loads.

**Disconnect Switch**

A non-fused molded case disconnect switch, factory pre-wired with terminal power and equipped with a lockable external operator handle, is available to disconnect the chiller from main power.



**Control Options:****BACNet Interface**

Allows user to easily interface via a single twisted-pair wiring to a factory-installed and tested communication board.

**LonTalk/Tracer Summit Interface**

LonTalk (LCI-C) or Tracer Summit communications capabilities are available with communication link via single twisted-pair wiring to factory-installed and tested communication board. This option will support the functionality required to obtain Lon Mark certification.

**LonTalk LCI-C Interface with Modbus Interface**

Allows user to easily interface with Modbus through LonTalk via a single twisted-pair wiring to factory-installed and tested communication board.

**Time of Day Scheduling**

Time of day scheduling capabilities are available for scheduling single chiller applications through Trane CH530 panel (without the need for building automation system - BAS). This feature allows the user to set up to ten events in a seven day time period.

**External Chilled Water and Demand Limit Setpoint**

Controls, sensors, and safeties allow reset of chilled water temperature, based on temperature signal, during periods of low outdoor air temperature (chilled water reset based on return chilled water temperature is standard). The demand limit setpoint is communicated to a factory-installed and tested communication board through a 2-10 Vdc or 4-20 mA signal.

**Auxiliary setpoint**

Freeze protection provided by pump activation and heaters on all cold parts.

**Freeze Protection - CH530 Control**

Freeze protection provided via the CH530 control interface turns the water pump on based on ambient temperature. The freeze protection is integrated into the main power of the unit. This allows for a single electrical connection when installing.

**Percent Capacity**

Output the number of compressors that are operating as an analog 2-10 Vdc or 4-20 mA signal.

**Programmable Relays**

Predefined, factory-installed, programmable relays allow the operation to select four relay outputs. Available outputs are: Alarm-Latching, Alarm-Auto Reset, General Alarm, Warning, Chiller Limit Mode, Compressor Running, and Tracer Control.

## Other Options

### **Access Guards**

A coated wire mesh that covers the access area under the condenser coils.

### **Access Guards and Half Louvers**

Available on larger W coil units a coated wire mesh covers the access area under the condenser coils and half louvers cover the condenser coil.

### **Architectural Louvered Panels**

Louvered panels cover the complete condensing coil and service area beneath the condenser.

### **Half Louvers**

Louvered panels cover the condenser coil only. Available on the W coil units only.

### **Non-Lanced Aluminum Fins**

Aluminum fins without slits help to prevent sand clogging the slit portion of a standard fin.

### **Non-Lanced Aluminum Fins with Pre-Coat Black Epoxy**

This option uses pre-coated black epoxy non-slit aluminum fin stock for corrosion protection.

### **Non-Lanced Aluminum Fins with Pre-Coat Blue Fin**

This option uses pre-coated non-slit aluminum fin stock to limit coil freezing and then defrost cycle.

### **Neoprene Pads**

Neoprene isolator pads specially dimensioned to reduce vibration transmission to the supporting structure when the unit is installed. Pads ship in the control panel.

### **Isolators**

Molded elastomeric isolators sized to reduce vibration transmission to the supporting structure when the unit is installed. Isolators ship with the chiller.

### **Flange Adapter**

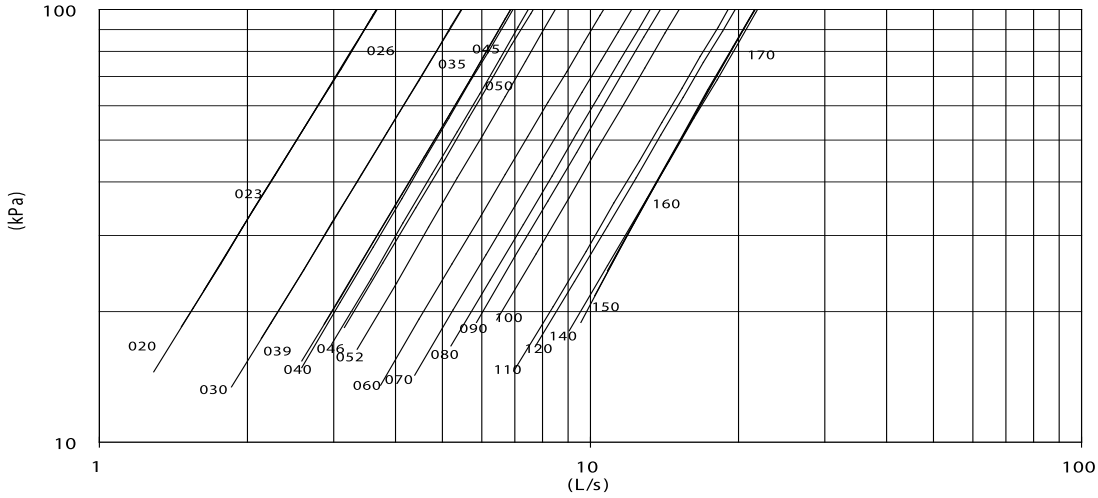
Kit to convert both water connections from grooved pipe to flanged connections. This includes: grooved couplings and grooved to flange adapters.

### **Water Strainer**

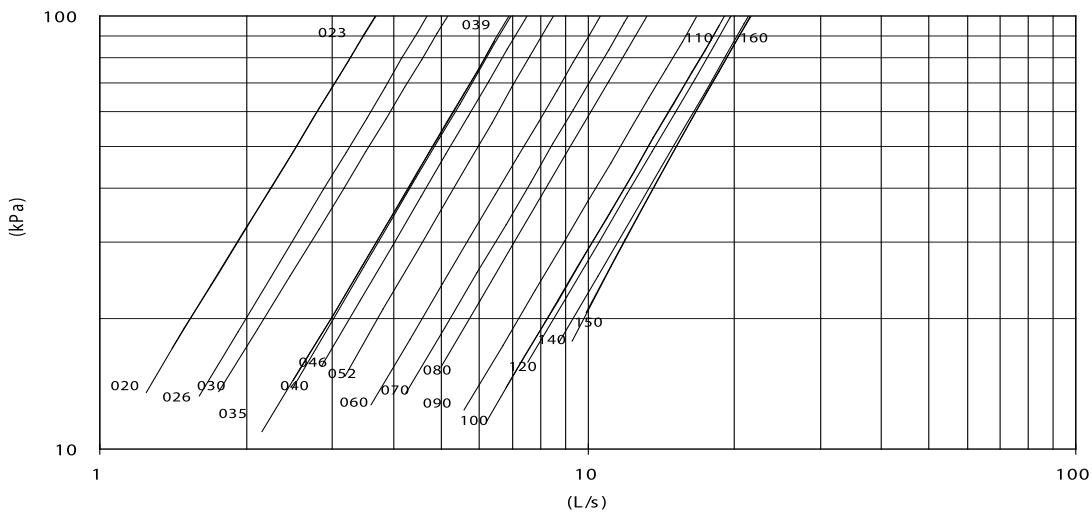
Factory-installed 1.6 mm water strainer is provided.

# Hydraulic Data

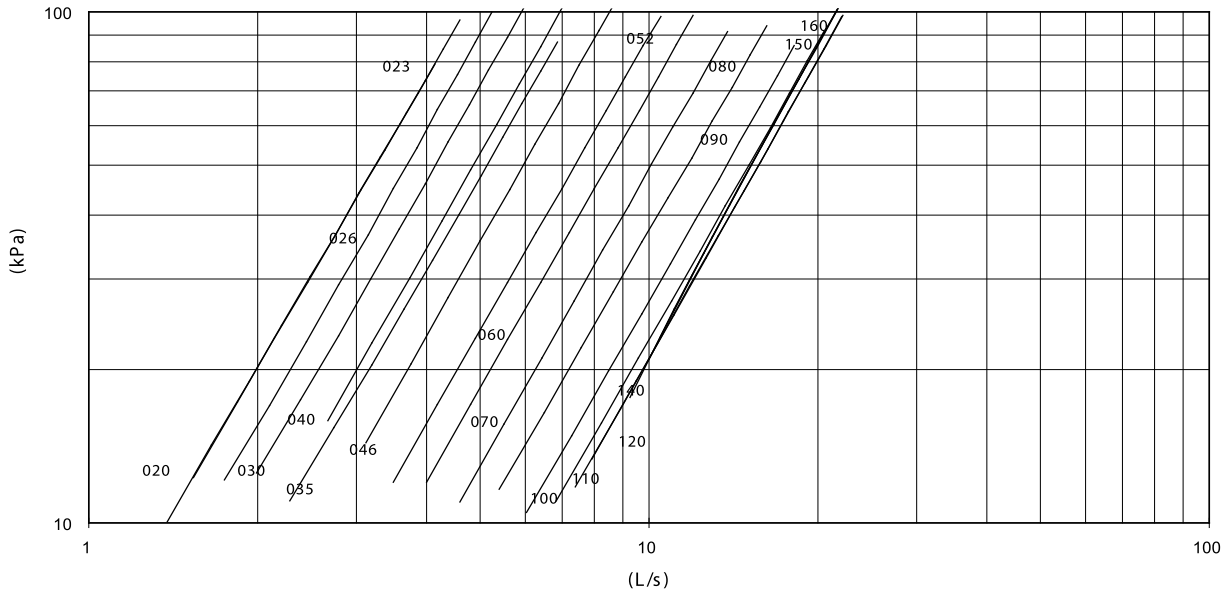
**Figure 1. Unit Pressure Drops - include Water Strainer Standard Efficiency Compact & Super Quiet**



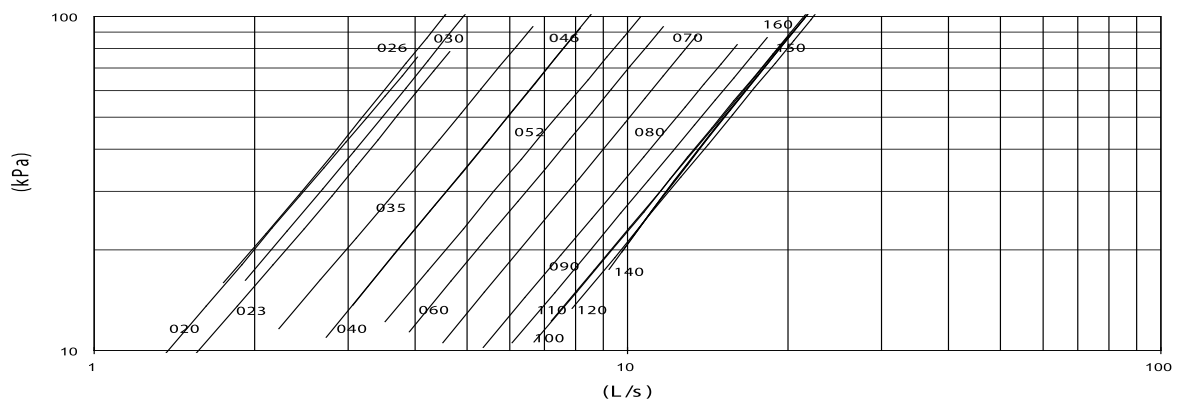
**Figure 2. Unit Pressure Drops - include Water Strainer Standard Efficiency Comprehensive acoustic package**



**Figure 3. Unit Pressure Drops - include Water Strainer High Efficiency Compact & Super Quie**



**Figure 4. Unit Pressure Drops - include Water Strainer High Efficiency Comprehensive acoustic package**



## Hydraulic Data

Figure 5. Available head pressure - High head pump - Standard efficiency - Compact and Super quiet

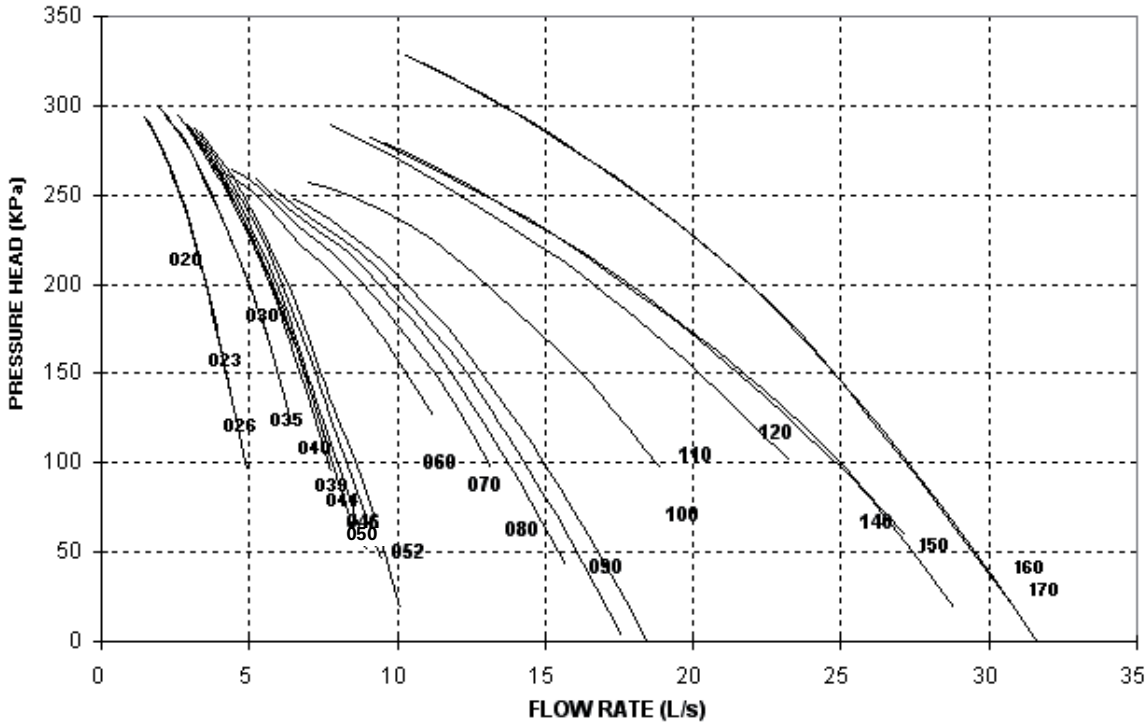


Figure 6. Available head pressure - Standard head pump - Standard efficiency - Compact and Super quiet

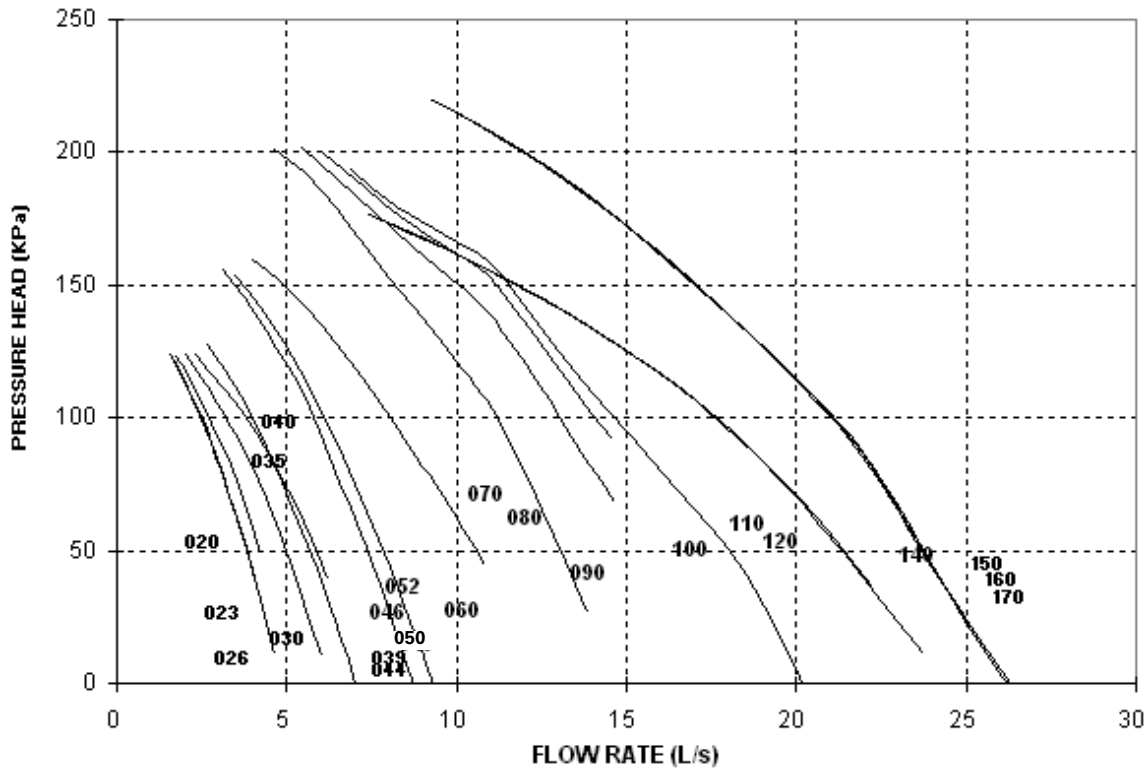


Figure 7. Available head pressure - High head pump - Standard efficiency - Comprehensive acoustic package

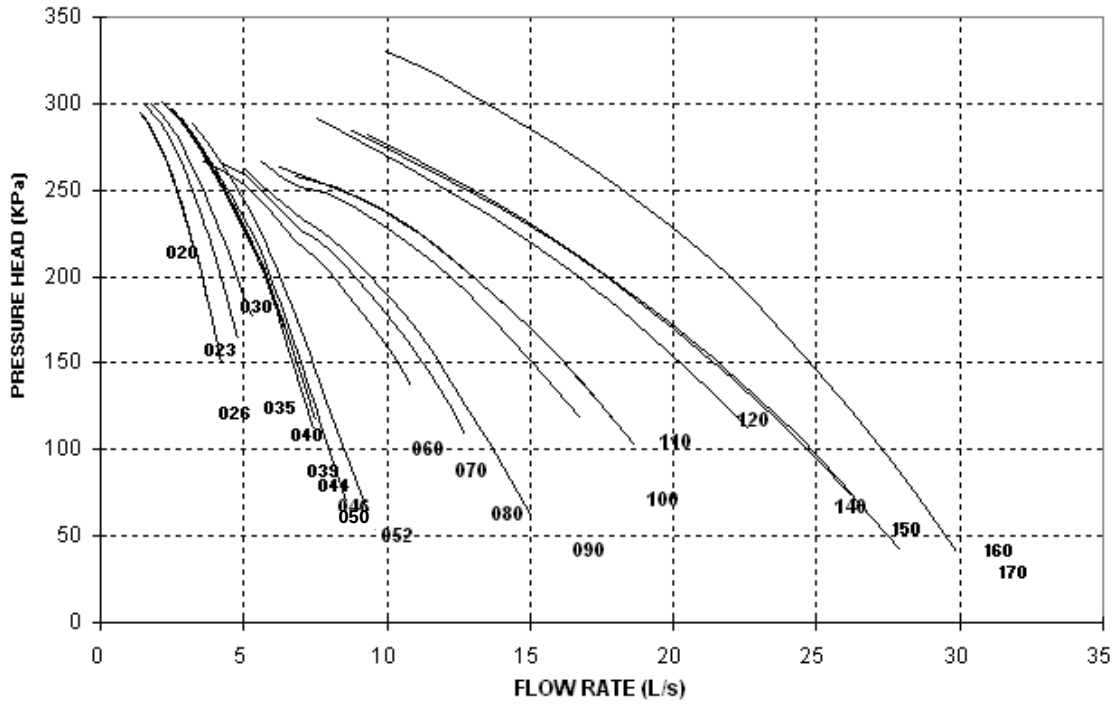
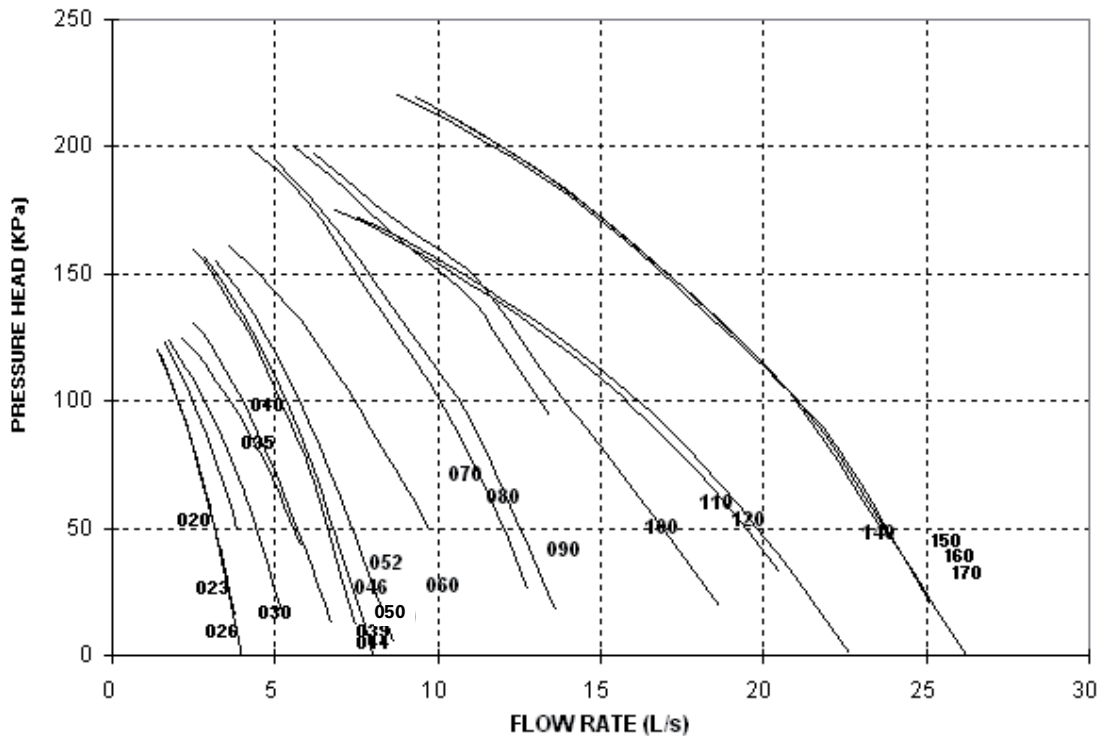


Figure 8. Available head pressure - Standard head pump - Standard efficiency - Comprehensive acoustic package



## Hydraulic Data

Figure 9. Available head pressure - High head pump - High Efficiency - Compact and Super quiet

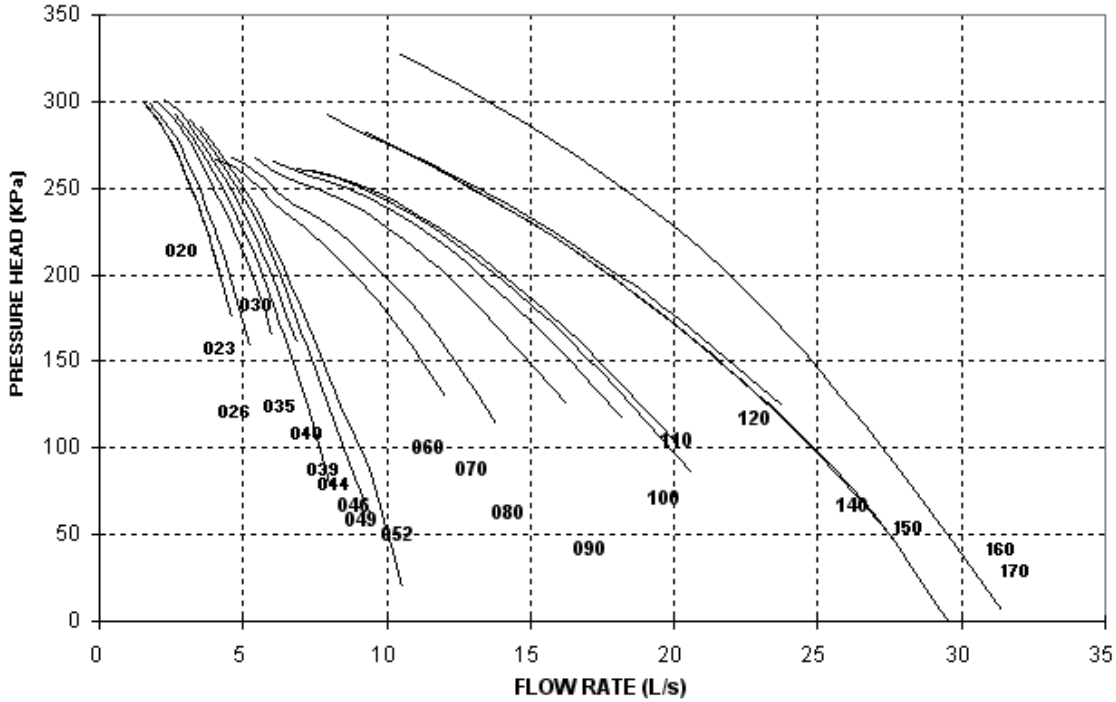


Figure 10. Available head pressure - Standard head pump - High Efficiency - Compact and Super quiet

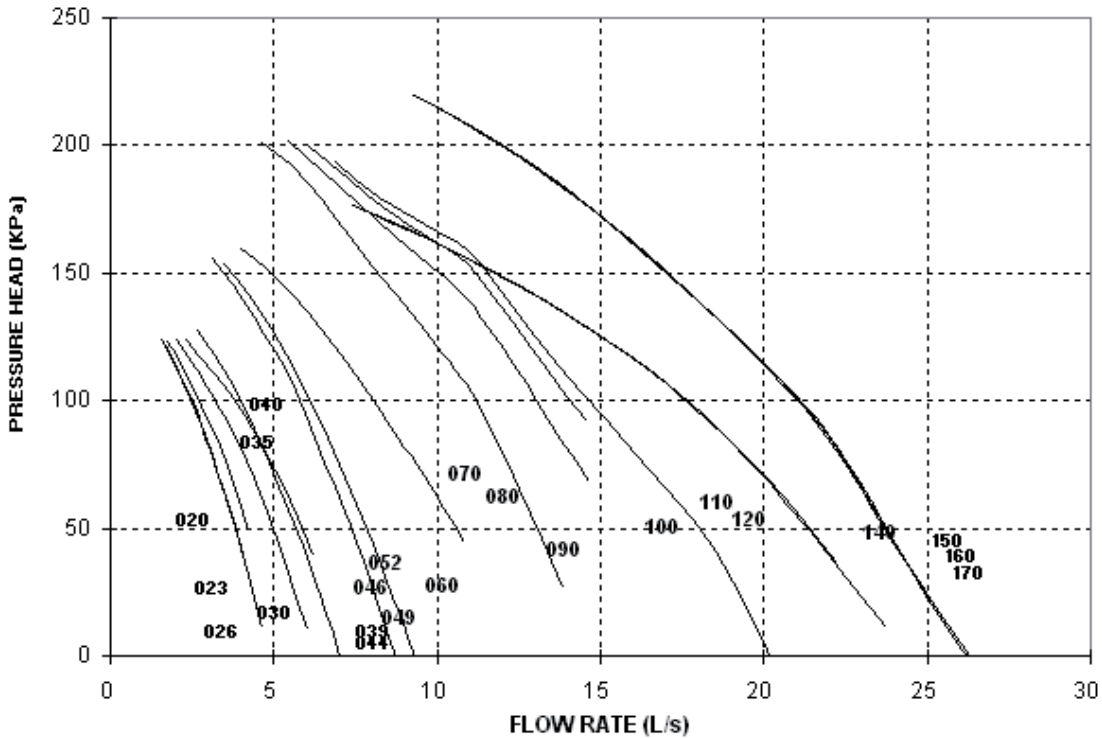


Figure 11. Available head pressure - High head pump - High Efficiency - Comprehensive acoustic package

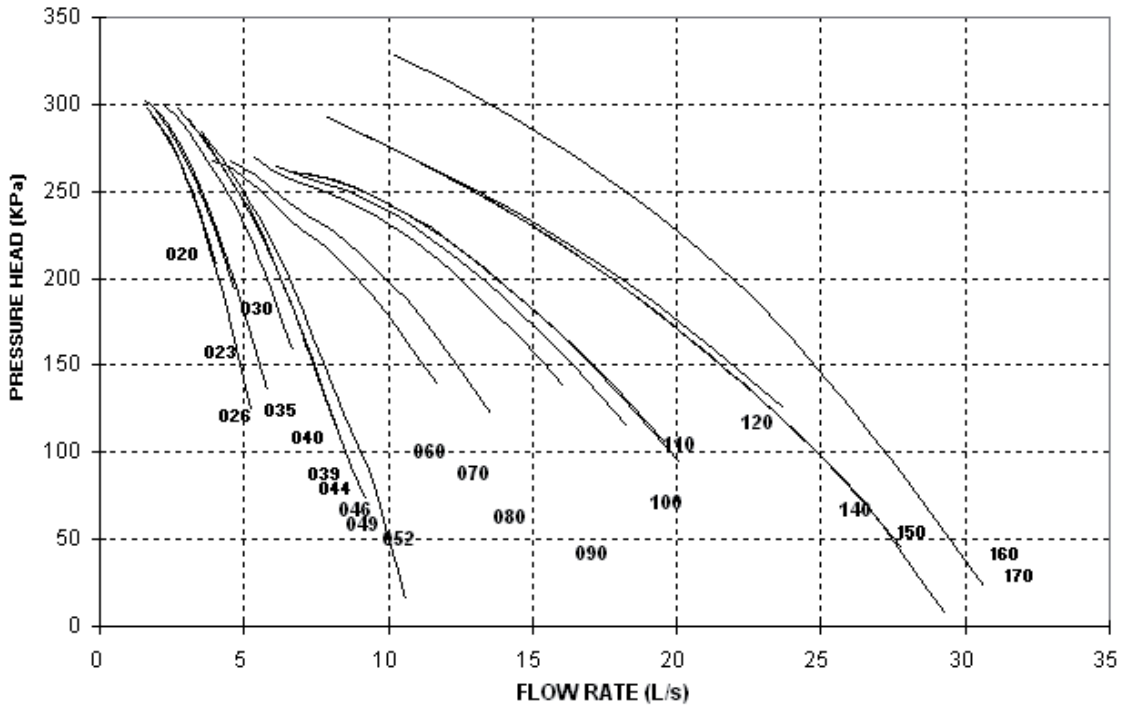
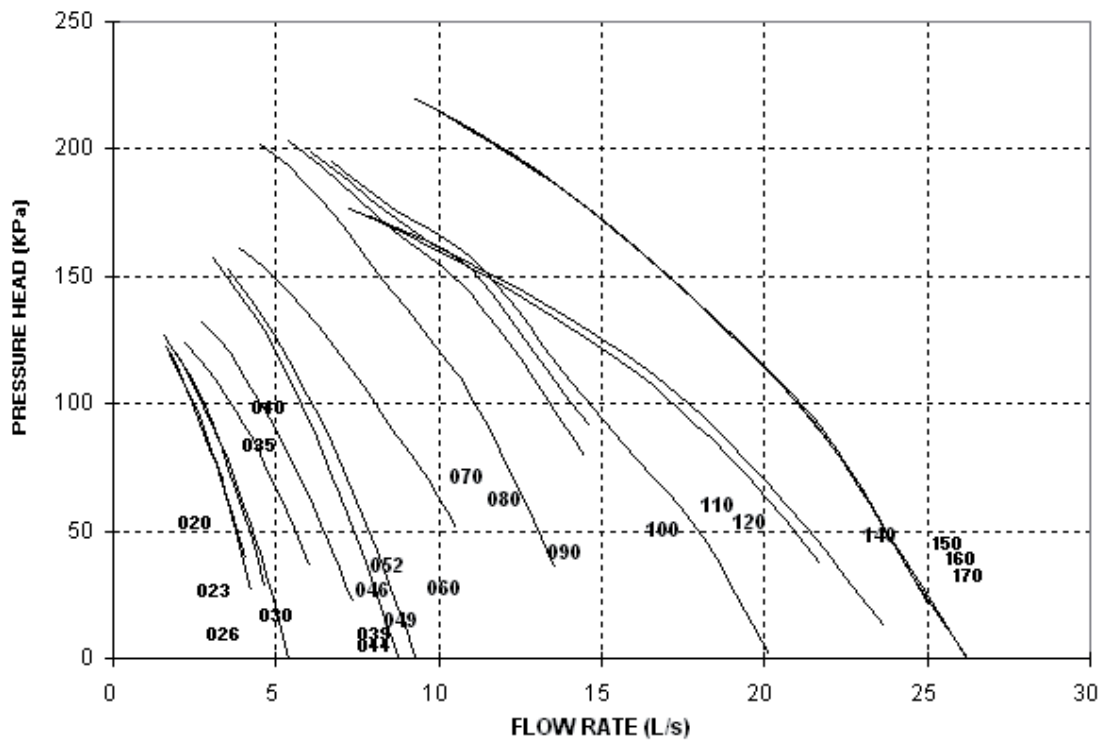


Figure 12. Available head pressure - Standard head pump - High Efficiency - Comprehensive acoustic package



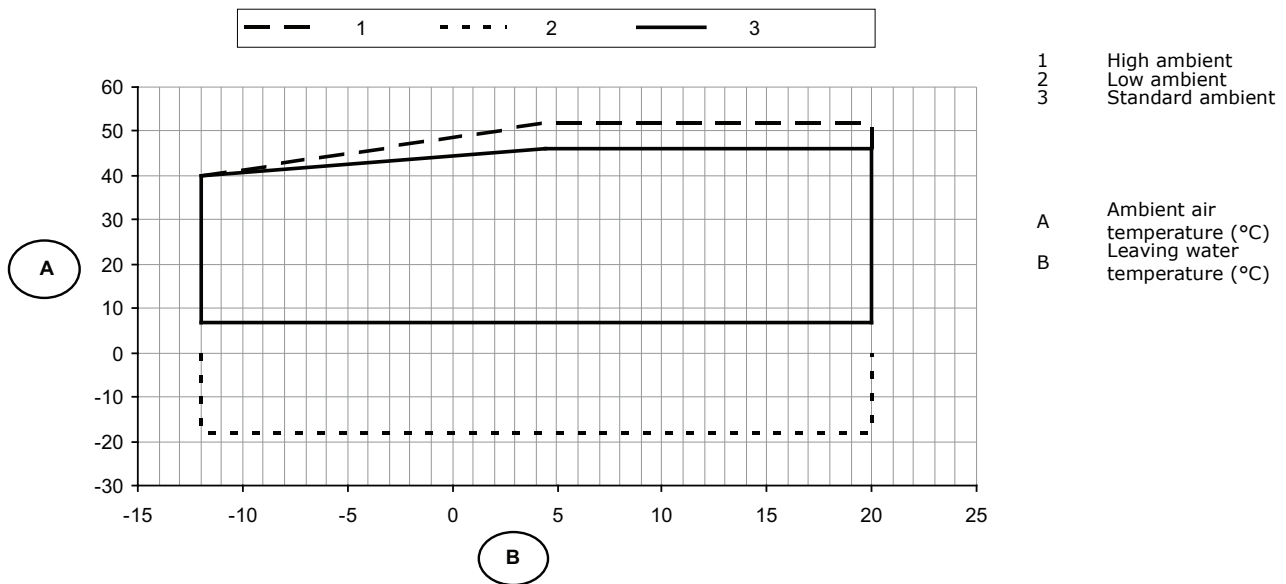


# Operating Map

**Table 1. Cooling only units (CGAM)**

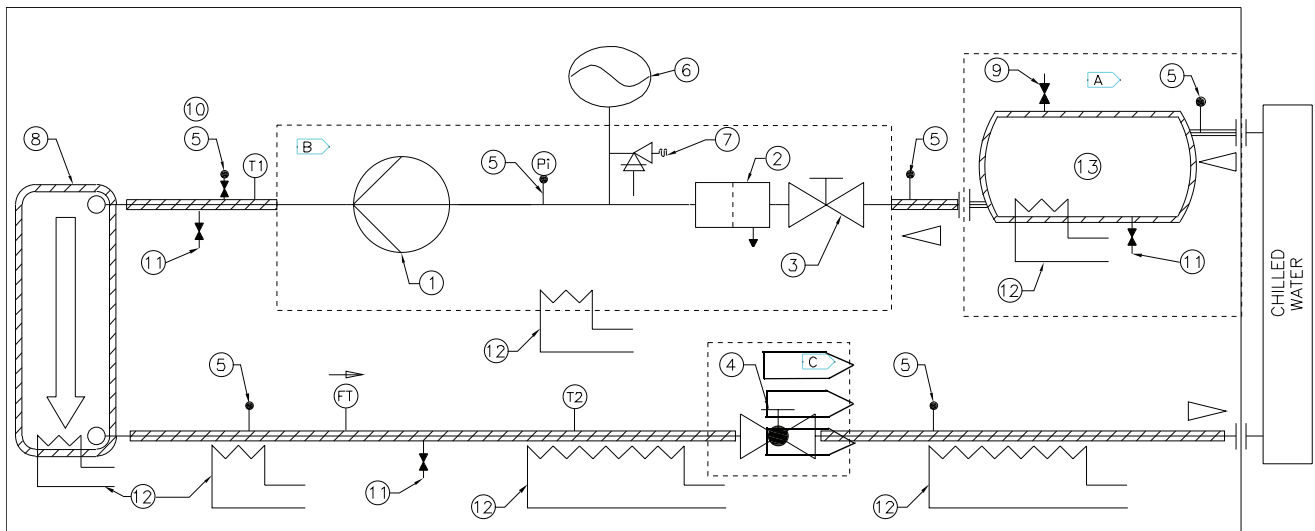
Fan control	Low ambient	Standard ambient	High ambient
Min. outdoor air temperature	-18°C	+7°C	+7°C
Max. outdoor air temperature	+46°C	+46°C	+52°C
Min. leaving water temperature	-12°C	-12°C	-12°C
Max. leaving water temperature	+20°C	+20°C	+20°C

**Figure 1. Operating map cooling only (CGAM)**



# Unit Schematics

Figure 2. Hydraulic module water chart

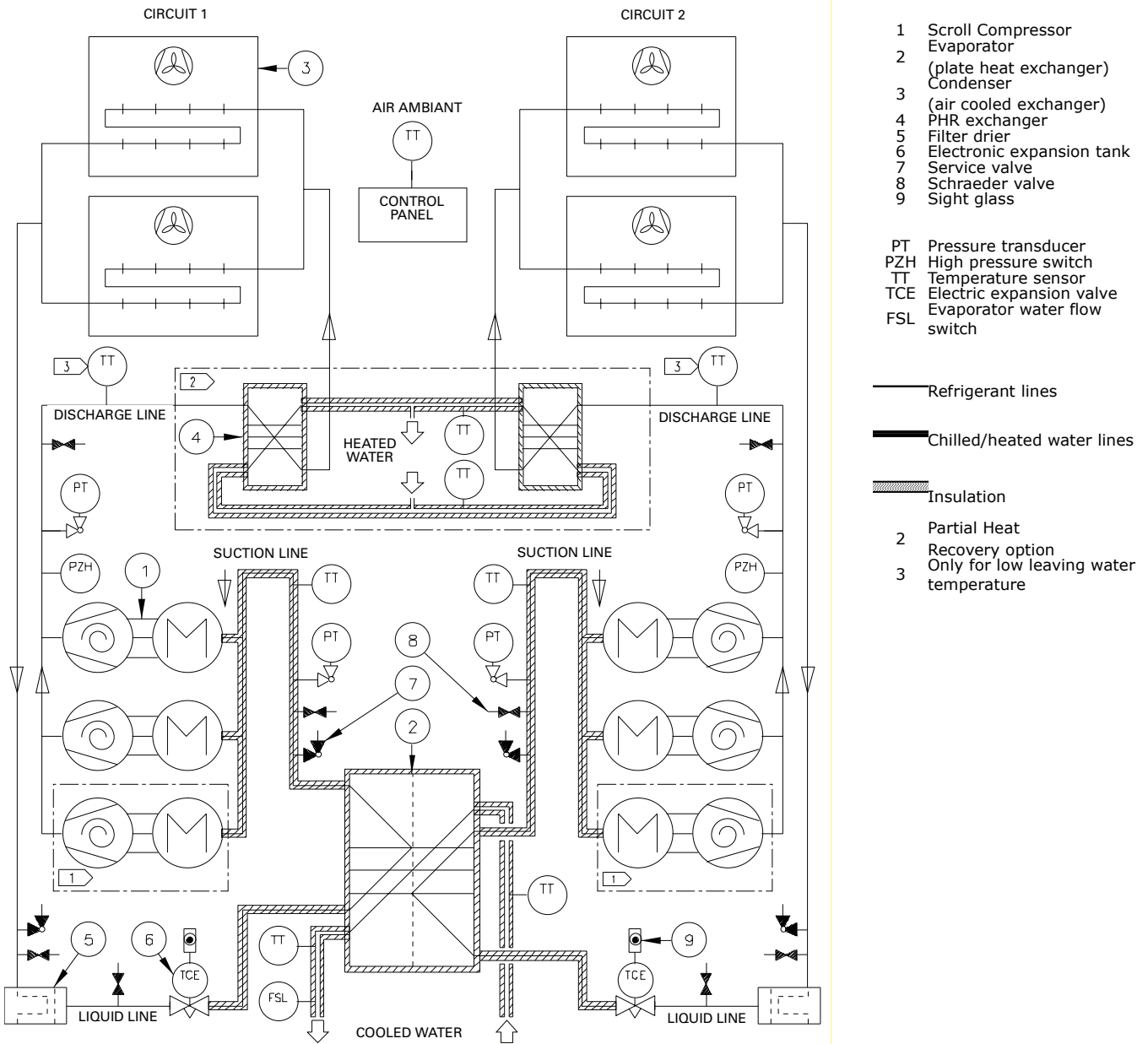


- |   |                             |    |                       |
|---|-----------------------------|----|-----------------------|
| 1 | Single or Dual Pump         | 8  | Exchanger             |
| 2 | Water Strainer              | 9  | Automatic Air Bleed   |
| 3 | Shut Off Valve              | 10 | Manual Air Bleed      |
| 4 | Shut off or Balancing Valve | 11 | Drain Valve           |
| 5 | Valve for Pressure Point    | 12 | Antifreeze Protection |
| 6 | Expansion Tank              | 13 | Buffer Tank           |
| 7 | Relief valve                |    |                       |
- 
- |    |                               |   |                          |
|----|-------------------------------|---|--------------------------|
| Pi | Gauge                         | A | Optional Buffer Tank     |
| FT | Water Flow Switch             | B | Pump box                 |
| T1 | Evap Water Inlet Temp Sensor  | C | Optional balancing valve |
| T2 | Evap Water Outlet Temp Sensor |   |                          |

Water Line
  Insulated Water Line

# Unit Schematics

**Figure 3. Refrigerant chart cooling only units (CGAM)**





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